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# **212E Barcode Scanner User Manual**

*Release v1.1.1*

**2026-09-02**

# Contents

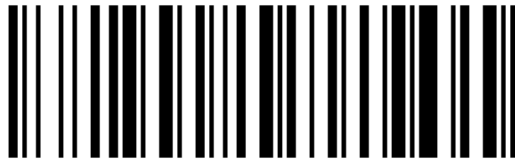
|          |                                                                                   |           |
|----------|-----------------------------------------------------------------------------------|-----------|
| <b>1</b> | <b>System Settings</b>                                                            | <b>4</b>  |
| 1.1      | Read Firmware Version . . . . .                                                   | 4         |
| 1.2      | Restore Factory Defaults . . . . .                                                | 4         |
| 1.3      | Work Mode . . . . .                                                               | 4         |
| <b>2</b> | <b>Power management</b>                                                           | <b>6</b>  |
| 2.1      | Read sleep time . . . . .                                                         | 6         |
| 2.2      | Set sleep time . . . . .                                                          | 6         |
| 2.3      | Get Barcode Reader battery level . . . . .                                        | 8         |
| <b>3</b> | <b>Feedback Indicators</b>                                                        | <b>8</b>  |
| 3.1      | Buzzer control . . . . .                                                          | 8         |
| 3.2      | Vibration motor control . . . . .                                                 | 9         |
| 3.3      | Buzzer sound definition . . . . .                                                 | 10        |
| 3.4      | Indicator definition . . . . .                                                    | 10        |
| <b>4</b> | <b>wired mode</b>                                                                 | <b>10</b> |
| 4.1      | USB transfer method . . . . .                                                     | 10        |
| 4.2      | USB keyboard transfer speed . . . . .                                             | 11        |
| 4.3      | USB HID multi-key send settings . . . . .                                         | 12        |
| <b>5</b> | <b>wireless mode</b>                                                              | <b>13</b> |
| 5.1      | Read Interface Settings . . . . .                                                 | 13        |
| 5.2      | Wireless transmission method . . . . .                                            | 13        |
| 5.3      | 2.4G pairing . . . . .                                                            | 13        |
| 5.4      | Receiver working mode . . . . .                                                   | 14        |
| 5.5      | 2.4G transmission cache . . . . .                                                 | 16        |
| <b>6</b> | <b>Bluetooth Mode</b>                                                             | <b>16</b> |
| 6.1      | Read Interface Settings . . . . .                                                 | 16        |
| 6.2      | Bluetooth Transmission Mode . . . . .                                             | 16        |
| 6.3      | Bluetooth Operating Mode . . . . .                                                | 17        |
| 6.4      | Change Bluetooth Name . . . . .                                                   | 18        |
| 6.5      | Clear Bluetooth HID Pairing . . . . .                                             | 18        |
| 6.6      | System Keyboard Functions . . . . .                                               | 18        |
| 6.7      | Switch between Bluetooth and 2.4G by pressing and holding for 8 seconds . . . . . | 19        |
| 6.8      | Bluetooth keyboard transmission speed . . . . .                                   | 20        |
| 6.9      | Bluetooth connection status non-sleep setting . . . . .                           | 21        |
| <b>7</b> | <b>Keyboard Settings</b>                                                          | <b>21</b> |
| 7.1      | HID Keyboard General Setting . . . . .                                            | 21        |
| 7.2      | Keyboard language settings . . . . .                                              | 28        |
| <b>8</b> | <b>Keyboard Language</b>                                                          | <b>28</b> |
| 8.1      | Read the current keyboard layout . . . . .                                        | 28        |
| <b>9</b> | <b>Data Editing</b>                                                               | <b>35</b> |
| 9.1      | Standard Data Editing Settings . . . . .                                          | 35        |
| 9.2      | Extended Data Editing Settings . . . . .                                          | 41        |
| 9.3      | Terminator Settings . . . . .                                                     | 44        |

|                                             |            |
|---------------------------------------------|------------|
| 9.4 GS1 AI field bracket settings . . . . . | 45         |
| <b>10 Scan Mode</b>                         | <b>47</b>  |
| 10.1 Barcode Decode Mode . . . . .          | 47         |
| <b>11 RTC clock settings</b>                | <b>49</b>  |
| 11.1 Output format . . . . .                | 49         |
| 11.2 delimiter . . . . .                    | 50         |
| <b>12 Module Settings</b>                   | <b>50</b>  |
| 12.1 Trigger Settings . . . . .             | 50         |
| 12.2 Engine Code ID . . . . .               | 59         |
| 12.3 Engine Output Format . . . . .         | 62         |
| 12.4 Barcode Settings . . . . .             | 65         |
| 12.5 Engine Parameter Barcodes . . . . .    | 120        |
| <b>13 Appendix</b>                          | <b>122</b> |
| 13.1 Character Reference Table . . . . .    | 122        |

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# 1 System Settings

## 1.1 Read Firmware Version



Read Firmware Version

## 1.2 Restore Factory Defaults

### Note

If Write Custom Defaults has been performed, Restore Defaults restores those custom defaults; otherwise it restores factory defaults.

### Important

Set Factory Defaults clears all custom defaults and restores factory defaults.



Restore custom defaults



Write custom default values



Set factory defaults

## 1.3 Work Mode

### Note

During the data upload process, if you scan the “data upload” command again, the current upload will be canceled or stopped.

**Note**

In wireless transmission mode, if automatic storage is turned on, barcodes that fail to be transmitted will be automatically saved, and the stored data can be read through “data upload” .



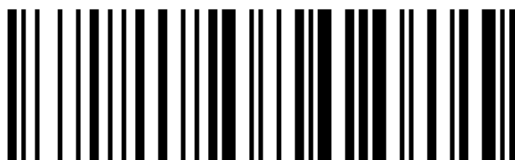
\* Normal mode



storage mode



Upload storage data



Read the total number of stored barcodes



Clear storage data after uploading



Read storage space usage



Clear stored barcode



\* Autosave mode off



Automatic storage mode is on

## 2 Power management

### 2.1 Read sleep time



Read sleep time

### 2.2 Set sleep time



Hibernate now



Sleep after 1 minute



Sleep after 3 minutes (default)



Sleep after 5 minutes



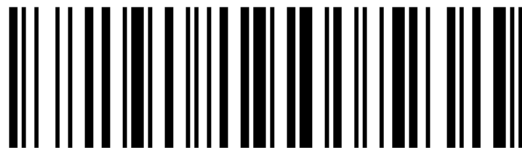
Sleep after 10 minutes



Sleep after 30 minutes



Sleep after 1 hour



Sleep after 2 hours



never sleep

## 2.3 Get Barcode Reader battery level



Get battery level

## 3 Feedback Indicators

### 3.1 Buzzer control



Mute



\* high volume



medium volume



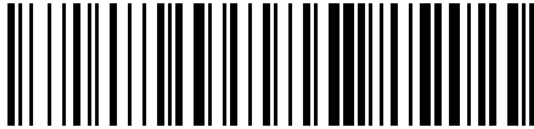
low volume



\* high pitch



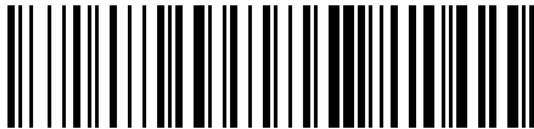
low pitch



\* SDK voice response off



SDK voice response enabled



Base connection buzzer prompt switch

## 3.2 Vibration motor control

### Note

The vibration motor works with a beep prompt, not all models support this feature.



Disable



Enable

### 3.3 Buzzer sound definition

| Type        | Sound                           | Description                                               | Preview                                                                          |
|-------------|---------------------------------|-----------------------------------------------------------|----------------------------------------------------------------------------------|
| Beep        | Single tone (2 pitches)         | Storage mode decode; power-off prompt.                    | <b>Storage-mode scan</b><br>storage-mode.m4a <b>Power off</b><br>shutdown.m4a    |
| Beep        | Single tone (3 pitches)         | Power-on prompt; setting saved; upload complete.          | <b>Power on</b><br>startup.m4a <b>Setting successful</b><br>wireless-setting.m4a |
| Beep        | Short single tone               | Successful decode.                                        | <b>Barcode decoded successfully</b><br>one-beeps.m4a                             |
| Beep        | 30-second continuous short tone | 2.4G pairing waits for the receiver; stops after pairing. | <b>2.4G pairing</b><br>pair2.4G.m4a                                              |
| Alarm sound | Two tones (same pitch)          | Low-battery alarm during decoding.                        | <b>Low battery</b><br>two-beeps.m4a                                              |
| Alarm sound | Three tones (same pitch)        | Inventory storage error or capacity exceeded.             | <b>Storage error or capacity alarm</b><br>three-beeps.m4a                        |
| Alarm sound | Transmission Failure Beep       | Alarm when barcode transmission fails.                    | No audio available                                                               |
| Alarm sound | Five tones (same pitch)         | Boot failure caused by low battery.                       | <b>Low-battery power-on failure</b><br>five-beeps.m4a                            |

### 3.4 Indicator definition

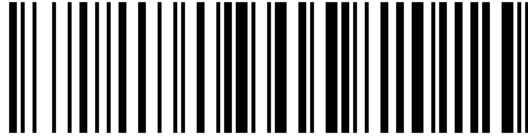
| Indicator               | Status                                                                                                                                                                                              |
|-------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| red light / green light | When charging, the red light is on and the green light is off; when fully charged, the red light is off and the green light is on.                                                                  |
| blue light              | Following the buzzer action, the buzzer lights up when it sounds and goes out when it does not sound; models that support Bluetooth mode are also used to indicate the Bluetooth connection status. |

## 4 wired mode

#### Note

Only applicable to Barcode Readers that support wired transmission.

### 4.1 USB transfer method



\* USB keyboard mode



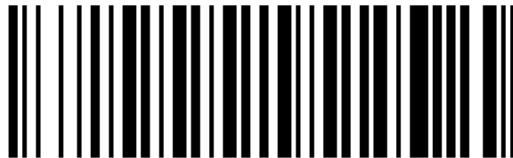
USB Virtual COM Port mode

**Note**

After the automatic interface selection is turned on, the device will automatically switch between wired and wireless; when plugging in the USB cable, the wired mode will be used first. When the USB cable is not plugged in or USB is unavailable, the Barcode Reader works in 2.4G mode. Some models may not support this feature.



\* Wired/wireless automatic selection turns on



Wired/wireless automatic selection off

## 4.2 USB keyboard transfer speed

**Note**

This setting also affects the speed of RF and Bluetooth transmission of very long barcodes and stored data uploads.



\* top speed



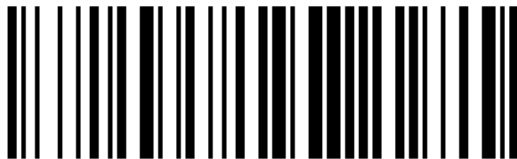
top speed



Medium speed



Medium speed



Read keyboard speed



Read keyboard speed

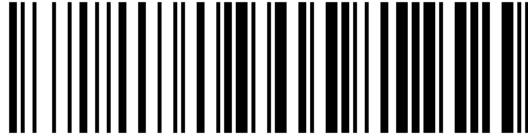
### 4.3 USB HID multi-key send settings

#### Note

The settings in this section are only applicable to Windows systems.



USB HID multi-key sending enabled



\* USB HID multi-key sending off

## 5 wireless mode

### **Note**

Only suitable for Barcode Readers that support 2.4G transmission.

### 5.1 Read Interface Settings



Current Interface Settings

### 5.2 Wireless transmission method

### **Note**

The blue light is always on or flashing to indicate that it is currently in Bluetooth mode; the blue light is off to indicate that it is currently in 2.4G mode or USB wired mode.



2.4G transmission mode

### 5.3 2.4G pairing

### **Important**

Only valid in wireless 2.4G mode.



one-to-one pairing



One-to-many pairing

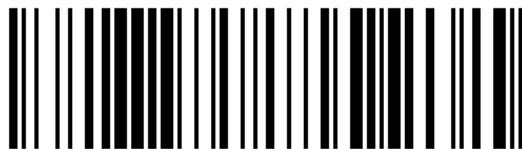
## 5.4 Receiver working mode

### Note

Composite device mode is only available on receivers running FWVerL or later. You can also use `ReceiverAddress.exe` to generate a pairing barcode and complete pairing by scanning it.



Receiver as composite device



Receiver as virtual serial port

### Note

This mode requires the virtual serial port driver to be installed.



receiver as keyboard

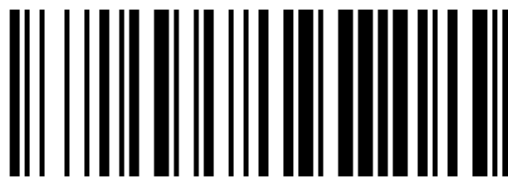
## Receiver keyboard transmission speed

### **Note**

The instructions in this section are only applicable to receivers of FWVerL and above. The transmission speeds of the Barcode Reader and receiver must match, otherwise errors may occur when transmitting long barcodes.

### **Important**

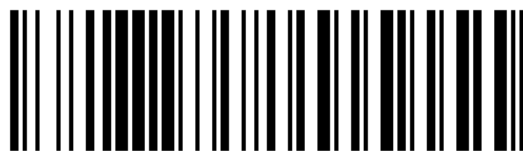
This command is only valid in wireless 2.4G mode and the receiver is connected normally.



Read keyboard speed

### **Example**

KB SP=2, 4 represents a USB keyboard speed of 2ms and a receiver keyboard speed of 4ms.



receiver keyboard high speed



Receiver Keyboard Medium Speed



Receiver Keyboard Low Speed

### **Note**

It is only valid in wireless 2.4G mode and the receiving end receives normally.

## 5.5 2.4G transmission cache

### **Note**

This command is only available on some Barcode Readers that support this feature. After scanning the Parameter Barcode, two short beeps indicate disabled, and one three-tone beep indicates enabled.

When scanning ordinary barcodes, if the amount of barcode data is large and the scanning interval is short, and the data is not uploaded in time, you can use this Parameter Barcode to turn on or off data caching.



SRAM cache switch

In normal mode, after data caching is turned on, if the device briefly leaves the communication distance and enters offline state, you can use this setting to choose to wait for connection before uploading the cached data, or to clear the cached data.



Offline caching switch

## 6 Bluetooth Mode

### **Note**

Only suitable for RF+BT Barcode Readers with Bluetooth function.

### 6.1 Read Interface Settings



Current Interface Settings

### 6.2 Bluetooth Transmission Mode

**Note**

The blue light is always on or flashing to indicate that it is currently in Bluetooth mode; the blue light is off to indicate that it is currently in 2.4G mode or USB wired mode.



Bluetooth Transmission

## 6.3 Bluetooth Operating Mode

**Note**

Valid only in Bluetooth mode.

**Note**

Before switching the Bluetooth working mode, you need to clear the pairing information between the host device and the Barcode Reader.



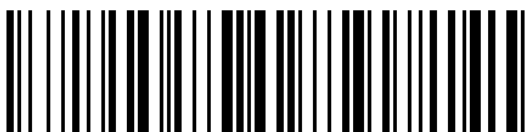
Bluetooth HID Keyboard (Default)



Bluetooth SPP Serial Port



Bluetooth BLE Serial Port



Bluetooth cradle transmission mode

#### Note

It is suitable for pairing with a Bluetooth cradle that has already been paired. When the barcode on the base is damaged, you can also use the gadget BluetoothAddress.exe to generate a pairing barcode.

## 6.4 Change Bluetooth Name

After entering the new Bluetooth name, scan the generated QR code to complete the setup. If the host has saved old pairing records after modification, please delete the old pairing first and search for connection again.

If the interactive HTML tool is unavailable, replace the placeholders as described in this section and verify the command.

```
AT+NAME=<bluetooth-name>
```

## 6.5 Clear Bluetooth HID Pairing

After scanning “Clear Pairing” in Bluetooth transmission mode, the Barcode Reader will disconnect the currently paired device and clear the pairing list, then wait for new devices to be paired. Historically paired devices need to be deleted and paired again.



Clear Bluetooth Pairing

## 6.6 System Keyboard Functions

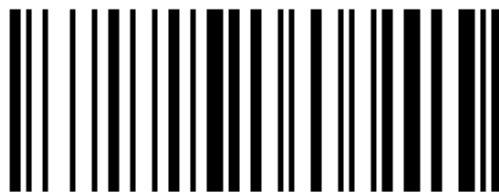
### iOS system pop-up keyboard function



iOS pop up/hide keyboard



Press and hold the Trigger Button for 4 seconds to toggle the iOS on-screen keyboard



Double-press the Trigger Button to toggle the iOS on-screen keyboard



Pop up iOS keyboard switch after sending

### Windows Caps Lock detection

#### **i Note**

This command is only available on some Bluetooth Barcode Readers. After scanning the Parameter Barcode, two short beeps indicate disabled, and one three-tone beep indicates enabled.

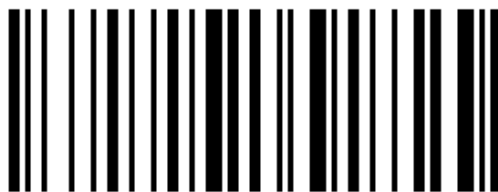


Windows Caps Lock detection switch

### 6.7 Switch between Bluetooth and 2.4G by pressing and holding for 8 seconds

#### **i Note**

This command is only available on some RF+BT Barcode Readers (DS, C, RT). When enabled, press and hold the Trigger Button for more than 8 seconds and release it to switch between RF and BT. If you hold it for more than 16 seconds, the Barcode Reader powers off and the mode does not switch. After scanning the Parameter Barcode, two short beeps indicate disabled, and one three-tone beep indicates enabled.

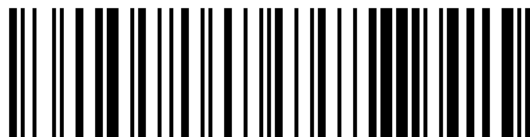


Press and hold the Trigger Button for 8 seconds to toggle RF/BT switching

## 6.8 Bluetooth keyboard transmission speed

### Note

Valid only in Bluetooth mode.



