
330 Barcode Scanner User Manual

Release v1.1.1

2026-09-02

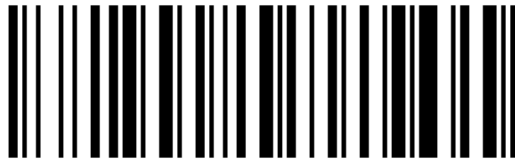
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1 System Settings

1.1 Read Firmware Version



Read Firmware Version

1.2 Restore Factory Defaults

Note

If Write Custom Defaults has been performed, Restore Defaults restores those custom defaults; otherwise it restores factory defaults.

Important

Set Factory Defaults clears all custom defaults and restores factory defaults.



Restore custom defaults



Write custom default values



Set factory defaults

1.3 Work Mode

Note

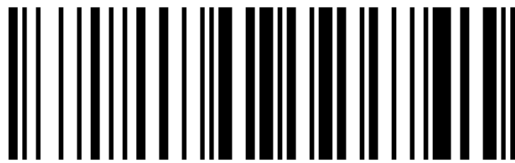
During the data upload process, if you scan the “data upload” command again, the current upload will be canceled or stopped.

Note

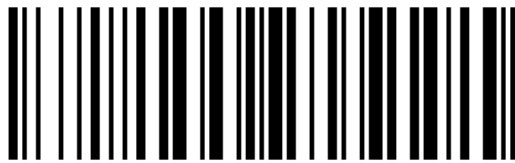
In wireless transmission mode, if automatic storage is turned on, barcodes that fail to be transmitted will be automatically saved, and the stored data can be read through “data upload” .



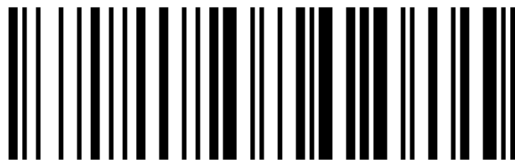
* Normal mode



storage mode



Upload storage data



Read the total number of stored barcodes



Clear storage data after uploading



Read storage space usage



Clear stored barcode



* Autosave mode off



Automatic storage mode is on

2 Power management

2.1 Read sleep time



Read sleep time

2.2 Set sleep time



Hibernate now



Sleep after 1 minute



Sleep after 3 minutes (default)



Sleep after 5 minutes



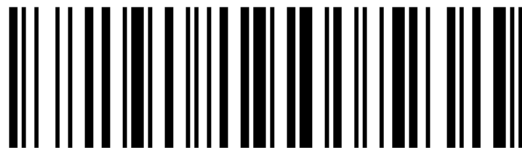
Sleep after 10 minutes



Sleep after 30 minutes



Sleep after 1 hour



Sleep after 2 hours



never sleep

2.3 Get Barcode Reader battery level



Get battery level

3 Feedback Indicators

3.1 Buzzer control



Mute



* high volume



medium volume



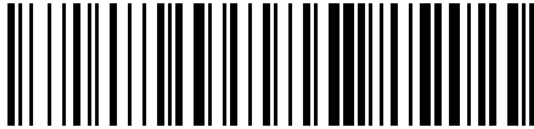
low volume



* high pitch



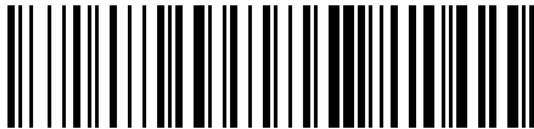
low pitch



* SDK voice response off



SDK voice response enabled



Base connection buzzer prompt switch

3.2 Vibration motor control

Note

The vibration motor works with a beep prompt, not all models support this feature.



Disable



Enable

3.3 Buzzer sound definition

Type	Sound	Description	Preview
Beep	Single tone (2 pitches)	Storage mode decode; power-off prompt.	Storage-mode scan storage-mode.m4a Power off shutdown.m4a
Beep	Single tone (3 pitches)	Power-on prompt; setting saved; upload complete.	Power on startup.m4a Setting successful wireless-setting.m4a
Beep	Short single tone	Successful decode.	Barcode decoded successfully one-beeps.m4a
Beep	30-second continuous short tone	2.4G pairing waits for the receiver; stops after pairing.	2.4G pairing pair2.4G.m4a
Alarm sound	Two tones (same pitch)	Low-battery alarm during decoding.	Low battery two-beeps.m4a
Alarm sound	Three tones (same pitch)	Inventory storage error or capacity exceeded.	Storage error or capacity alarm three-beeps.m4a
Alarm sound	Transmission Failure Beep	Alarm when barcode transmission fails.	No audio available
Alarm sound	Five tones (same pitch)	Boot failure caused by low battery.	Low-battery power-on failure five-beeps.m4a

3.4 Indicator definition

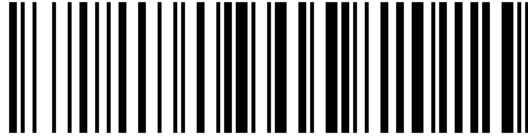
Indicator	Status
red light / green light	When charging, the red light is on and the green light is off; when fully charged, the red light is off and the green light is on.
blue light	Following the buzzer action, the buzzer lights up when it sounds and goes out when it does not sound; models that support Bluetooth mode are also used to indicate the Bluetooth connection status.