Read Bluetooth HID delay



High speed (2 ms)



High speed (6 ms)



\* Medium speed (10 ms)



Medium speed (18 ms)



Low speed (25 ms)

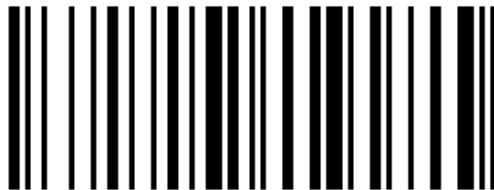


Low speed (30 ms)

## 6.9 Bluetooth connection status non-sleep setting

### Note

After scanning the Parameter Barcode, two short beeps indicate disabled, and one three-tone beep indicates enabled.



Bluetooth connection status non-sleep switch

## 7 Keyboard Settings

### 7.1 HID Keyboard General Setting

#### General HID Settings

### Note

The general HID settings in this section apply to USB Keyboard, RF 2.4G Keyboard, and Bluetooth HID Keyboard modes.

#### Ctrl key combination settings



\\* Combine-Key Off



Ctrl+ Key Config1



Alt+ Key Config2



Normal-Key Config3



Ctrl+ Key Config4



Alt+ Key Config5

**Note**

only for ASCII <0x20 chars, Alt+ key only for Windows system.

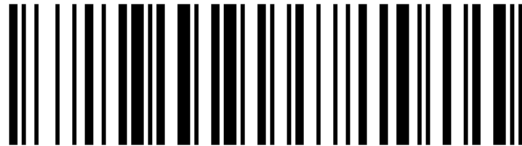
## Case settings



normal



Swap case



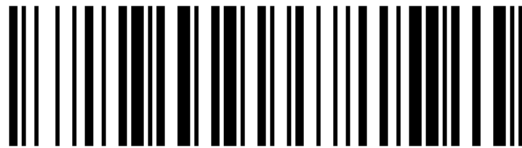
all caps



all lowercase

Case conversion does not apply when the keyboard layout is set to ALT or TH.

### Num Lock Settings



Disable Num Lock



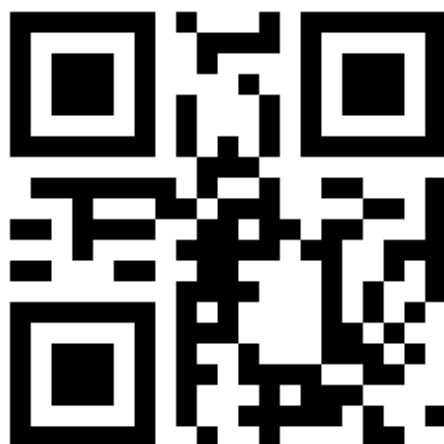
Num Lock on

\*When the receiving device is a mobile phone, you need to keep the Num Lock off setting, otherwise the numbers will not be displayed.

### Enter character set settings

#### Note

Applicable only to certain mod' s of 2D Barcode Readers, this setting matches the 2D module' s output character set.



Read the current character set settings



Auto



GBK / BIG5 / HANGUL / SJIS



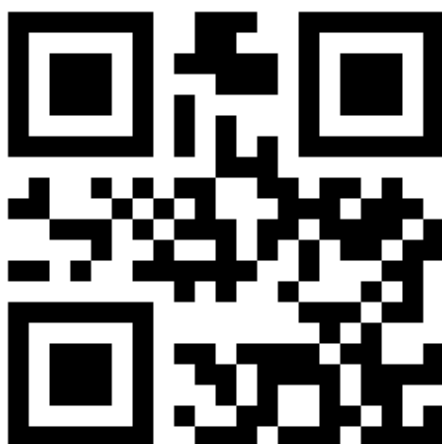
ISO/IEC 8859



UTF8 (Word)



UTF8 (Txt)



Normal mode

Note:

| model        | Applicable scenarios                                                                                                        | Scan Engine Output Character Set | limit                                                   |
|--------------|-----------------------------------------------------------------------------------------------------------------------------|----------------------------------|---------------------------------------------------------|
| Auto         | Automatically select the input character set as UTF8 or ISO/IEC 8859; Word or Txt output is based on the last UTF8 setting. | primitive type                   | none                                                    |
| GBK          | Windows Notepad, Excel Chinese input.                                                                                       | GBK (GB2312) or original type    | Applies to Windows systems only.                        |
| UTF8 (Word)  | Word, QQ Chinese input.                                                                                                     | UTF8 or primitive type           | Applies to Windows systems only.                        |
| ISO/IEC 8859 | European single-byte special characters ( $\geq C0H$ ), applicable to FR, GE, TR, PT, ES, CS, IT, UK, HU, SK.               | primitive type                   | Languages not listed need to be added by customization. |
| UTF8 (Txt)   | To input special characters in Windows Notepad, you need to install the Unicode plug-in.                                    | UTF8 or primitive type           | Applies to Windows systems only.                        |
| Normal       | Multi-language special characters, suitable for characters on FR, GE, TR, PT, ES, CS, IT, UK, HU, SK keyboards.             | UTF8 or primitive type           | Languages not listed need to be added by customization. |

## Receiving device selection

**Note**

This section configures how different host devices enter ASCII characters (0x20 to 0x7F). Use it together with [Keyboard Layout Settings](#).



Read the current receiving device settings



Windows device



iPhone/iPad/Mac devices



Android device

\*IOS/MAC devices are currently valid: FR, DE, TR, PT, ES, CS, IT, UK, HU, SK. Please refer to the document “MAC iphone ipad keyboard layout for barcode scanner.docx”

\*It is recommended to install Google Gboard input method uniformly on Android devices. Please refer to the document “Android device keyboard layout for barcode scanner.docx”

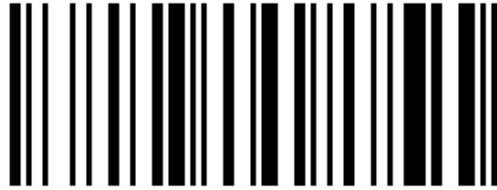
## 7.2 Keyboard language settings

**See also**

Keyboard language settings have been split into a separate page: [Keyboard Language Settings](#).

## 8 Keyboard Language

### 8.1 Read the current keyboard layout



Read the current keyboard layout

**L1 \*ENUSA EN key**



\* US English keyboard

**L2 FR France French key**



French French keyboard

**L3 DE Germany key**



german german keyboard

**L4 IT Italy Italy key**



Italian keyboard

**L5 PT Portugal Portugal key**



Portuguese keyboard

**L6 ES Spain Spain key**



spanish keyboard

**L7 TR Turkey Turkey key**



Turkish Q keyboard



Turkish F keyboard

**L8 ENUK UK key**



British English keyboard

**L9 CS Czech Czech key**



Czech keyboard



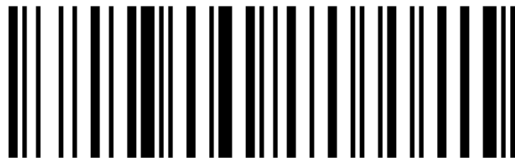
Czech standard keyboard

**L10 HU Hungary Hungary key**



Hungarian keyboard

**L11 FR Belgium (French) Belgium FR Key**



Belgian French keyboard

**L12 PT Brazil (Portuguese) Brazil PT Key**



Brazilian Portuguese keyboard

**L13 FR Canadian French (Traditional) Canadian FR Key**



Canadian French (traditional) keyboard

**L14 HRCroatia Key**



Croatian keyboard

**L15 SK Slovak Key**



Slovak QWERTY keyboard



Slovak keyboard

**L16 DA Denmark Denmark Key**



Danish keyboard

**L17 FI Finland Key**



Finnish keyboard

**L18 ES Latin America (Spanish) Latin-America ES Key**



Latin American Spanish keyboard

**L19 NL Netherlands Netherlands Key**

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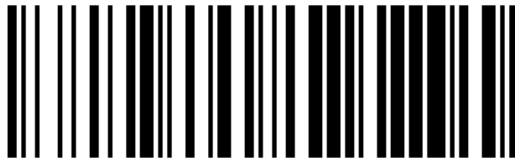
Dutch keyboard

**L20 NO Norway Norway Key**



Norwegian keyboard

**L21 PL Poland Poland Key**



Polish keyboard

**L22 SR Serbia (Latin) Serbia Key**



Serbian Latin keyboard

**L23 SL Slovenia Key**



Slovenian keyboard

**L24 SV Sweden Sweden Key**



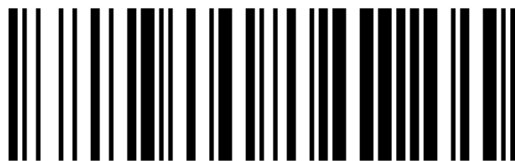
Swedish keyboard

#### L25 DE Switzerland (German) Swiss DE Key



Swiss German keyboard

#### L26 JP Japanese Japanese Key



Japanese keyboard

#### L27 TH Thai Thailand Key

##### Note

When using a Thai keyboard, set the Scan Engine output to TH as well.



Thai keyboard

##### See also

Reference file: RF2.4G, Bluetooth Settings\_Chinese, Thai, Korean.docx.

#### L28 ALT International Keyboard ALT Global Key

##### Note

The ALT international keyboard layout is only available on Windows systems. It is not affected by the host keyboard layout, but it reduces transmission speed.



ALT international keyboard

## L29 ALT Single Byte Special Keyboard ALT Single Byte Special Key



ALT single-byte special character keyboard

### Note

Languages not listed in this section need to be customized to be supported.

## 9 Data Editing

### 9.1 Standard Data Editing Settings

This section describes how to configure common output rules such as prefixes, suffixes, and hidden characters by scanning Parameter Barcodes.

#### Prefix/Suffix and Hidden Character Settings

You can add up to 10 prefixes and/or 10 suffixes to the output data. To configure them, scan the two-digit hexadecimal Numeric Barcodes that correspond to the required ASCII value (that is, two barcodes per character).

#### See also

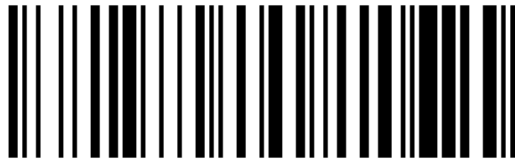
For character values, please refer to *ASCII Function Key Character Reference Table* and *ASCII Character Reference Table*; for parameters that require input of numerical values, please scan *Numeric Barcode*; for specific procedures, see *Add a Prefix or Suffix*.

Can be set to hide the first, middle or last characters of the barcode. After scanning the corresponding hidden Parameter Barcode, scan the two-digit hexadecimal Numeric Barcode corresponding to the length of the characters to be hidden (00~FF, for example, scan 0 and 4 in sequence when hiding 4 characters).

#### See also

See *Steps to Hide the First/Middle/Tail Characters of a Barcode* for the hidden character process.

## Operation Code



Add Prefix



Add Suffix



Clear all prefixes



Clear all suffixes



Hide Leading Characters



Hide Barcode Middle Start Position



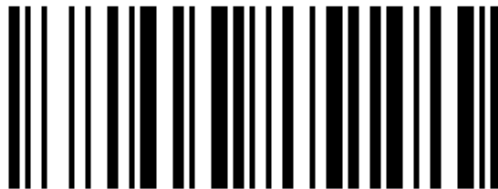
Hide Middle Section Length



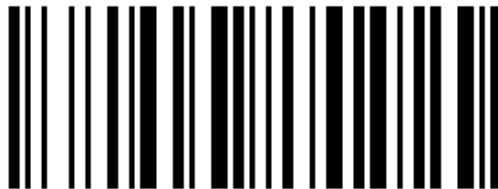
Hide Trailing Characters

## Numeric Barcode

For parameters that require a numeric value, scan the corresponding Numeric Barcodes.



Numeric Barcode 0



Numeric Barcode 1



Numeric Barcode 2



Numeric Barcode 3



Numeric Barcode 4



Numeric Barcode 5



Numeric Barcode 6



Numeric Barcode 7



Numeric Barcode 8



Numeric Barcode 9



Numeric Barcode A



Numeric Barcode B



Numeric Barcode C



Numeric Barcode D



Numeric Barcode E



Numeric Barcode F

## Output Format Settings

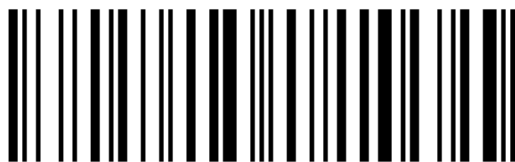
To change the output data format, scan the corresponding Parameter Barcode below.



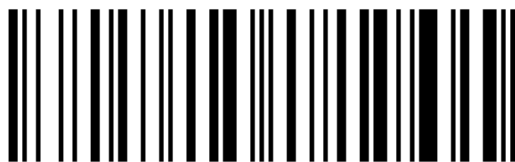
Default Output Format



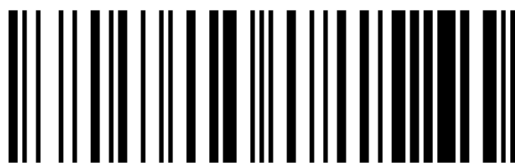
Allow Suffix Output



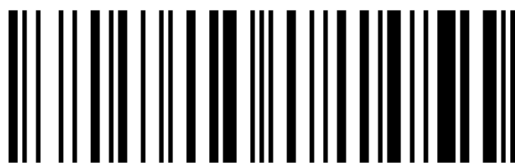
Allow Prefix Output



Allow Hiding Leading Data



Allow Hiding Middle Data



Allow Hiding Trailing Data

## Procedure Examples

### Add a Prefix or Suffix

1. If prefix and suffix output has not been enabled, please scan the corresponding Output Format Parameter Barcode first.
2. New characters are appended to the existing Prefix/Suffix. To replace the current Prefix/Suffix, first scan “Clear All Prefixes/Suffixes” , then configure the new values.
3. Scan the “Add Prefix” or “Add Suffix” Parameter Barcode.
4. Determines the hexadecimal value of the prefix or suffix to be entered based on *ASCII Function Key Character Reference Table* or *ASCII Character Reference Table*.
5. Scan the corresponding two-digit hexadecimal Numeric Barcode.
6. To continue adding characters, repeat steps 4 and 5.

#### Example

If you need to add `Ctrl+A` as a prefix, scan “Add Prefix” “9” “7” “4” “1” in sequence.

#### Example

If you need to add `Ctrl+Alt+A` as a suffix, scan “Add suffix” “9” “7” “9” “9” “4” “1” in sequence.

### Steps to Hide the First/Middle/Tail Characters of a Barcode

1. Scan the Parameter Barcode for the barcode header, middle start position, middle length, or trailing characters.
2. Determine the hexadecimal value corresponding to the character length to be hidden (for example, hide 4 characters scan 0, 4; hide 12 characters scan 0, C).
3. Scan the corresponding two-digit hexadecimal Numeric Barcode.
4. Enable or disable the hidden character function through the Output Format Parameter Barcode.

## 9.2 Extended Data Editing Settings

This section lets you generate data editing Parameter Barcodes from complete commands in one step. It is intended for batch configuration, remote serial-command delivery, or character replacement.

### Online One-Code Setup Generator

#### Note

The online generator is shown only in the HTML manual. After generating a Parameter Barcode, scan the generated barcode to complete the setting, or send the command by serial command using the format below.

## Add Prefix

If the interactive HTML tool is unavailable, replace the placeholders as described in this section and verify the command.

```
$DATA#20<length-hex><content>#
```

## Add Suffix

If the interactive HTML tool is unavailable, replace the placeholders as described in this section and verify the command.

```
$DATA#10<length-hex><content>#
```

## Hide Leading Barcode Characters

If the interactive HTML tool is unavailable, replace the placeholders as described in this section and verify the command.

```
$DATA#50<length-hex>#
```

## Hide Middle Barcode Characters

If the interactive HTML tool is unavailable, replace the placeholders as described in this section and verify the command.

```
$DATA#40<position-hex><length-hex>#
```

## Hide Trailing Barcode Characters

If the interactive HTML tool is unavailable, replace the placeholders as described in this section and verify the command.

```
$DATA#30<length-hex>#
```

## Character Replacement

If the interactive HTML tool is unavailable, replace the placeholders as described in this section and verify the command.

```
$DATA#70<source-length-hex><source><target-length-hex><target>#
```

## One-Code Setup Command Format

Edit format:

```
$DATA#nc11xx#
```

**n**

1 suffix; 2 prefix; 3 hides the tail content of the barcode; 4 hides the middle content of the barcode; 5 hides the first content of the barcode; 7 replaces characters.

**c**

Code ID currently supports only 0, which indicates all symbologies.

11

Length as a hexadecimal value: Prefix/Suffix 01~0A, hidden characters 01~FF, replacement data 01~05.

xx

ASCII value. Hexadecimal can be represented by \x plus two characters, and the character range is 0~9, A~F.

Table 1: One-Code Setup Examples

| Command                | Description                                                        |
|------------------------|--------------------------------------------------------------------|
| \$DATA#1005abcd\x03#   | Add 0x05 suffixes: abcd + 0x03.                                    |
| \$DATA#200ANETUM12345# | Add 0x0A prefix NETUM12345.                                        |
| \$DATA#3008#           | Hide the last 0x08 characters of the barcode.                      |
| \$DATA#40050A#         | Hides the 0x0A characters after the 0x05 character in the barcode. |
| \$DATA#5011#           | Hide barcode header 0x11 bytes.                                    |
| \$DATA#7001\x1D02GS#   | Replace GS (0x1D) characters with GS.                              |
| \$DATA#7002NT01Z#      | Replace NT with Z.                                                 |

### Character replacement operation

Format: \$DATA#70 + replaced character length + replaced characters + replacement data length + replacement data #

The sum of the lengths of the replaced characters and the replacement characters is  $\leq 6$ , supporting 1~6 characters being replaced by 5~0 characters.



Read replacement settings



Clear replacement settings

#### Example

\$DATA#7001\x1D02GS# means replacing the non-displayable character GS (0x1D) with GS for display.



Character replacement operation: GS to text GS

#### **i Example**

\$DATA#7001\x0A01\x0D# means replacing LF (0x0A) with CR (0x0D).



Character replacement operation: LF to CR

#### **i Example**

\$DATA#7006ABCDEF00# means replacing the string ABCDEF with an empty string, that is, not displaying it.

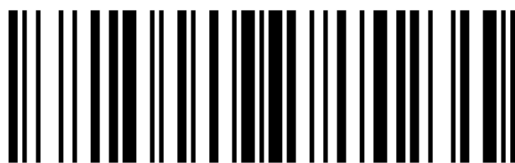
### 9.3 Terminator Settings

#### **i Note**

This terminator is independent of the scan engine suffix and wireless Prefix/Suffix, which facilitates quick setting when the scan engine has no suffix.



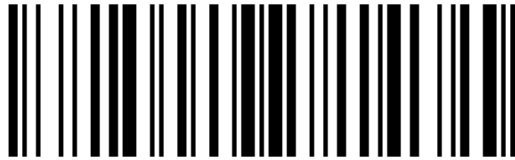
None (Default)



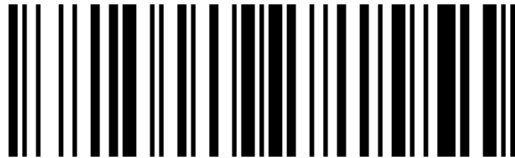
Carriage Return CR



Tab TAB



Carriage Return + Line Feed CRLF

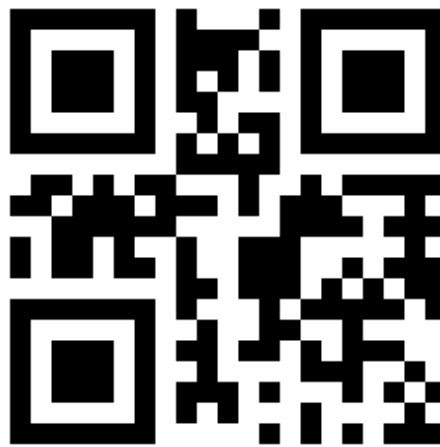


Line Feed LF

## 9.4 GS1 AI field bracket settings

### Note

Only some AI fields are applicable and require special version support.



Raw Format (Default)



Add Parentheses



Add brackets and separate with CR



Add brackets and separate them with TAB

## 10 Scan Mode

### 10.1 Barcode Decode Mode



Key scan mode (default)



Continuous scan mode

#### Note

Continuous Scan Mode is suitable for high-volume scanning workflows. Press the Trigger button once to start or stop scanning.



Key pulse scan mode

**Note**

Scanning starts when a key-level change is detected and maintained for about 30 ms. Scanning stops when another key-level change is detected, or when a decode succeeds or times out.



Host trigger mode (only applicable to some customized models)

**Note**

Host trigger mode is only applicable to some customized models.



Batch scanning mode (only applicable to some customized models)

## Decode Timeout

This parameter sets the maximum time allowed for decoding during a scan attempt. Enter a four-digit value in milliseconds. Default: 3000 ms; range: 0500-9999 ms.



3 seconds (default)



6 seconds

## Scan Interval

This parameter sets the interval between reads in Continuous Mode. Enter a four-digit value in milliseconds. Default: 0500 ms; range: 0100-9999 ms.



0.5 seconds (default)



1 second

## 11 RTC clock settings

### **Note**

Only available for some Barcode Readers that support RTC.

### 11.1 Output format

### **Note**

The timestamp can be corrected by scanning the Parameter Barcode. The RTC correction function of the electronic manual already includes the time zone, and the query is the local time; the time can also be synchronized through the Bluetooth SDK.

### **Example**

Timestamp correction command format example: %RTCTIME#21/12/24,01:58:06+32.

If the interactive HTML tool is unavailable, replace the placeholders as described in this section and verify the command.

%RTCTIME#YY/MM/DD, hh:mm:ss<quarter-hour-timezone>#



Disable Timestamp



Turn on timestamp (suffix)



Turn on timestamp (prefix)

## 11.2 delimiter

The barcode and time are separated by Tab by default. If you need to modify it, you can edit the following command to generate the Parameter Barcode:

```
%RTCSTAMP#Sx
```

**x**

ASCII value. Hexadecimal can be represented by \x plus two characters, and the character range is 0~9, A~F.



Tab separated (default)



RS separated



semicolon separated

## 12 Module Settings

### 12.1 Trigger Settings

#### Scan Mode

#### Common Scan Modes

#### Key Hold

In Button Hold Mode, press and hold the button to scan. Releasing the button, a successful decode, or expiration of the Decode Timeout ends the scan session.



Key Hold

## Single Button Trigger

In Single Button Trigger Mode, press the button to start scanning. Releasing the button does not stop scanning; the scan session ends after a successful decode or when the Decode Timeout expires.



Single Button Trigger

## Continuous Mode

Once configured, the Scan Engine starts scanning immediately without a trigger. After a successful decode or when the Decode Timeout expires, it waits for the Scan Interval and then automatically starts the next scan session.



Continuous Mode

## Presentation Mode

In Presentation Mode, the Scan Engine monitors ambient brightness and starts scanning when the brightness changes. The scan session ends after a successful decode or when the Decode Timeout expires, after which ambient-brightness monitoring resumes.



Presentation Mode

## Sensitivity

Sensitivity refers to the degree of detection of scene changes in sensor reading mode. When the Scan Engine determines that the scene change degree meets the requirements, it will switch from the monitoring state to the reading state.



### Image Stabilization Duration Setting

The image stabilization time refers to the time that the Scan Engine that detects scene changes needs to wait for the image to stabilize before reading the code in the sensor reading mode. The image stabilization time setting range is: 0-65535ms, and the default value is: 300ms.

Scan the “Stabilization Duration” Parameter Barcode



Image Stabilization Time

Scan the “Numeric Barcode” . For example, if the duration is 100ms, scan 1, 0, 0; if the duration is 1005ms, scan 1, 0, 0, 5

Scan the “OK” Parameter Barcode to complete the setup.



Sure

## Quick Setting Of Image Stabilization Duration



## Command Trigger Mode

Use host commands to start or stop scanning by the Scan Engine. A successful decode or expiration of the Decode Timeout ends the scan session. For command details, refer to the product command documentation.

**Note**

Trigger And End Commands Are Valid In Any Mode

## Special Scan Modes

### Screen Fast Mode

This special-purpose mode is not available in standard product versions. It is intended for applications that require rapid decoding of barcodes displayed on screens. Contact the supplier if you need this mode.

### High-Speed Scan Mode

This special-purpose mode is not available in standard product versions. It is intended for rapid decoding of barcodes on paper by fixed-mount Scan Engines, Presentation Scanners, and similar products. Contact the supplier to enable this mode.

### Single Reading Time

The duration of a single code reading refers to the longest reading attempt time allowed after triggering the reading and failing to read successfully. When this time is exceeded, the reading state will be exited. The range of single code reading time is: 0-65535ms, default: 5000ms.

### Single Reading Time Setting

Scan the “single reading time” Parameter Barcode



Single Reading Time

Scan the “Numeric Barcode” . For example, if the duration is 100ms, scan 1, 0, 0; if the duration is 1005ms, scan 1, 0, 0, 5

Scan the “OK” Parameter Barcode to complete the setup.



Sure

## Quick Setting Of Single Reading Time



## Same Symbol Timeout

To prevent repeated reads in Continuous Mode and Presentation Mode, the Scan Engine rejects the same barcode until the Same Symbol Timeout has elapsed. Range: 0-65535 ms. Default: 0 ms.

## Same Symbol Timeout Setting

Scan the “Same Symbol Timeout” Parameter Barcode



Same Symbol Timeout

Scan the “Numeric Barcode” . For example, if the interval is 100ms, scan 1, 0, 0; if the interval is 1005ms, scan 1, 0, 0, 5

Scan the “OK” Parameter Barcode to complete the setup.



Sure

Same Symbol Timeout Quick Settings

|                                                                                                                                   |                                                                                                 |
|-----------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|
| <br>\* 0ms                                       | <br>100ms     |
| <br>300ms                                        | <br>500ms     |
| <br>1000ms                                      | <br>3000ms   |
| <br>5000ms                                     | <br>10000ms |
| <br>Infinite Delay (do Not Read The Same Code) |                                                                                                 |

## Reading Interval Time

The interval between two readings in continuous mode. Regardless of whether the last reading was successful or failed, it will automatically enter the next reading after this time. This setting mainly applies to continuous mode

Default: 500ms, range: 0-65535ms

## Reading Interval Setting

Scan the “Reading Interval Time” Parameter Barcode



Reading Interval Time

Scan the “Numeric Barcode”. For example, if the interval is 100ms, scan 1, 0, 0; if the interval is 1005ms, scan 1, 0, 0, 5

Scan the “OK” Parameter Barcode to complete the setup.



Sure

## Quickly Set The Reading Interval Time

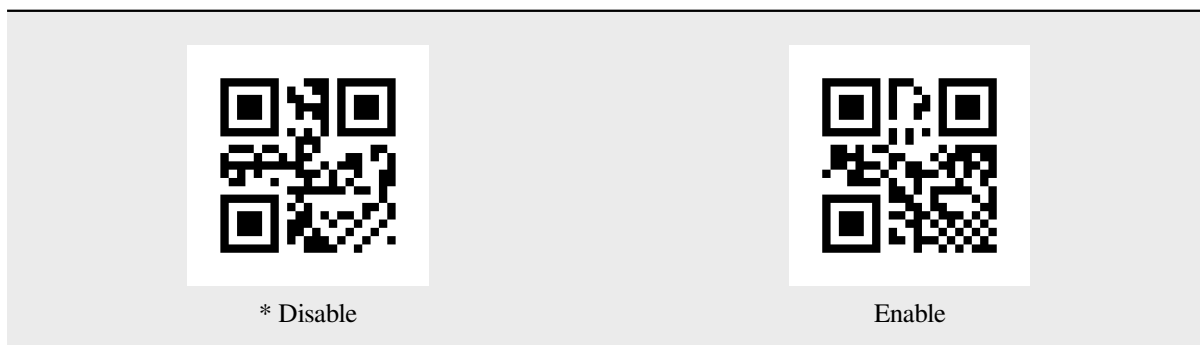


## 12.2 Engine Code ID

### BarCode ID

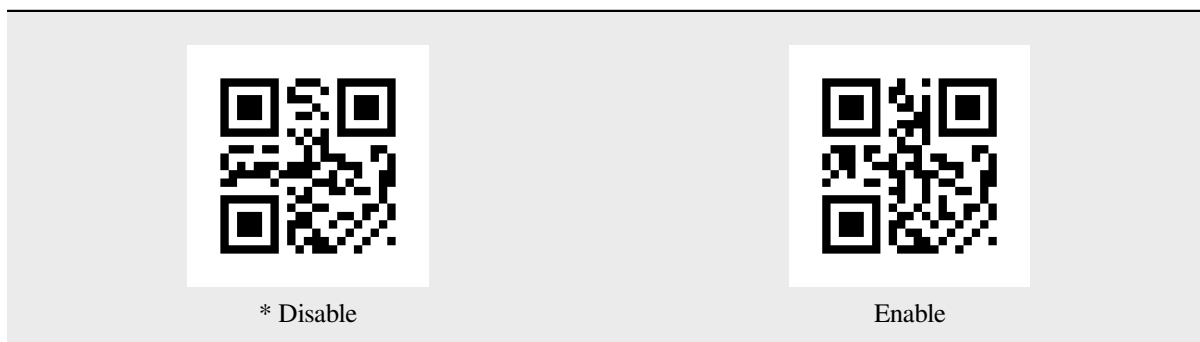
### AIM ID

AIM is the abbreviation of Automatic Identification Manufacturers (Automatic Identification Manufacturers Association). AIM ID defines identification codes for various standard barcodes (users cannot customize AIM ID). For specific definitions, see Appendix C: AIM ID List. The Scan Engine can add this identification code in front of the barcode data after decoding. The format is: “J” + letter “C” + number “0”. For example, the AIM ID of Code 128 is “JC0”. Users can identify different barcode types through AIM ID.



## Code ID

Users can identify different barcode types through Code ID, which uses one character for identification. For specific definitions, see Appendix B: Code ID List



## Code ID

| Code Character | Barcode Types                |
|----------------|------------------------------|
| C              | Code 128/UCC/EAN-128/GS1-128 |
| F              | Code 39/Code 32              |
| J              | Code 11                      |
| B              | Codabar                      |
| K              | Code 93                      |
| E              | EAN-13/EAN-8/ISBN/ISSN       |
| U              | UPC-A/UPC-E                  |
| I              | ITF25                        |
| D              | IND25                        |
| S              | STD25                        |
| M              | MATRIX25                     |
| N              | NEC25/COOP25                 |
| P              | MSI Plessey                  |
| T              | TELEPEN                      |
| A              | Pharmacode One-Track         |
| W              | TRIOPTIC                     |
| H              | HONG KONG 2 of 5/CHINA POST  |
| R              | GS1 DataBar/RSS              |
| q              | QR Code/Micro QR             |

continues on next page

Table 2 – continued from previous page

| Code Character | Barcode Types      |
|----------------|--------------------|
| p              | PDF417/MicroPDF417 |
| d              | Data Matrix (DM)   |
| a              | Aztec Code         |
| h              | Han Xin            |
| m              | MaxiCode           |
| t              | DotCode            |
| g              | GM                 |
| o              | OCR                |
| k              | Codablock A        |
| f              | Codablock F        |
| n              | Postal Code        |
| V              | Korea Post         |

**AIM ID**

| Barcode Types                | AIM ID | Description |
|------------------------------|--------|-------------|
| Code 128/UCC/EAN-128/GS1-128 | ]Cm    | 0,1,2,4     |
| Code 39                      | ]Am    | 0,1,3,4,5,7 |
| Code 32                      | ]X0    |             |
| Code 11                      | ]Hm    | 0,1,3       |
| Codabar                      | ]Fm    | 0-1         |
| Code 93                      | ]Gm    | 0-9,A-Z,a-m |
| EAN-13                       | ]E0    |             |
| EAN-8                        | ]E4    |             |
| ISSN                         |        |             |
| ISBN                         | ]E0    |             |
| UPC-A                        | ]E0    |             |
| UPC-E                        | ]E0    |             |
| UPC-E1                       | ]E1    |             |
| ITF25                        | ]Im    | 0,1,3       |
| IND25                        | ]S0    |             |
| STD25                        | ]Rm    | 0,1,3       |
| MATRIX25                     | ]X0    |             |
| NEC25/COOP25                 | ]X0    |             |
| MSI Plessey                  | ]Mm    | 0,1         |
| TELEPEN                      | ]Bm    |             |
| Pharmacode One-Track         |        |             |
| TRIOPTIC                     |        |             |
| QR Code                      | ]Qm    | 0-6         |
| Micro QR                     | ]Qm    |             |
| PDF417                       | ]Lm    | 0-2         |
| MicroPDF417                  | ]Lm    | 3,4,5       |
| Data Matrix (DM)             | ]dm    | 0-6         |
| Aztec Code                   | ]zm    | 0-9,A-C     |
| Han Xin                      | ]X0    |             |

continues on next page

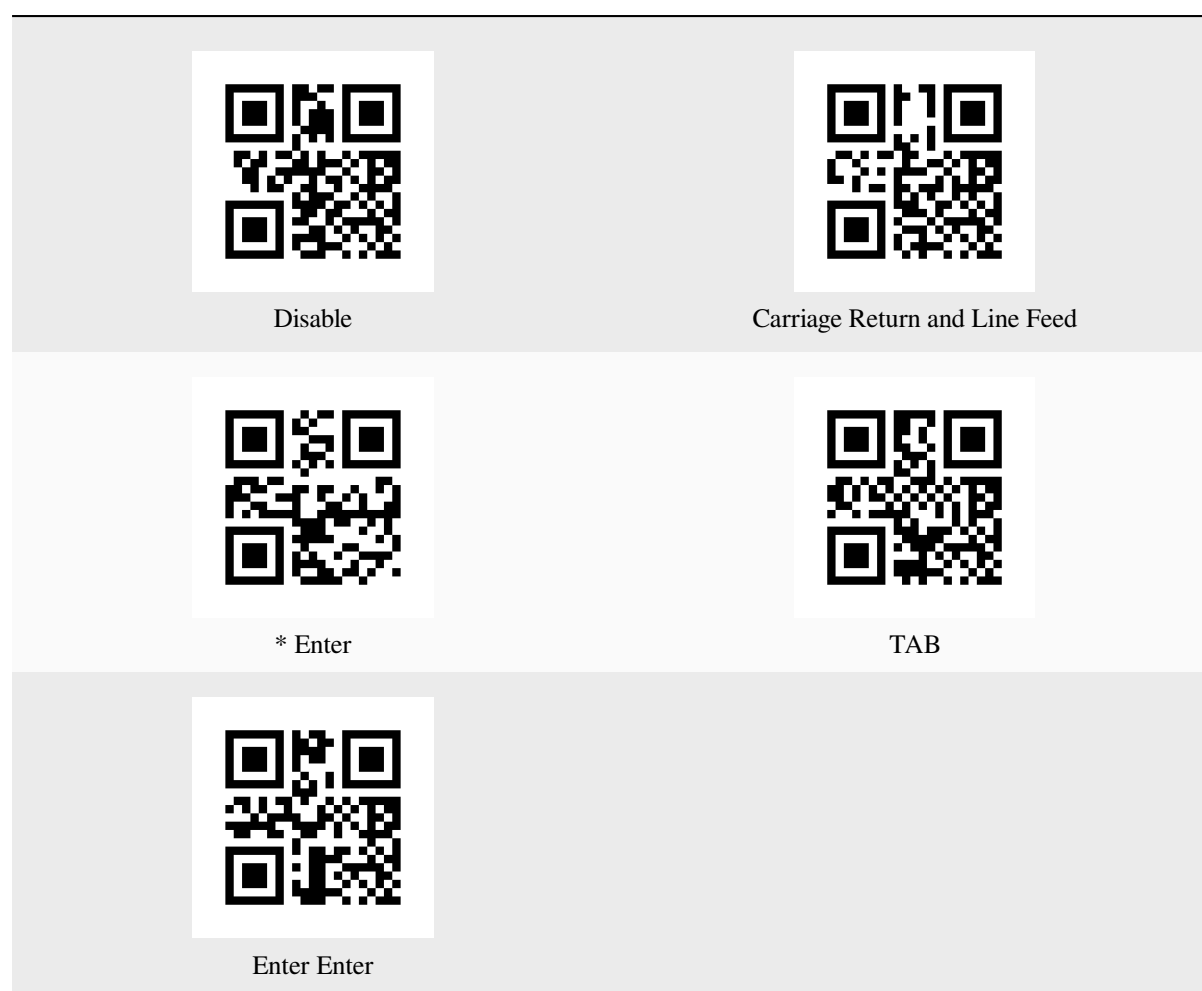
Table 3 – continued from previous page

| Barcode Types   | AIM ID | Description |
|-----------------|--------|-------------|
| MaxiCode        | ]Um    | 0-3         |
| DotCode         | ]X0    |             |
| GM              | ]X0    |             |
| Codablock A     | ]O6    | 0,1,4,5,6   |
| Codablock F     | ]Om    | 0,1,4,5,6   |
| GS1 DataBar/RSS | ]e0    |             |
| Korea Post      | ]X0    |             |

## 12.3 Engine Output Format

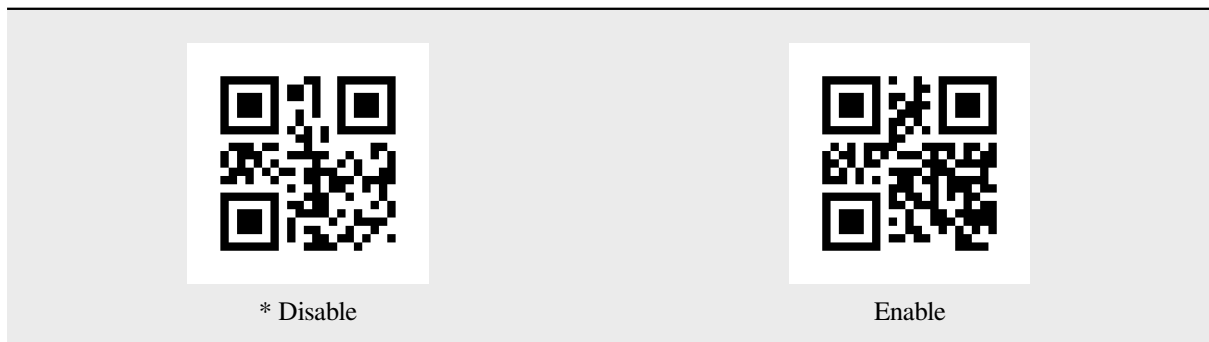
### Terminator

To help the host distinguish consecutive scan results, enable the Terminator function. The Scan Engine appends the selected Terminator to the Output Data.



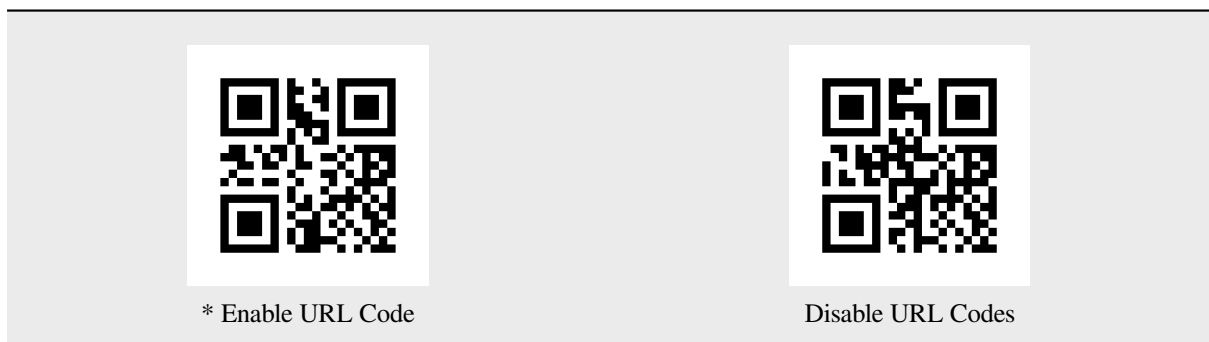
## Line Feed And Carriage Return

Line feed (\n) and carriage return line feed (\r\n) are both converted to carriage return (\r).



## URL Switch

To prevent barcodes with URL information from being mistakenly scanned when scanning product barcodes, or in some other special applications, this function can disable the recognition of barcodes with URL information as needed.



## Invoicing Function

In order to use this module normally in the invoicing system, users can convert and output the invoice code format by scanning the following Parameter Barcode.

**Note**

This function supports Alipay QR code invoicing, but does not support WeChat QR code invoicing.

### Invoicing Function Switch



\* Disable



Enable

### Invoice type



\* Special Ticket



Popular Vote

### GS1 Rules Enabled

Enable GS1 rules and enclose AI segments in parentheses.



\* Disable



Enable

12.4 Barcode Settings

Barcode Global Operations

Global Switch



Disable



Enable



\* Default

Global 1D Barcode Switch



Disable



Enable



\* Default

## Global 2D Barcode Switch



## Barcode Security Level

Five security levels are available to reduce decoding errors under difficult conditions. Higher levels improve reliability but may reduce decoding speed.



### Multi-code Identification

In special application scenarios, multiple barcodes need to be read at the same time. Scanning the following Parameter Barcode will enable/disable multi-code reading.

### Must Read Multiple Codes



## Read Multiple Codes



## Global Inverse-reading Switch

Scan the following Parameter Barcode to enable/disable inverse reading.

### Note

Enabling inverse reading globally may significantly reduce Barcode Reader performance. For commonly used symbologies, enable inverse reading only for the required symbology.



## Local Inverse-reading Switch

### Code 128 inverse-reading switch

Scan the following Parameter Barcode to enable/disable inverse reading of Code 128 barcodes. This setting is also valid for GS1-128



\* Disable



Enable

### EAN/UPC Inverse-reading Switch

Scan the following Parameter Barcode to enable/disable inverse reading of EAN/UPC barcodes.



\* Disable



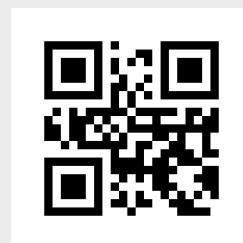
Enable

### ITF25 inverse-reading switch

Scan the following Parameter Barcode to enable/disable inverse reading of ITF25 barcodes.



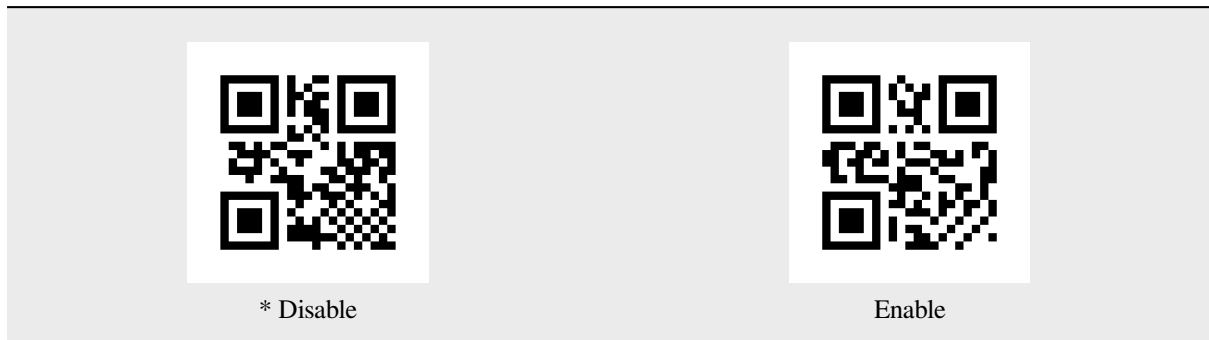
\* Disable



Enable

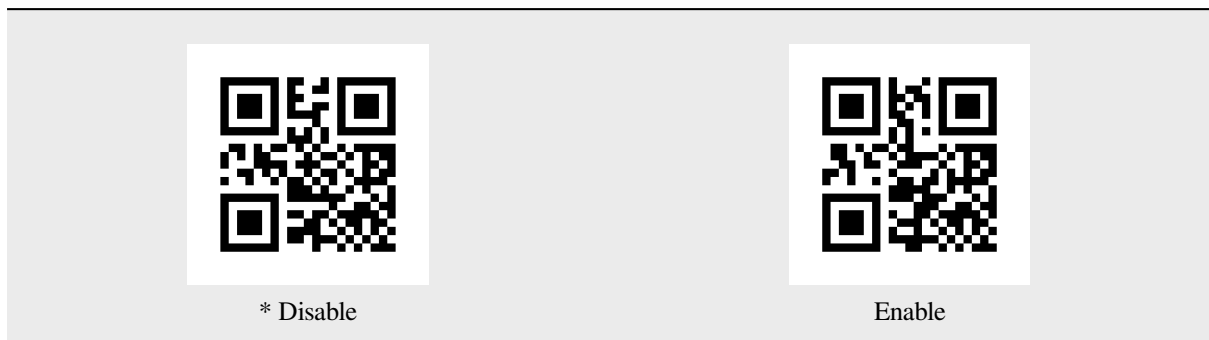
### Code 39 inverse-reading switch

Scan the following Parameter Barcode to enable/disable inverse reading of Code 39 barcodes.



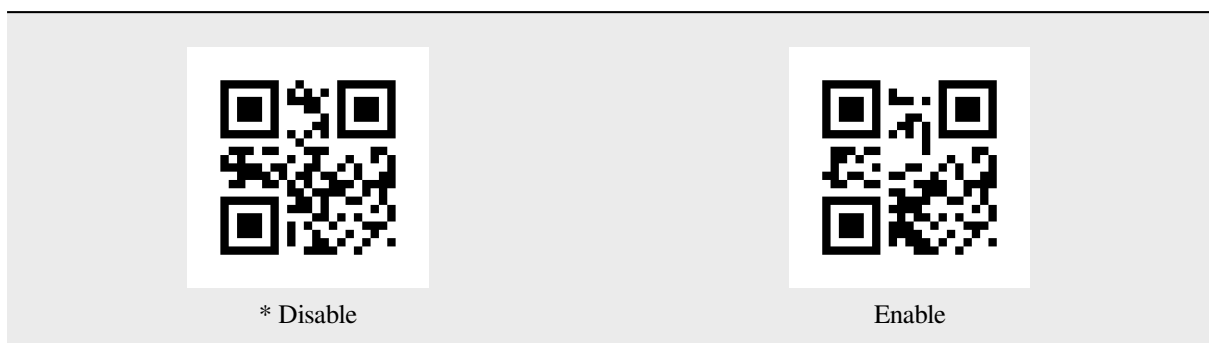
### Codabar inverse-reading switch

Scan the following Parameter Barcode to enable/disable inverse reading of Codabar barcodes.



### Code 93 inverse-reading switch

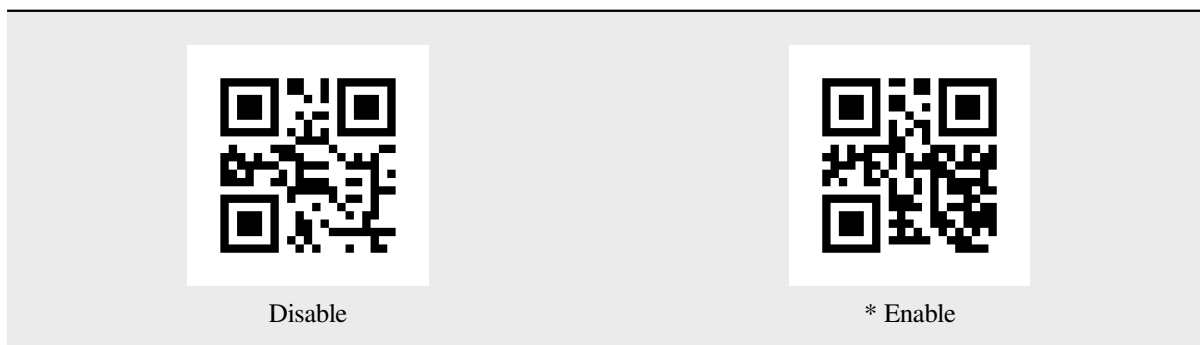
Scan the following Parameter Barcode to enable/disable inverse reading of Code 93 barcodes.



### Code 128

#### Code 128 Switch

Scan the following Parameter Barcode to enable/disable reading of Code 128 barcodes.



## Code 128 Minimum Length

There are two methods for setting the minimum length of Code 128. Method 1 requires the user to generate a QR code and is more flexible when configuring multiple values. Method 2 uses the Parameter Barcodes in this manual; scan them in the specified sequence.

Method one:

Code 128 Minimum length Parameter Barcode content format: >!000012XX. XX is a setting variable, with a decimal range of 0-255.

For example: Code 128 minimum length is set to 2, then the Parameter Barcode content is: >!0000122.

For example: Code 128 minimum length is set to 12, then the Parameter Barcode content is: >!00001212.

Method two:

Scan the “Code 128 Minimum Length” Parameter Barcode



Code 128 Minimum Length

Scan the “Numeric Barcode” . For example, if the minimum length is 2 digits, scan 2; if the minimum length is 12 digits, scan 1,2

Scan the “OK” Parameter Barcode to complete the setup.



Sure

## Code 128 Maximum Length

There are two methods for setting the maximum length of Code 128. Method 1 requires the user to generate a QR code and is more flexible when configuring multiple values. Method 2 uses the Parameter Barcodes in this manual; scan them in the specified sequence.

Method one:

Code 128 Maximum length Parameter Barcode content format: >!000013XX. XX is a setting variable with a decimal range of 0-255.

For example: if the maximum length of Code 128 is set to 9, then the Parameter Barcode content is: >!0000139.

For example: Code 128 maximum length is set to 20, then the Parameter Barcode content is: >!00001320.

Method two:

Scan the “Code 128 Maximum Length” Parameter Barcode



Code 128 Maximum Length

Scan the “Numeric Barcode” . For example, if the maximum length is 9 digits, scan 9; if the maximum length is 20 digits, scan 2,0

Scan the “OK” Parameter Barcode to complete the setup.



Sure

### Code 128 Security Level

The higher the barcode security level, the lower the error rate, and the code reading effect will also be affected to a certain extent.



\* Low



Medium



High

### UCC/EAN-128/GS1-128

#### GS1 128 Switch

Scan the following Parameter Barcode to enable/disable reading of the GS1 128 barcode.



Disable



\* Enable

## GS1 128 Minimum Length

There are two methods for setting the minimum length of GS1 128. Method 1 requires the user to generate a QR code and is more flexible when configuring multiple values. Method 2 uses the Parameter Barcodes in this manual; scan them in the specified sequence.

Method one:

GS1 128 minimum length Parameter Barcode content format: >!000022XX. XX is a setting variable with a decimal range of 0-255.

For example: if the minimum length of GS1 128 is set to 2, then the Parameter Barcode content is: >!0000222.

For example: if the minimum length of GS1 128 is set to 12, then the Parameter Barcode content is: >!00002212.

Method two:

Scan the “GS1 128 minimum length” Parameter Barcode



GS1 128 Minimum Length

Scan the “Numeric Barcode” . For example, if the minimum length is 2 digits, scan 2; if the minimum length is 12 digits, scan 1,2

Scan the “OK” Parameter Barcode to complete the setup.



Sure

## GS1 128 Maximum Length

There are two methods for setting the maximum length of GS1 128. Method 1 requires the user to generate a QR code and is more flexible when configuring multiple values. Method 2 uses the Parameter Barcodes in this manual; scan them in the specified sequence.

Method one:

GS1 128 maximum length Parameter Barcode content format: >!000023XX. XX is a setting variable with a decimal range of 0-255.

For example: if the maximum length of GS1 128 is set to 9, then the Parameter Barcode content is: >!0000239.

---

For example: if the maximum length of GS1 128 is set to 20, then the Parameter Barcode content is: >!00002320.

Method two:

Scan the “GS1 128 maximum length” Parameter Barcode



GS1 128 Maximum Length

Scan the “Numeric Barcode” . For example, if the maximum length is 9 digits, scan 9; if the maximum length is 20 digits, scan 2,0

Scan the “OK” Parameter Barcode to complete the setup.



Sure

## EAN-8

### EAN-8 Switch

Scan the following Parameter Barcode to enable/disable EAN-8 barcode reading.



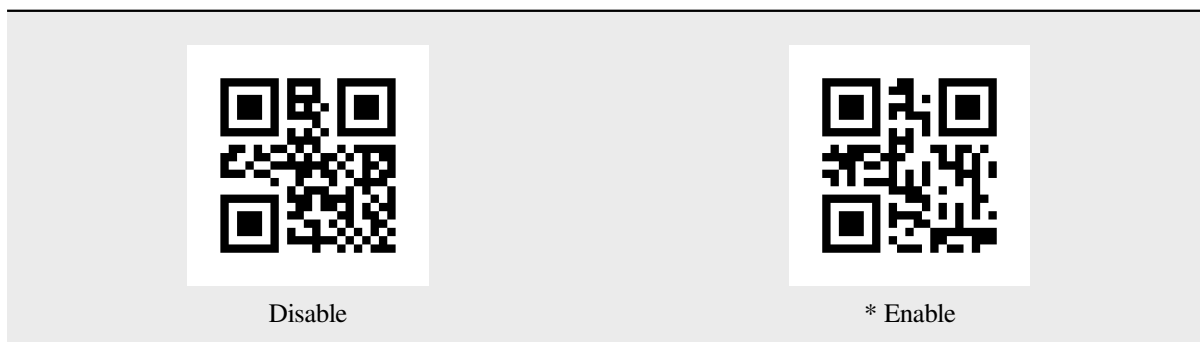
Disable



\* Enable

### EAN-8 Check Digit Transmission

Scan the following Parameter Barcode to set whether EAN-8 transmits the check digit.



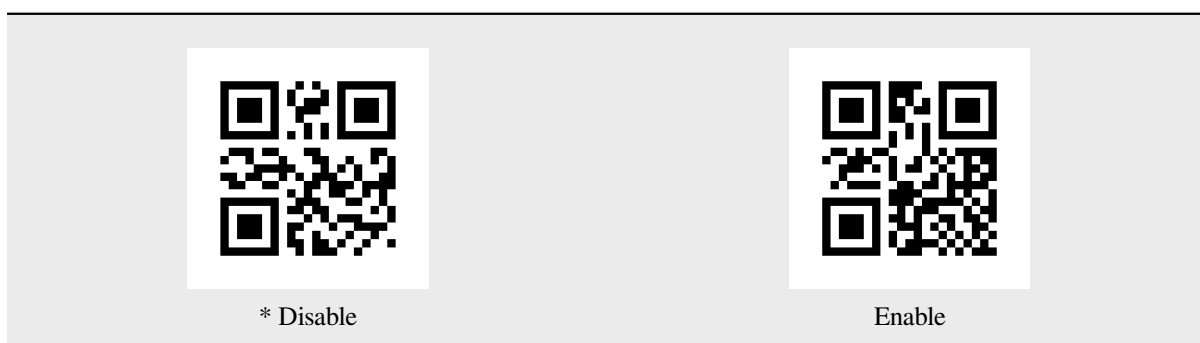
### **EAN-8 Reads 2-digit Additional Code**

Scan the following Parameter Barcode to set whether EAN-8 can read the 2-digit additional code.



### **EAN-8 Reads 5-digit Additional Code**

Scan the following Parameter Barcode to set whether EAN-8 can read the 5-digit additional code.



## Read Only With Add-on Code EAN-8

Scan the following Parameter Barcode to set whether to read only EAN-8 with additional code.



\* Disable



Enable

## EAN-13

### EAN-13 Switch

Scan the following Parameter Barcode to enable/disable EAN-13 barcode reading.



Disable



\* Enable

### EAN-13 Check Digit Transmission

Scan the following Parameter Barcode to set whether EAN-13 transmits check digits.



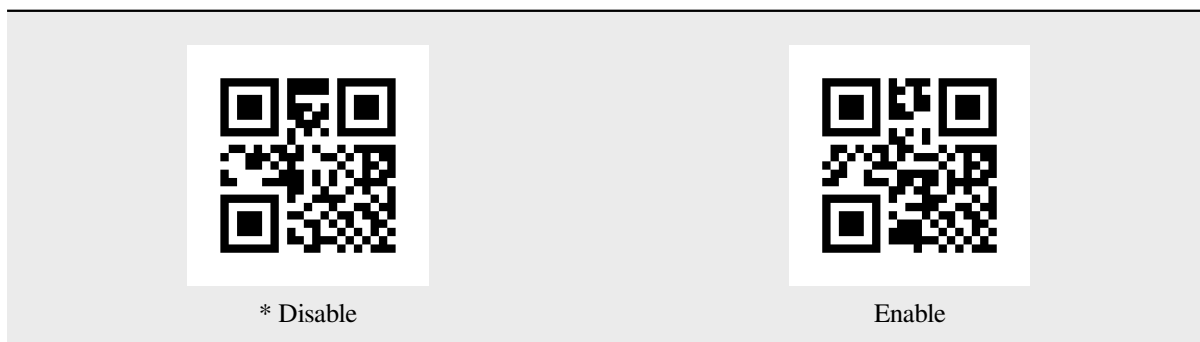
Disable



\* Enable

### EAN-13 Reads 2-digit Additional Code

Scan the following Parameter Barcode to set whether EAN-13 can read the 2-digit additional code.



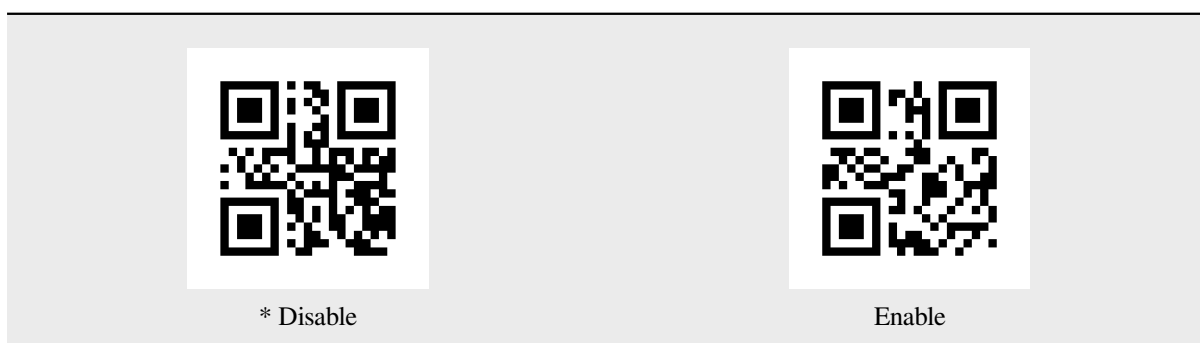
### **EAN-13 Reads 5-digit Additional Code**

Scan the following Parameter Barcode to set whether EAN-13 can read the 5-digit additional code.



### **Read Only With Add-on Code EAN-13**

Scan the following Parameter Barcode to set whether to read only EAN-13 with additional code.



### **ISSN**

Scan the following Parameter Barcode to enable/disable ISSN barcode reading.

**Note**

Disable ISSN, ISSN will be treated as EAN-13



\* Disable



Enable

## ISBN

Scan the following Parameter Barcode to enable/disable ISBN barcode reading.

**Note**

Disable ISBN, ISBN will be treated as EAN-13



\* Disable



Enable

## UPC-E

### UPC-E Switch

Scan the following Parameter Barcode to enable/disable reading of UPC-E barcodes.



Disable



\* Enable

### UPC-E Check Digit Transmission

Scan the following Parameter Barcode to set whether UPC-E transmits the check digit.



Disable



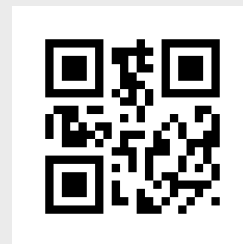
\* Enable

### UPC-E Reads 2-digit Additional Code

Scan the following Parameter Barcode to set whether UPC-E can read the 2-digit additional code.



\* Disable



Enable

### UPC-E Reads 5-digit Additional Code

Scan the following Parameter Barcode to set whether UPC-E can read the 5-digit additional code.



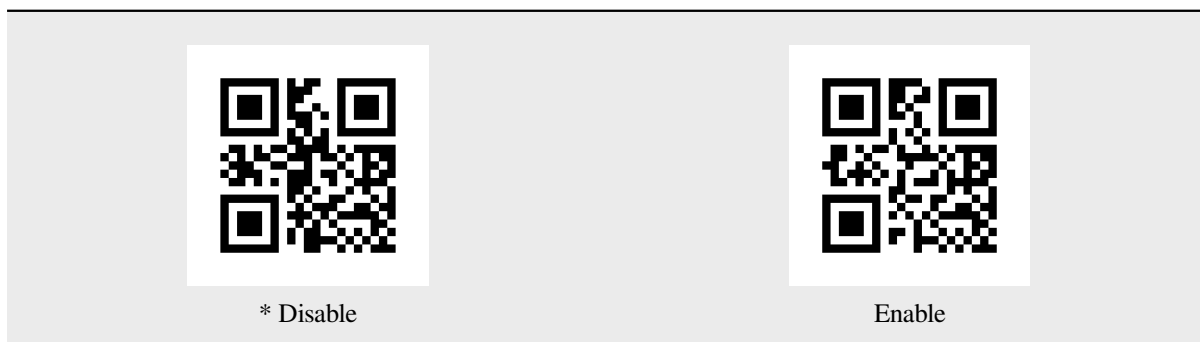
\* Disable



Enable

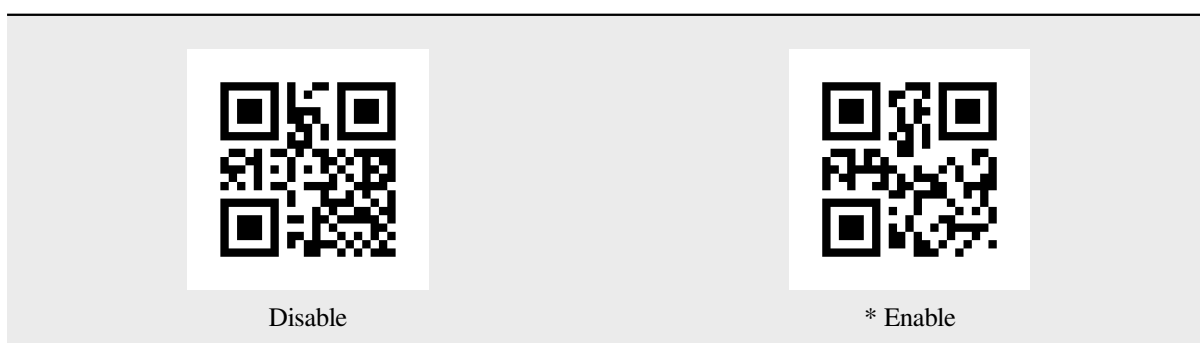
### Read Only With Add-on Code UPC-E

Scan the following Parameter Barcode to set whether to read only UPC-E with additional code.



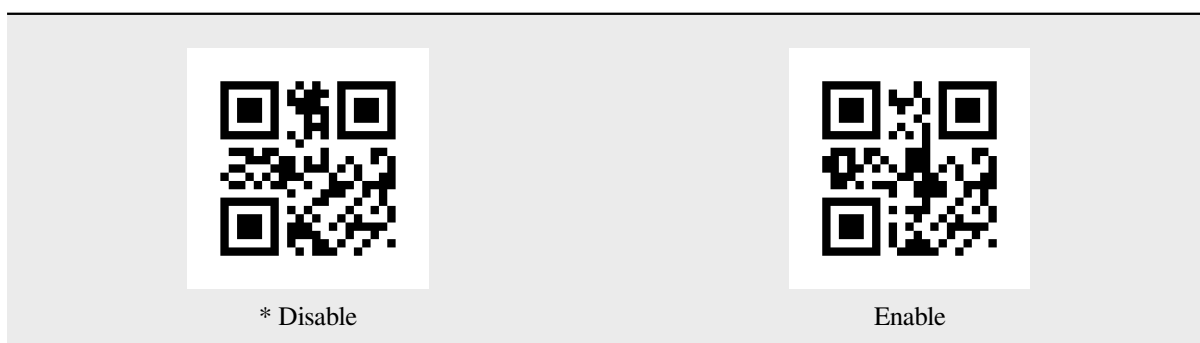
### Transmission system character “0”

Scan the following Parameter Barcode to set whether UPC-E transmits the system character “0” .



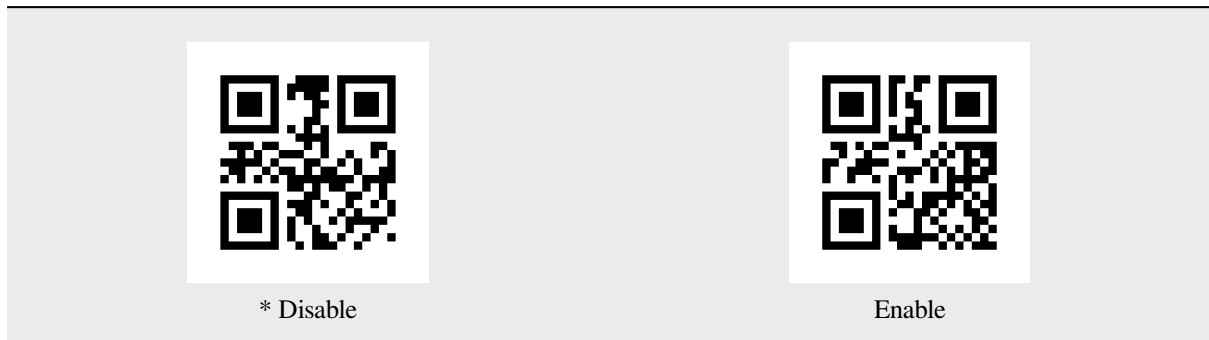
### UPC-E To UPC-A

Scan the following Parameter Barcode to set whether to convert UPC-E to UPC-A.



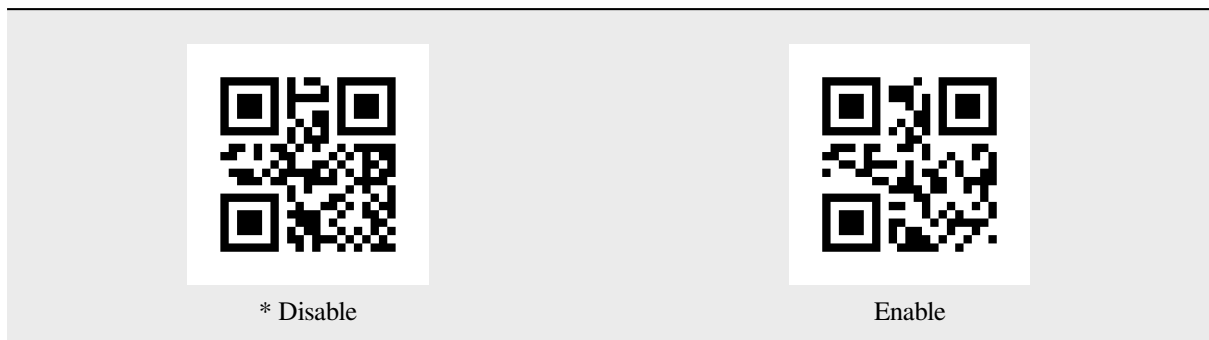
## UPC-E1 Switch

Scan the following Parameter Barcode to set whether to read UPC-E1.



## Transmit national character “0”

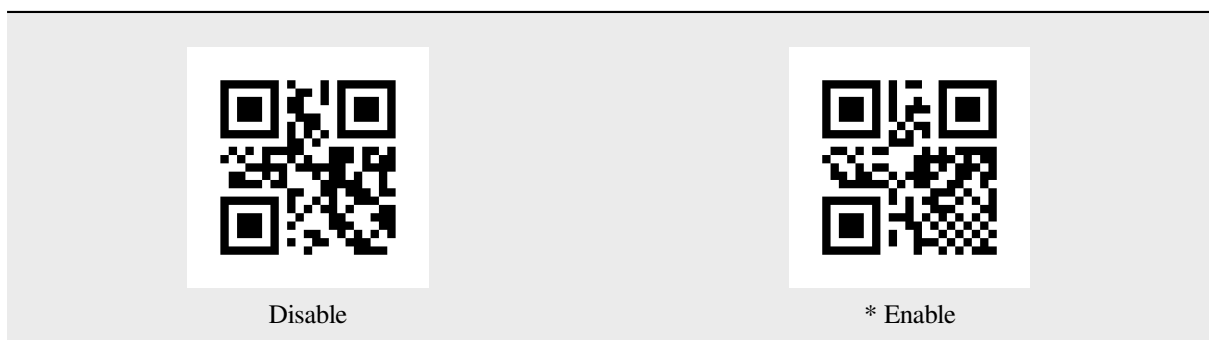
Scan the following Parameter Barcode to set whether UPC-E transmits the national character “0” .



## UPC-A

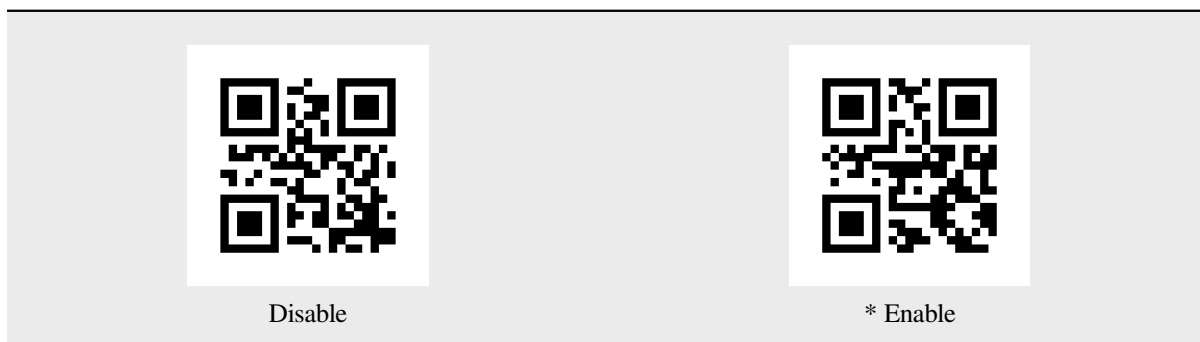
### UPC-A Switch

Scan the following Parameter Barcode to enable/disable reading of UPC-A barcodes.



## UPC-A Check Digit Transmission

Scan the following Parameter Barcode to set whether UPC-A transmits the check digit.



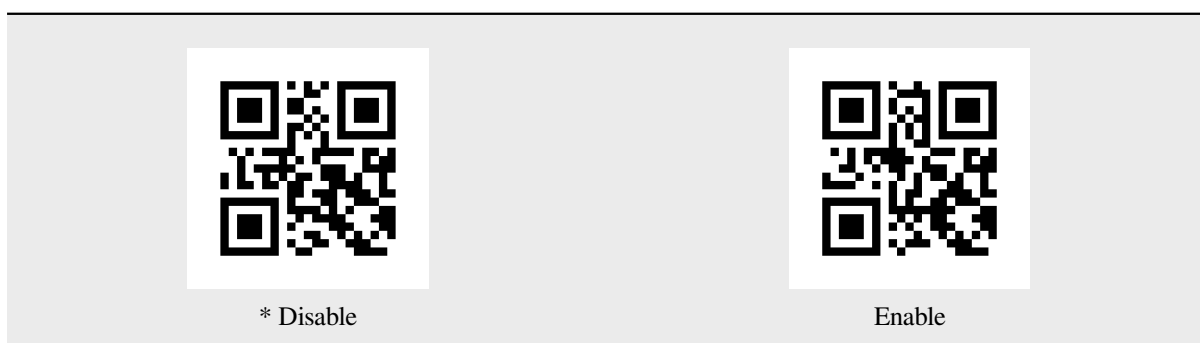
### UPC-A Reads 2-digit Additional Code

Scan the following Parameter Barcode to set whether UPC-A can read the 2-digit additional code.



### UPC-A Reads 5-digit Additional Code

Scan the following Parameter Barcode to set whether UPC-A can read the 5-digit additional code.



## Read Only With Add-on Code UPC-A

Scan the following Parameter Barcode to set whether to read only UPC-A with additional code.

|                                                                                                |                                                                                              |
|------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|
| <br>* Disable | <br>Enable |
|------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|

## Transmission system character “0”

Scan the following Parameter Barcode to set whether UPC-A transmits system characters.

|                                                                                               |                                                                                                 |
|-----------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|
| <br>Disable | <br>* Enable |
|-----------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|

## Transmit national character “0”

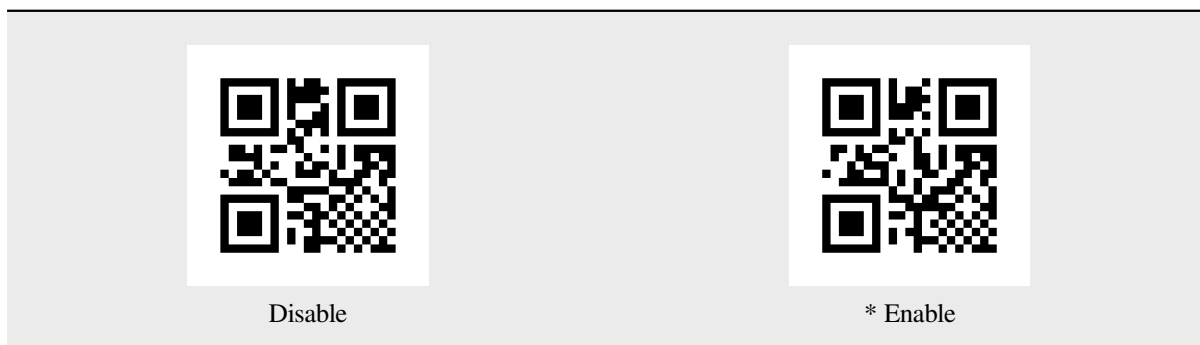
Scan the following Parameter Barcode to set whether UPC-E transmits the national character “0” .  
(Whether UPC-A will be converted to EAN-13 will be set)

|                                                                                                  |                                                                                                |
|--------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|
| <br>* Disable | <br>Enable |
|--------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|

## ITF25

### ITF25 Switch

Scan the following Parameter Barcode to enable/disable reading of ITF25 barcodes.



### ITF25 Check Digit Verification

Scan the following Parameter Barcode to set whether the ITF25 check digit is verified.



### ITF25 Check Digit Transmission

Scan the following Parameter Barcode to set whether the ITF25 check digit is transmitted.

**Note**

To enable transmission check digit, please enable the check digit verification function first.



\* Disable



Enable

### ITF25 Minimum Length

There are two methods for setting the minimum length of ITF25. Method 1 requires the user to generate a QR code and is more flexible when configuring multiple values. Method 2 uses the Parameter Barcodes in this manual; scan them in the specified sequence.

Method one:

ITF25 minimum length Parameter Barcode content format: >!0000B3XX. XX is a setting variable with a decimal range of 0-255.

For example: if the minimum length of ITF25 is set to 2, then the Parameter Barcode content is: >!0000B32.

For example: if the minimum length of ITF25 is set to 12, the Parameter Barcode content is: >!0000B312.

Method two:

Scan the “ITF25 minimum length” Parameter Barcode



ITF25 Minimum Length

Scan the “Numeric Barcode” . For example, if the minimum length is 2 digits, scan 2; if the minimum length is 12 digits, scan 1,2

Scan the “OK” Parameter Barcode to complete the setup.



Sure

## ITF25 Maximum Length

There are two methods for setting the maximum length of ITF25. Method 1 requires the user to generate a QR code and is more flexible when configuring multiple values. Method 2 uses the Parameter Barcodes in this manual; scan them in the specified sequence.

Method one:

ITF25 maximum length Parameter Barcode content format: >!0000B4XX. XX is a setting variable, with a decimal range of 0-255.

For example: if the maximum length of ITF25 is set to 9, then the Parameter Barcode content is: >!0000B49.

For example: if the maximum length of ITF25 is set to 20, the Parameter Barcode content is: >!0000B420.

Method two:

Scan the “ITF25 maximum length” Parameter Barcode



ITF25 Maximum Length

Scan the “Numeric Barcode” . For example, if the maximum length is 9 digits, scan 9; if the maximum length is 20 digits, scan 2,0

Scan the “OK” Parameter Barcode to complete the setup.



Sure

## Brazilian Government/Bank Code

|                                                                                   |                                                                                    |
|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|
|  |  |
| * Disable                                                                         | Enable                                                                             |

## NEC25/COOP25

### NEC25 Switch

Scan the following Parameter Barcode to enable/disable NEC25 barcode reading.

|                                                                                    |                                                                                     |
|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  |  |
| * Disable                                                                          | Enable                                                                              |

### NEC25 Check Digit Verification

Scan the following Parameter Barcode to set whether the NEC25 check digit is verified.

|                                                                                     |                                                                                      |
|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
|  |  |
| * Disable                                                                           | Enable                                                                               |

### NEC25 Check Digit Transmission

Scan the following Parameter Barcode to set whether the NEC25 check digit is transmitted.

**Note**

To enable transmission check digit, please enable the check digit verification function first.



\* Disable



Enable

### NEC25 Minimum Length

There are two methods for setting the minimum length of NEC25. Method 1 requires the user to generate a QR code and is more flexible when configuring multiple values. Method 2 uses the Parameter Barcodes in this manual; scan them in the specified sequence.

Method one:

NEC25 minimum length Parameter Barcode content format: >!000103XX. XX is a setting variable with a decimal range of 0-255.

For example: if the minimum length of NEC25 is set to 2, then the Parameter Barcode content is: >!0001032.

For example: if the minimum length of NEC25 is set to 12, the Parameter Barcode content is: >!00010312.

Method two:

Scan the “NEC25 minimum length” Parameter Barcode



NEC25 Minimum Length

Scan the “Numeric Barcode” . For example, if the minimum length is 2 digits, scan 2; if the minimum length is 12 digits, scan 1,2

Scan the “OK” Parameter Barcode to complete the setup.



Sure

## NEC25 Maximum Length

There are two methods for setting the maximum length of NEC25. Method 1 requires the user to generate a QR code and is more flexible when configuring multiple values. Method 2 uses the Parameter Barcodes in this manual; scan them in the specified sequence.

Method one:

NEC25 maximum length Parameter Barcode content format: >!000104XX. XX is a setting variable with a decimal range of 0-255.

For example: if the maximum length of NEC25 is set to 9, the Parameter Barcode content is: >!0001049.

For example: if the maximum length of NEC25 is set to 20, the Parameter Barcode content is: >!00010420.

Method two:

Scan the “NEC25 maximum length” Parameter Barcode



NEC25 Maximum Length

Scan the “Numeric Barcode” . For example, if the maximum length is 9 digits, scan 9; if the maximum length is 20 digits, scan 2,0

Scan the “OK” Parameter Barcode to complete the setup.



Sure

## MATRIX25

### MATRIX25 Switch

Scan the following Parameter Barcode to enable/disable MATRIX25 barcode reading.



\* Disable



Enable

### MATRIX25 Check Digit Verification

Scan the following Parameter Barcode to set whether the MATRIX25 check digit is verified.



\* Disable



Enable

### MATRIX25 Check Digit Transmission

Scan the following Parameter Barcode to set whether the MATRIX25 check digit is transmitted.

**Note**

To enable transmission check digit, please enable the check digit verification function first.



\* Disable



Enable

### MATRIX25 Minimum Length

There are two methods for setting the minimum length of MATRIX25. Method 1 requires the user to generate a QR code and is more flexible when configuring multiple values. Method 2 uses the Parameter Barcodes in this manual; scan them in the specified sequence.

Method one:

MATRIX25 minimum length Parameter Barcode content format: >!000113XX. XX is a setting variable, with a decimal range of 0-255.

For example: if the minimum length of MATRIX25 is set to 2, the Parameter Barcode content is: >!0001132.

For example: if the minimum length of MATRIX25 is set to 12, the Parameter Barcode content is: >!00011312.

Method two:

Scan the “MATRIX25 minimum length” Parameter Barcode



MATRIX25 Minimum Length

Scan the “Numeric Barcode” . For example, if the minimum length is 2 digits, scan 2; if the minimum length is 12 digits, scan 1,2

Scan the “OK” Parameter Barcode to complete the setup.



Sure

## MATRIX25 Maximum Length

There are two methods for setting the maximum length of MATRIX25. Method 1 requires the user to generate a QR code and is more flexible when configuring multiple values. Method 2 uses the Parameter Barcodes in this manual; scan them in the specified sequence.

Method one:

MATRIX25 maximum length Parameter Barcode content format: >!000114XX. XX is a setting variable with a decimal range of 0-255.

For example: if the maximum length of MATRIX25 is set to 9, the Parameter Barcode content is: >!0001149.

For example: if the maximum length of MATRIX25 is set to 20, the Parameter Barcode content is: >!00011420.

Method two:

Scan the “MATRIX25 maximum length” Parameter Barcode



MATRIX25 Maximum Length

Scan the “Numeric Barcode” . For example, if the maximum length is 9 digits, scan 9; if the maximum length is 20 digits, scan 2,0

Scan the “OK” Parameter Barcode to complete the setup.

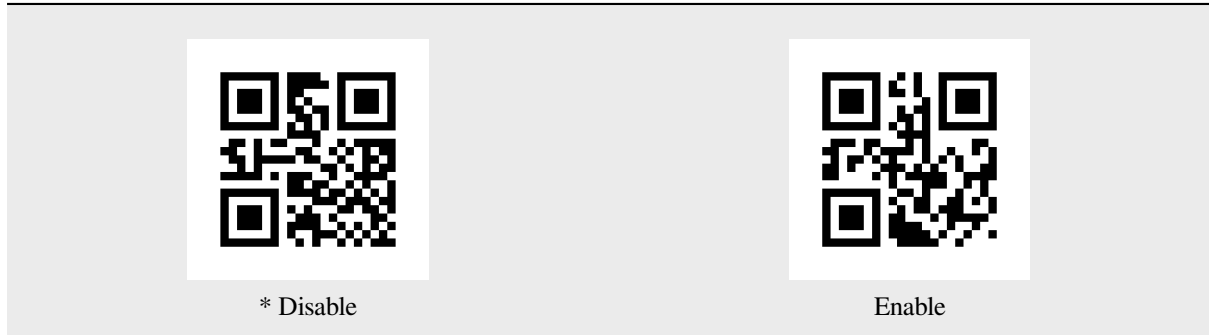


Sure

## IND25

### IND25 Switch

Scan the following Parameter Barcode to enable/disable reading of IND25 barcodes.



### IND25 Minimum Length

There are two methods for setting the minimum length of IND25. Method 1 requires the user to generate a QR code and is more flexible when configuring multiple values. Method 2 uses the Parameter Barcodes in this manual; scan them in the specified sequence.

Method one:

IND25 minimum length Parameter Barcode content format: >!000123XX. XX is a setting variable with a decimal range of 0-255.

For example: if the minimum length of IND25 is set to 2, the Parameter Barcode content is: >!0001232.

For example: if the minimum length of IND25 is set to 12, the Parameter Barcode content is: >!00012312.

Method two:

Scan the “IND25 minimum length” Parameter Barcode



IND25 Minimum Length

Scan the “Numeric Barcode” . For example, if the minimum length is 2 digits, scan 2; if the minimum length is 12 digits, scan 1,2

Scan the “OK” Parameter Barcode to complete the setup.



Sure

## IND25 Maximum Length

There are two methods for setting the maximum length of IND25. Method 1 requires the user to generate a QR code and is more flexible when configuring multiple values. Method 2 uses the Parameter Barcodes in this manual; scan them in the specified sequence.

Method one:

IND25 maximum length Parameter Barcode content format: >!000124XX. XX is a setting variable, with a decimal range of 0-255.

For example: if the maximum length of IND25 is set to 9, the Parameter Barcode content is: >!0001249.

For example: if the maximum length of IND25 is set to 20, the Parameter Barcode content is: >!00012420.

Method two:

Scan the “IND25 maximum length” Parameter Barcode



IND25 Maximum Length

Scan the “Numeric Barcode” . For example, if the maximum length is 9 digits, scan 9; if the maximum length is 20 digits, scan 2,0

Scan the “OK” Parameter Barcode to complete the setup.

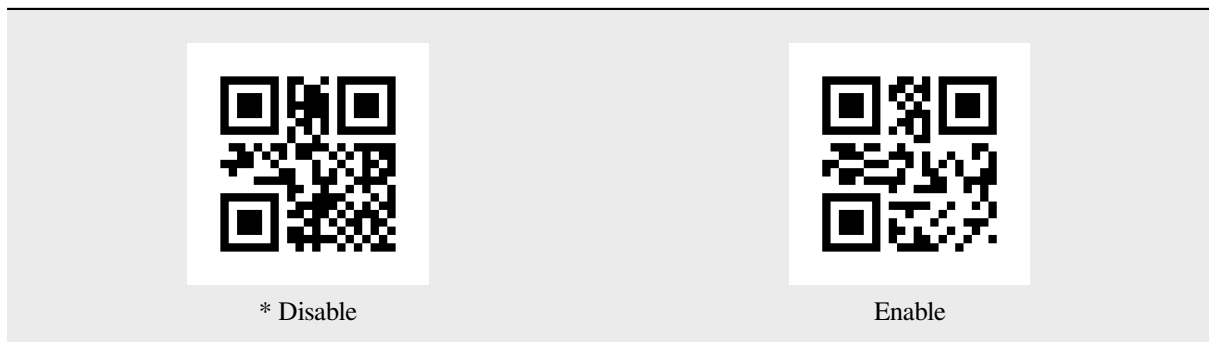


Sure

## STD25

### STD25 Switch

Scan the following Parameter Barcode to enable/disable STD25 barcode reading.



### STD25 Minimum Length

There are two methods for setting the minimum length of STD25. Method 1 requires the user to generate a QR code and is more flexible when configuring multiple values. Method 2 uses the Parameter Barcodes in this manual; scan them in the specified sequence.

Method one:

STD25 minimum length Parameter Barcode content format: >!000133XX. XX is a setting variable with a decimal range of 0-255.

For example: if the minimum length of STD25 is set to 2, the Parameter Barcode content is: >!0001332.

For example: if the minimum length of STD25 is set to 12, the Parameter Barcode content is: >!00013312.

Method two:

Scan the “STD25 minimum length” Parameter Barcode



STD25 Minimum Length

Scan the “Numeric Barcode” . For example, if the minimum length is 2 digits, scan 2; if the minimum length is 12 digits, scan 1,2

Scan the “OK” Parameter Barcode to complete the setup.



Sure

## STD25 Maximum Length

There are two methods for setting the maximum length of STD25. Method 1 requires the user to generate a QR code and is more flexible when configuring multiple values. Method 2 uses the Parameter Barcodes in this manual; scan them in the specified sequence.

Method one:

STD25 maximum length Parameter Barcode content format: >!000134XX. XX is a setting variable with a decimal range of 0-255.

For example: if the maximum length of STD25 is set to 9, the Parameter Barcode content is: >!0001349.

For example: if the maximum length of STD25 is set to 20, the Parameter Barcode content is: >!00013420.

Method two:

Scan the “STD25 maximum length” Parameter Barcode



STD25 Maximum Length

Scan the “Numeric Barcode” . For example, if the maximum length is 9 digits, scan 9; if the maximum length is 20 digits, scan 2,0

Scan the “OK” Parameter Barcode to complete the setup.



Sure

## Code 39

### Code 39 Switch

Scan the following Parameter Barcode to enable/disable reading of Code 39 barcodes.

|                                                                                   |                                                                                    |
|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|
|  |  |
| Disable                                                                           | * Enable                                                                           |

### Code 39 check digit verification

Scan the following Parameter Barcode to set whether the Code 39 check digit is verified.

|                                                                                    |                                                                                     |
|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  |  |
| * Disable                                                                          | Enable                                                                              |

### Code 39 Check Digit Transmission

Scan the following Parameter Barcode to set whether the Code 39 check digit is transmitted.

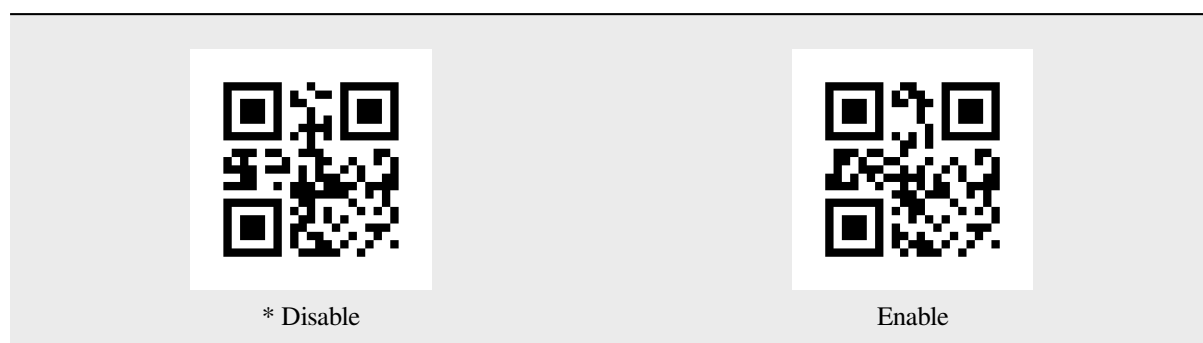
#### Note

To enable transmission check digit, please enable the check digit verification function first.

|                                                                                     |                                                                                      |
|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
|  |  |
| * Disable                                                                           | Enable                                                                               |

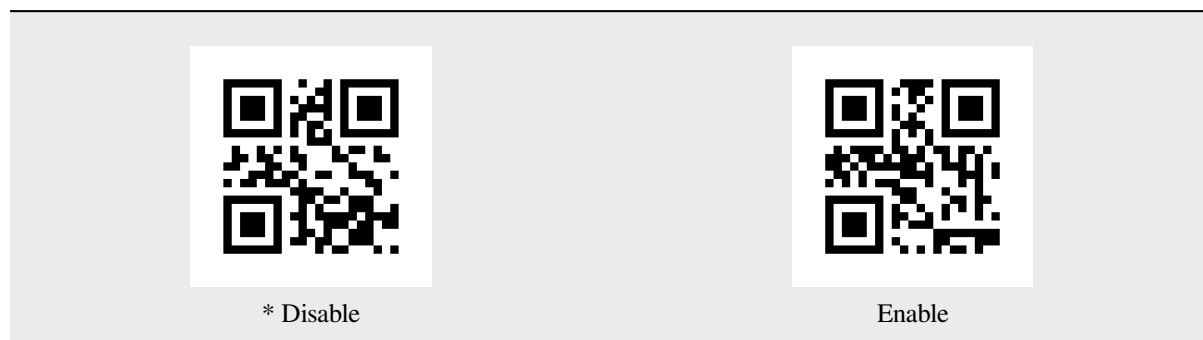
## Code 39 Start/Stop Character Transmission

Scan the following Parameter Barcode to set whether the Code 39 start/stop character is transmitted.



## Code 39 FULL ASCII Switch

Scan the following Parameter Barcode to enable/disable reading of Code 39 FULL ASCII barcodes.



## Code 39 Minimum Length

There are two methods for setting the minimum length of Code 39. Method 1 requires the user to generate a QR code and is more flexible when configuring multiple values. Method 2 uses the Parameter Barcodes in this manual; scan them in the specified sequence.

Method one:

Code 39 Minimum length Parameter Barcode content format: >!000145XX. XX is a setting variable, with a decimal range of 0-255.

For example: if the minimum length of Code 39 is set to 2, the Parameter Barcode content is: >!0001452.

For example: Code 39 minimum length is set to 12, then the Parameter Barcode content is: >!00014512.

Method two:

Scan the “Code 39 Minimum Length” Parameter Barcode



Code 39 Minimum Length

Scan the “Numeric Barcode” . For example, if the minimum length is 2 digits, scan 2; if the minimum length is 12 digits, scan 1,2

Scan the “OK” Parameter Barcode to complete the setup.



Sure

## Code 39 Maximum Length

There are two methods for setting the maximum length of Code 39. Method 1 requires the user to generate a QR code and is more flexible when configuring multiple values. Method 2 uses the Parameter Barcodes in this manual; scan them in the specified sequence.

Method one:

Code 39 Maximum length Parameter Barcode content format: >!000146XX. XX is a setting variable, with a decimal range of 0-255.

For example: if the maximum length of Code 39 is set to 9, then the Parameter Barcode content is: >!0001469.

For example: if the maximum length of Code 39 is set to 20, the Parameter Barcode content is: >!00014620.

Method two:

Scan the “Code 39 Maximum Length” Parameter Barcode



Code 39 Maximum Length

Scan the “Numeric Barcode” . For example, if the maximum length is 9 digits, scan 9; if the maximum length is 20 digits, scan 2,0

Scan the “OK” Parameter Barcode to complete the setup.



Sure

### Code 32 Switch

Scan the following Parameter Barcode to enable/disable the setting of Code 39 to Code 32



\* Disable



Enable

### Code 32 prefix

Scan the following Parameter Barcode to set whether the Code 32 prefix is transmitted.



\* Disable



Enable

## Code 32 Check Digit Verification

Scan the following Parameter Barcode to set whether the Code 32 check digit is verified.

|                                                                                   |                                                                                    |
|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|
|  |  |
| * Disable                                                                         | Enable                                                                             |

## Code 32 Check Digit Transmission

Scan the following Parameter Barcode to set whether the Code 32 check digit is transmitted.

### Note

To enable transmission check digit, please enable the check digit verification function first.

|                                                                                     |                                                                                      |
|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
|  |  |
| * Disable                                                                           | Enable                                                                               |

## Codabar

### Codabar Switch

Scan the following Parameter Barcode to enable/disable Codabar barcode reading.

|                                                                                     |                                                                                      |
|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
|  |  |
| * Disable                                                                           | Enable                                                                               |

## Codabar Check Digit Verification

Scan the following Parameter Barcode to set whether the Codabar check digit is verified.

|                                                                                   |                                                                                    |
|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|
|  |  |
| * Disable                                                                         | Enable                                                                             |

## Codabar Check Digit Transmission

Scan the following Parameter Barcode to set whether the Codabar check digit is transmitted.

**Note**

To enable transmission check digit, please enable the check digit verification function first.

|                                                                                     |                                                                                      |
|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
|  |  |
| * Disable                                                                           | Enable                                                                               |

## Codabar Start/Stop Character Transmission

Scan the following Parameter Barcode to set whether the Codabar start/stop character is transmitted.

|                                                                                     |                                                                                      |
|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
|  |  |
| Disable                                                                             | * Enable                                                                             |

## Codabar Start/Stop Character Format

Scan the following Parameter Barcode to set the Codabar start/stop character format.

|                                                                                   |                                                                                    |
|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|
|  |  |
| * Ordinary ABCD Format                                                            | ABCD/TN*E Format                                                                   |

## Codabar Start/Stop Character Case

Scan the following Parameter Barcode to set whether the Codabar start/stop character is uppercase or lowercase.

|                                                                                    |                                                                                     |
|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  |  |
| *uppercase                                                                         | Lower Case                                                                          |

## Codabar Minimum Length

There are two methods for setting the minimum length of Codabar. Method 1 requires the user to generate a QR code and is more flexible when configuring multiple values. Method 2 uses the Parameter Barcodes in this manual; scan them in the specified sequence.

Method one:

Codabar minimum length Parameter Barcode content format: >!000156XX. XX is a setting variable, with a decimal range of 0-255.

For example: if the minimum length of Codabar is set to 2, the Parameter Barcode content is: >!0001562.

For example: if the minimum length of Codabar is set to 12, the Parameter Barcode content is: >!00015612.

Method two:

Scan the “Codabar Minimum Length” Parameter Barcode



Codabar Minimum Length

Scan the “Numeric Barcode” . For example, if the minimum length is 2 digits, scan 2; if the minimum length is 12 digits, scan 1,2

Scan the “OK” Parameter Barcode to complete the setup.



Sure

### Codabar Maximum Length

There are two methods for setting the maximum length of Codabar. Method 1 requires the user to generate a QR code and is more flexible when configuring multiple values. Method 2 uses the Parameter Barcodes in this manual; scan them in the specified sequence.

Method one:

Codabar maximum length Parameter Barcode content format: >!000157XX. XX is a setting variable, with a decimal range of 0-255.

For example: if the maximum length of Codabar is set to 9, the Parameter Barcode content is: >!0001579.

For example: if the maximum length of Codabar is set to 20, the Parameter Barcode content is: >!00015720.

Method two:

Scan the “Codabar Maximum Length” Parameter Barcode



Codabar Maximum Length

Scan the “Numeric Barcode” . For example, if the maximum length is 9 digits, scan 9; if the maximum length is 20 digits, scan 2,0

Scan the “OK” Parameter Barcode to complete the setup.



Sure

## Code 93

### Code 93 Switch

Scan the following Parameter Barcode to enable/disable reading of Code 93 barcodes.



Disable



\* Enable

### Code 93 Minimum Length

There are two methods for setting the minimum length of Code 93. Method 1 requires the user to generate a QR code and is more flexible when configuring multiple values. Method 2 uses the Parameter Barcodes in this manual; scan them in the specified sequence.

Method one:

Code 93 Minimum length Parameter Barcode content format: >!000163XX. XX is a setting variable, with a decimal range of 0-255.

For example: Code 93 minimum length is set to 2, then the Parameter Barcode content is: >!0001632.

For example: Code 93 minimum length is set to 12, then the Parameter Barcode content is: >!00016312.

Method two:

Scan the “Code 93 Minimum Length” Parameter Barcode



Code 93 Minimum Length

Scan the “Numeric Barcode” . For example, if the minimum length is 2 digits, scan 2; if the minimum length is 12 digits, scan 1,2

Scan the “OK” Parameter Barcode to complete the setup.



Sure

### Code 93 Maximum Length

There are two methods for setting the maximum length of Code 93. Method 1 requires the user to generate a QR code and is more flexible when configuring multiple values. Method 2 uses the Parameter Barcodes in this manual; scan them in the specified sequence.

Method one:

Code 93 Maximum length Parameter Barcode content format: >!000164XX. XX is a setting variable, with a decimal range of 0-255.

For example: Code 93 maximum length is set to 9, then the Parameter Barcode content is: >!0001649.

For example: if the maximum length of Code 93 is set to 20, the Parameter Barcode content is: >!00016420.

Method two:

Scan the “Code 93 Maximum Length” Parameter Barcode



Code 93 Maximum Length

Scan the “Numeric Barcode” . For example, if the maximum length is 9 digits, scan 9; if the maximum length is 20 digits, scan 2,0

Scan the “OK” Parameter Barcode to complete the setup.



Sure

## Code 11

### Code 11 Switch

Scan the following Parameter Barcode to enable/disable reading of Code 11 barcodes.

|                                                                                   |                                                                                    |
|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|
|  |  |
| * Disable                                                                         | Enable                                                                             |

### Code 11 Check Digit Verification

Scan the following Parameter Barcode to set whether the Code 11 check digit is verified.

|                                                                                     |                                                                                     |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|   |  |
| * No Verification                                                                   | One Check Digit                                                                     |
|  |                                                                                     |
| Two Check Digits                                                                    |                                                                                     |

### Code 11 Check Digit Transmission

Scan the following Parameter Barcode to set whether the Code 11 check digit is transmitted.

**Note**

To enable transmission check digit, please enable the check digit verification function first.



\* Disable



Enable

## Code 11 Minimum Length

There are two methods for setting the minimum length of Code 11. Method 1 requires the user to generate a QR code and is more flexible when configuring multiple values. Method 2 uses the Parameter Barcodes in this manual; scan them in the specified sequence.

Method one:

Code 11 Minimum length Parameter Barcode content format: >!000173XX. XX is a setting variable with a decimal range of 0-255.

For example: if the minimum length of Code 11 is set to 2, the Parameter Barcode content is: >!0001732.

For example: if the minimum length of Code 11 is set to 12, the Parameter Barcode content is: >!00017312.

Method two:

Scan the “Code 11 Minimum Length” Parameter Barcode



Code 11 Minimum Length

Scan the “Numeric Barcode” . For example, if the minimum length is 2 digits, scan 2; if the minimum length is 12 digits, scan 1,2

Scan the “OK” Parameter Barcode to complete the setup.



Sure

## Code 11 Maximum Length

There are two methods for setting the maximum length of Code 11. Method 1 requires the user to generate a QR code and is more flexible when configuring multiple values. Method 2 uses the Parameter Barcodes in this manual; scan them in the specified sequence.

Method one:

Code 11 Maximum length Parameter Barcode content format: >!000174XX. XX is a setting variable with a decimal range of 0-255.

For example: if the maximum length of Code 11 is set to 9, the Parameter Barcode content is: >!0001749.

For example: if the maximum length of Code 11 is set to 20, the Parameter Barcode content is: >!00017420.

Method two:

Scan the “Code 11 Maximum Length” Parameter Barcode



Code 11 Maximum Length

Scan the “Numeric Barcode” . For example, if the maximum length is 9 digits, scan 9; if the maximum length is 20 digits, scan 2,0

Scan the “OK” Parameter Barcode to complete the setup.



Sure

## MSI Plessey

### MSI Plessey Switch

Scan the following Parameter Barcode to enable/disable MSI Plessey barcode reading.

|                                                                                   |                                                                                    |
|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|
|  |  |
| * Disable                                                                         | Enable                                                                             |

### MSI Plessey Check Digit Verification

Scan the following Parameter Barcode to set whether the MSI Plessey check digit is verified.

|                                                                                    |                                                                                     |
|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  |  |
| * MOD10 Single Character Check                                                     | MOD10/MOD10 Double Character Check                                                  |

|                                                                                     |
|-------------------------------------------------------------------------------------|
|  |
| MOD10/MOD11 Double Character Check                                                  |

### MSI Plessey Check Digit Transmission

Scan the following Parameter Barcode to set whether the MSI Plessey check digit is transmitted.

**Note**

To enable transmission check digit, please enable the check digit verification function first.



\* Disable



Enable

### MSI Plessey Minimum Length

There are two methods for setting the minimum length of MSI Plessey. Method 1 requires the user to generate a QR code and is more flexible when configuring multiple values. Method 2 uses the Parameter Barcodes in this manual; scan them in the specified sequence.

Method one:

MSI Plessey minimum length Parameter Barcode content format: >!000193XX. XX is setting variable, decimal range 0-255.

For example: MSI Plessey minimum length is set to 2, then the Parameter Barcode content is: >!0001932.

For example: MSI Plessey's minimum length is set to 12, then the Parameter Barcode content is: >!00019312.

Method two:

Scan the "MSI Plessey Minimum Length" Parameter Barcode



MSI Plessey Minimum Length

Scan the "Numeric Barcode". For example, if the minimum length is 2 digits, scan 2; if the minimum length is 12 digits, scan 1,2

Scan the "OK" Parameter Barcode to complete the setup.



Sure

## MSI Plessey Max Length

There are two methods for setting the maximum length of MSI Plessey. Method 1 requires the user to generate a QR code and is more flexible when configuring multiple values. Method 2 uses the Parameter Barcodes in this manual; scan them in the specified sequence.

Method one:

MSI Plessey maximum length Parameter Barcode content format: >!000194XX. XX is setting variable, decimal range 0-255.

For example: if the maximum length of MSI Plessey is set to 9, then the Parameter Barcode content is: >!0001949.

For example: if the maximum length of MSI Plessey is set to 20, the Parameter Barcode content is: >!00019420.

Method two:

Scan the “MSI Plessey Maximum Length” Parameter Barcode



MSI Plessey Max Length

Scan the “Numeric Barcode” . For example, if the maximum length is 9 digits, scan 9; if the maximum length is 20 digits, scan 2,0

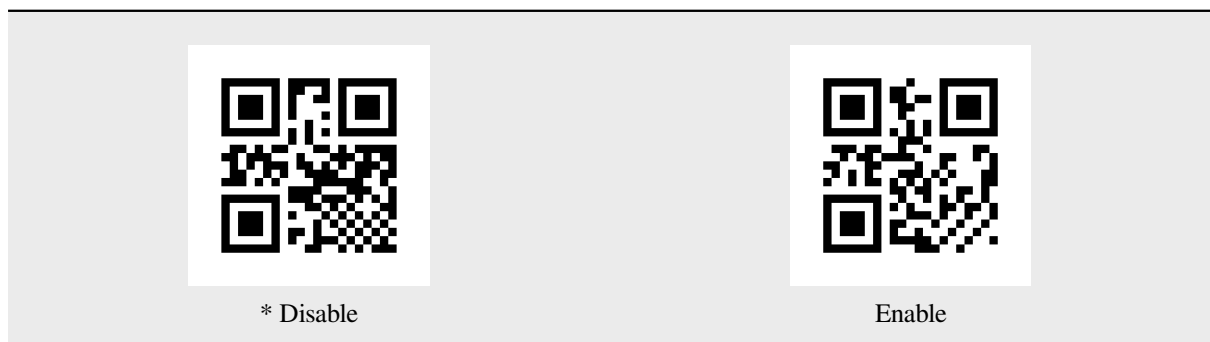
Scan the “OK” Parameter Barcode to complete the setup.



Sure

## GS1 DataBar/RSS

Scan the following Parameter Barcode to enable/disable reading of GS1 DataBar barcodes.

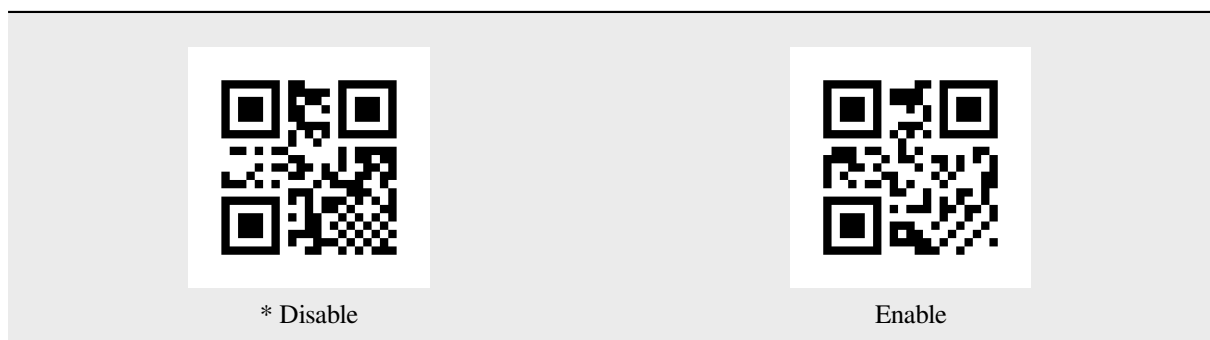


## Composite Code

Scan the following Parameter Barcode to enable/disable reading of Composite Code barcodes.

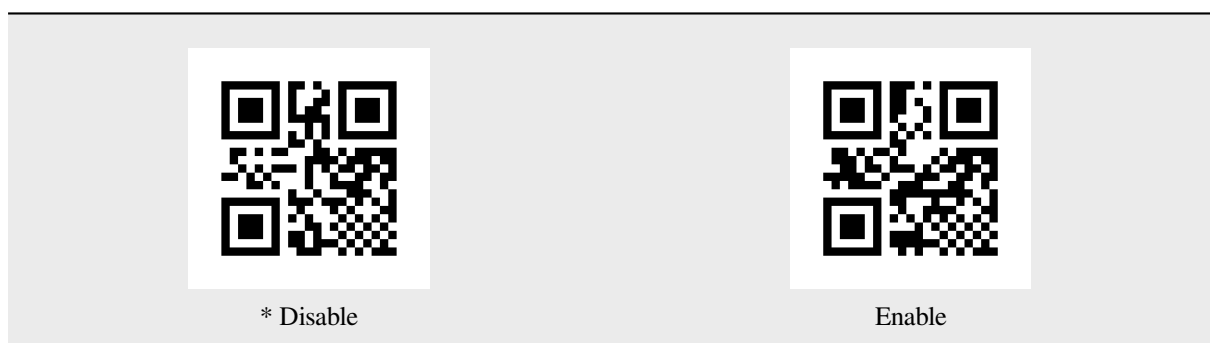
### Note

To enable Composite Code, please enable a separate corresponding code first.



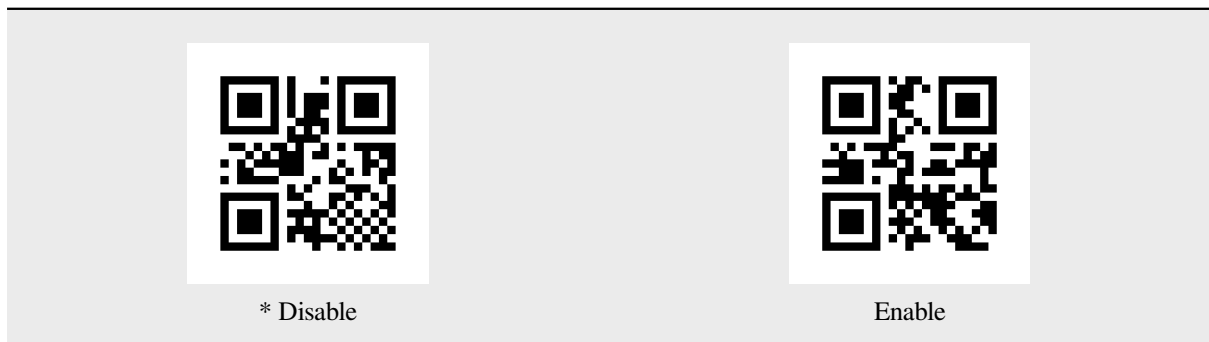
## TELEPEN

Scan the following Parameter Barcode to enable/disable TELEPEN barcode reading.



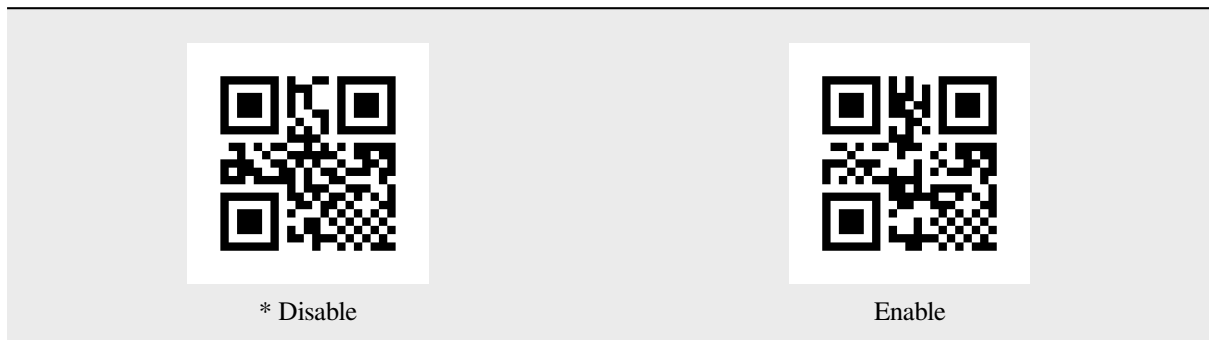
## TRIOPTIC

Scan the following Parameter Barcode to enable/disable TRIOPTIC barcode reading.



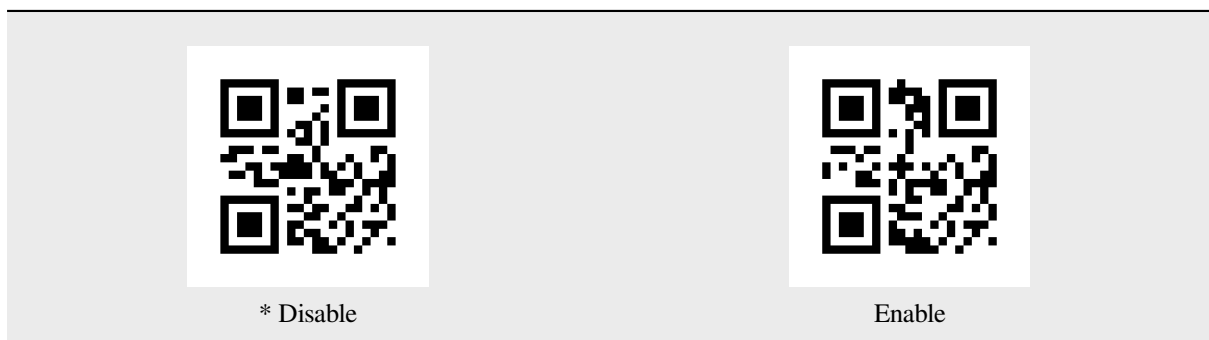
## HONG KONG 2 OF 5/CHINA POST

Scan the following Parameter Barcode to enable/disable reading of the HONG KONG 2 of 5 barcode.



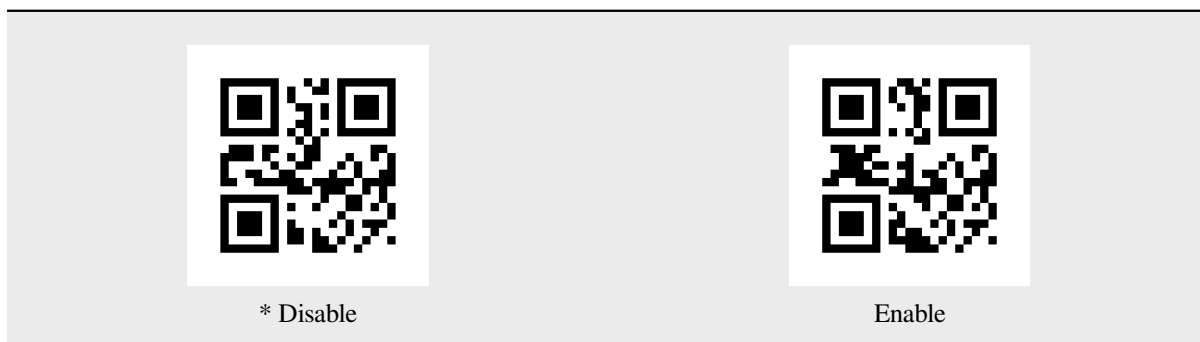
## Korea Post/Korea Post

Scan the following Parameter Barcode to enable/disable reading of KOREA POST/Korea Post barcodes. The barcode length must be 6 bytes.

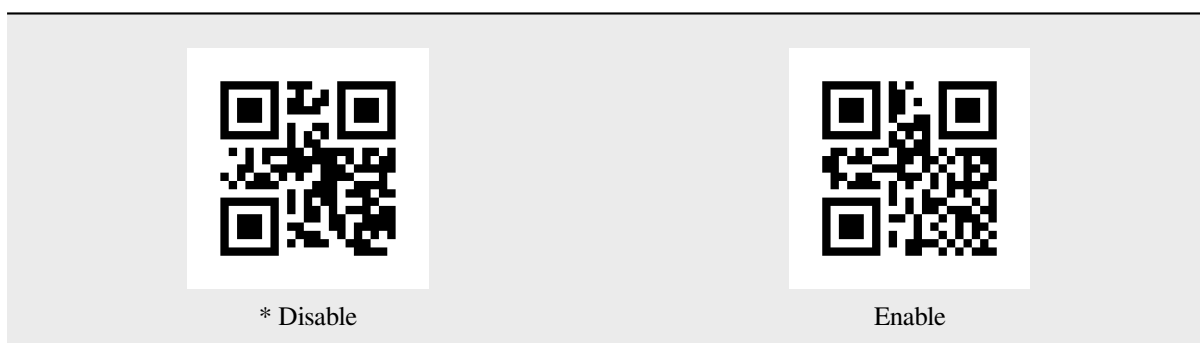


## KOREA POST Check Digit Transmission

Scan the following Parameter Barcode to set whether the KOREA POST check digit is transmitted.



## KOREA POST Data Reversed



## PDF417

### PDF417 Switch

Scan the following Parameter Barcode to enable/disable reading of PDF417 barcodes.



## PDF417 Inverse Reading

Scan the following Parameter Barcode to configure PDF417 inverse reading.

|                                                                                   |                                                                                    |
|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|
|  |  |
| * Read Only Positive Colors                                                       | Read Inverse Barcodes Only                                                         |
|  |                                                                                    |
| Read Normal and Inverse Barcodes                                                  |                                                                                    |

## QR Code

### QR Switch

Scan the following Parameter Barcode to enable/disable reading of QR barcodes.

|                                                                                     |                                                                                      |
|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
|  |  |
| Disable                                                                             | * Enable                                                                             |

## QR Code inverse reading

Scan the following Parameter Barcode to configure QR Code inverse reading.

|                                                                                                                           |                                                                                                                      |
|---------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------|
|  <p>* Read Only Positive Colors</p>      |  <p>Read Inverse Barcodes Only</p> |
|  <p>Read Normal and Inverse Barcodes</p> |                                                                                                                      |

### QR Code Mirror Reading

Scan the following Parameter Barcode to set whether the image QR Code can be read.

|                                                                                                    |                                                                                                      |
|----------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|
|  <p>Disable</p> |  <p>* Enable</p> |
|----------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|

### Data Matrix (DM)

#### Data Matrix Switch

Scan the following Parameter Barcode to enable/disable reading of Data Matrix barcodes.

|                                                                                                    |                                                                                                      |
|----------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|
|  <p>Disable</p> |  <p>* Enable</p> |
|----------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|

## Data Matrix inverse reading

Scan the following Parameter Barcode to configure Data Matrix inverse reading.



\* Read Only Positive Colors



Read Inverse Barcodes Only



Read Normal and Inverse Barcodes

## Data Matrix Image Reading

Scan the following Parameter Barcode to set whether the image Data Matrix code can be read.



\* Disable



Enable

## DM ECI Control



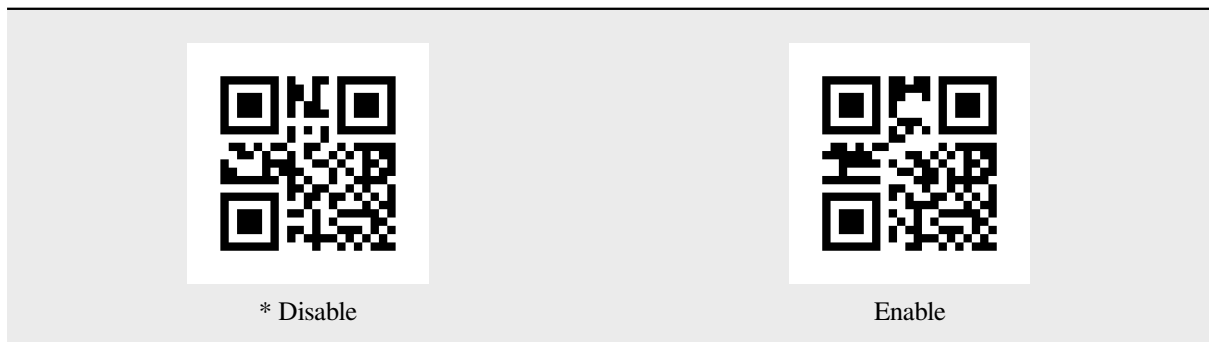
\* Disable



Enable

## Aztec Code

Scan the following Parameter Barcode to enable/disable reading of AZTEC CODE barcodes.



## 12.5 Engine Parameter Barcodes

### Numeric Barcode

The appendix contains numbers 0-9; letters A-F; cancel; confirm Parameter Barcodes.



0



1



2



3



4



5



6



7



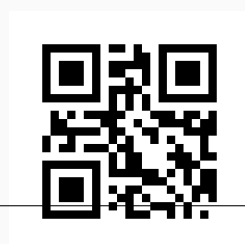
8



9



A



B

## 13 Appendix

### 13.1 Character Reference Table

#### ASCII Function Key Character Reference Table

##### 00H-0FH

| HEX | CODE | *Config0  | Config3   | Con-<br>fig1 | Con-<br>fig4 | Config2 Win-<br>dows | Config5 Win-<br>dows |
|-----|------|-----------|-----------|--------------|--------------|----------------------|----------------------|
| 00H | NUL  | NUL       | NUL       | Ctrl+@       | Ctrl+@       | ALT+000              | ALT+000              |
| 01H | SOH  | NUL       | NUL       | Ctrl+A       | Ctrl+A       | ALT+001              | ALT+001              |
| 02H | STX  | NUL       | NUL       | Ctrl+B       | Ctrl+B       | ALT+002              | ALT+002              |
| 03H | ETX  | NUL       | NUL       | Ctrl+C       | Ctrl+C       | ALT+003              | ALT+003              |
| 04H | EOT  | NUL       | NUL       | Ctrl+D       | Ctrl+D       | ALT+004              | ALT+004              |
| 05H | ENQ  | NUL       | NUL       | Ctrl+E       | Ctrl+E       | ALT+005              | ALT+005              |
| 06H | ACK  | NUL       | NUL       | Ctrl+F       | Ctrl+F       | ALT+006              | ALT+006              |
| 07H | BEL  | NUL       | NUL       | Ctrl+G       | Ctrl+G       | ALT+007              | ALT+007              |
| 08H | BS   | Backspace | Backspace | Ctrl+H       | Ctrl+H       | ALT+008              | ALT+008              |
| 09H | HT   | TAB       | TAB       | TAB          | Ctrl+I       | ALT+009              | ALT+009              |
| 0AH | LF   | NUL       | Enter     | Ctrl+J       | Ctrl+J       | ALT+010              | ALT+010              |
| 0BH | VT   | TAB       | TAB       | Ctrl+K       | Ctrl+K       | ALT+011              | ALT+011              |
| 0CH | FF   | NUL       | NUL       | Ctrl+L       | Ctrl+L       | ALT+012              | ALT+012              |
| 0DH | CR   | Enter     | Enter     | Enter        | Ctrl+M       | Enter                | ALT+013              |
| 0EH | SO   | NUL       | NUL       | Ctrl+N       | Ctrl+N       | ALT+014              | ALT+014              |
| 0FH | SI   | NUL       | NUL       | Ctrl+O       | Ctrl+O       | ALT+015              | ALT+015              |

##### 10H-1FH

| HEX | CODE | *Config0/3 | Config1/4 | Config2/5 Windows |
|-----|------|------------|-----------|-------------------|
| 10H | DLE  | NUL        | Ctrl+P    | ALT+016           |
| 11H | DC1  | NUL        | Ctrl+Q    | ALT+017           |
| 12H | DC2  | NUL        | Ctrl+R    | ALT+018           |
| 13H | DC3  | NUL        | Ctrl+S    | ALT+019           |
| 14H | DC4  | NUL        | Ctrl+T    | ALT+020           |
| 15H | NAK  | NUL        | Ctrl+U    | ALT+021           |
| 16H | SYN  | NUL        | Ctrl+V    | ALT+022           |
| 17H | ETB  | NUL        | Ctrl+W    | ALT+023           |
| 18H | CAN  | NUL        | Ctrl+X    | ALT+024           |
| 19H | EM   | NUL        | Ctrl+Y    | ALT+025           |
| 1AH | SUB  | NUL        | Ctrl+Z    | ALT+026           |
| 1BH | ESC  | ESC        | Ctrl+[    | ALT+027           |
| 1CH | FS   | NUL        | Ctrl+\    | ALT+028           |
| 1DH | GS   | NUL        | Ctrl+]    | ALT+029           |
| 1EH | RS   | NUL        | Ctrl+^    | ALT+030           |
| 1FH | US   | NUL        | Ctrl+-    | ALT+031           |

**Note**

On Mac systems, the Ctrl key corresponds to the Command key.

**ASCII Character Reference Table****20H-5FH**

| HEX | ASCII | HEX | ASCII | HEX | ASCII | HEX | ASCII |
|-----|-------|-----|-------|-----|-------|-----|-------|
| 20H | Space | 30H | 0     | 40H | @     | 50H | P     |
| 21H | !     | 31H | 1     | 41H | A     | 51H | Q     |
| 22H | "     | 32H | 2     | 42H | B     | 52H | R     |
| 23H | #     | 33H | 3     | 43H | C     | 53H | S     |
| 24H | \$    | 34H | 4     | 44H | D     | 54H | T     |
| 25H | %     | 35H | 5     | 45H | E     | 55H | U     |
| 26H | &     | 36H | 6     | 46H | F     | 56H | V     |
| 27H | '     | 37H | 7     | 47H | G     | 57H | W     |
| 28H | (     | 38H | 8     | 48H | H     | 58H | X     |
| 29H | )     | 39H | 9     | 49H | I     | 59H | Y     |
| 2AH | *     | 3AH | :     | 4AH | J     | 5AH | Z     |
| 2BH | +     | 3BH | ;     | 4BH | K     | 5BH | [     |
| 2CH | ,     | 3CH | <     | 4CH | L     | 5CH | \     |
| 2DH | -     | 3DH | =     | 4DH | M     | 5DH | ]     |
| 2EH | .     | 3EH | >     | 4EH | N     | 5EH | ^     |
| 2FH | /     | 3FH | ?     | 4FH | O     | 5FH | _     |

**60H-9DH**

| HEX | ASCII | HEX | ASCII | HEX | Fun Key | HEX | Fun Key      |
|-----|-------|-----|-------|-----|---------|-----|--------------|
| 60H | `     | 70H | p     | 80H | F1      | 90H | End          |
| 61H | a     | 71H | q     | 81H | F2      | 91H | Page Down    |
| 62H | b     | 72H | r     | 82H | F3      | 92H | Right Arrow  |
| 63H | c     | 73H | s     | 83H | F4      | 93H | Left Arrow   |
| 64H | d     | 74H | t     | 84H | F5      | 94H | Down Arrow   |
| 65H | e     | 75H | u     | 85H | F6      | 95H | Up Arrow     |
| 66H | f     | 76H | v     | 86H | F7      | 96H | Print Screen |
| 67H | g     | 77H | w     | 87H | F8      | 97H | *Ctrl        |
| 68H | h     | 78H | x     | 88H | F9      | 98H | *Shift       |
| 69H | i     | 79H | y     | 89H | F10     | 99H | *Left Alt    |
| 6AH | j     | 7AH | z     | 8AH | F11     | 9AH | *Right Alt   |
| 6BH | k     | 7BH | {     | 8BH | F12     | 9BH | 1s Delay     |
| 6CH | l     | 7CH |       | 8CH | Insert  | 9CH | *Win-GUI     |
| 6DH | m     | 7DH | }     | 8DH | Home    | 9DH | *Keystroke   |
| 6EH | n     | 7EH | ~     | 8EH | Page Up |     |              |
| 6FH | o     | 7FH | DEL   | 8FH | Delete  |     |              |

 **Note**

When Ctrl, Shift, Alt, GUI are set as prefix or suffix, they will be output in combination with the next character (not supported when set to ALT, TH keyboard). The character after Keystroke is directly output as the key value.