4 wired mode

Note

Only applicable to Barcode Readers that support wired transmission.

4.1 USB transfer method



* USB keyboard mode



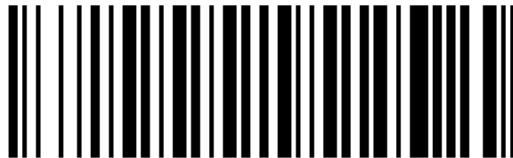
USB Virtual COM Port mode

Note

After the automatic interface selection is turned on, the device will automatically switch between wired and wireless; when plugging in the USB cable, the wired mode will be used first. When the USB cable is not plugged in or USB is unavailable, the Barcode Reader works in 2.4G mode. Some models may not support this feature.



* Wired/wireless automatic selection turns on



Wired/wireless automatic selection off

4.2 USB keyboard transfer speed

Note

This setting also affects the speed of RF and Bluetooth transmission of very long barcodes and stored data uploads.



* top speed



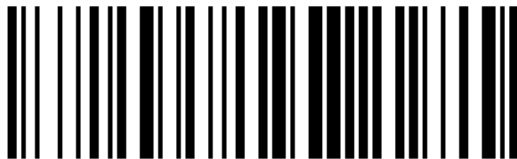
top speed



Medium speed



Medium speed



Read keyboard speed



Read keyboard speed

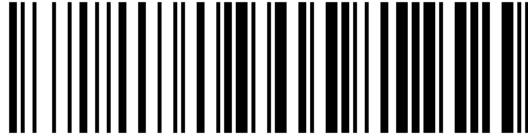
4.3 USB HID multi-key send settings

Note

The settings in this section are only applicable to Windows systems.



USB HID multi-key sending enabled



* USB HID multi-key sending off

5 wireless mode

Note

Only suitable for Barcode Readers that support 2.4G transmission.

5.1 Read Interface Settings



Current Interface Settings

5.2 Wireless transmission method

Note

The blue light is always on or flashing to indicate that it is currently in Bluetooth mode; the blue light is off to indicate that it is currently in 2.4G mode or USB wired mode.



2.4G transmission mode

5.3 2.4G pairing

Important

Only valid in wireless 2.4G mode.



one-to-one pairing



One-to-many pairing

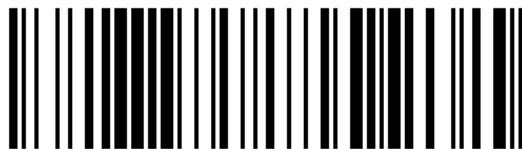
5.4 Receiver working mode

Note

Composite device mode is only available on receivers running FWVerL or later. You can also use `ReceiverAddress.exe` to generate a pairing barcode and complete pairing by scanning it.



Receiver as composite device



Receiver as virtual serial port

Note

This mode requires the virtual serial port driver to be installed.



receiver as keyboard

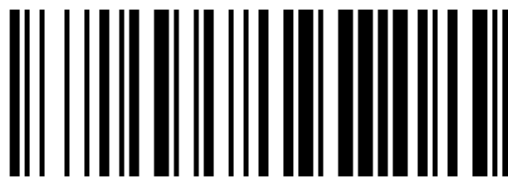
Receiver keyboard transmission speed

Note

The instructions in this section are only applicable to receivers of FWVerL and above. The transmission speeds of the Barcode Reader and receiver must match, otherwise errors may occur when transmitting long barcodes.

Important

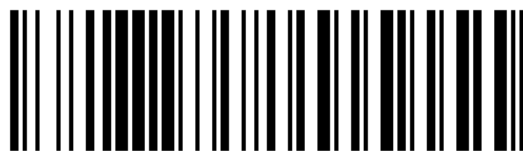
This command is only valid in wireless 2.4G mode and the receiver is connected normally.



Read keyboard speed

Example

KB SP=2, 4 represents a USB keyboard speed of 2ms and a receiver keyboard speed of 4ms.



receiver keyboard high speed



Receiver Keyboard Medium Speed



Receiver Keyboard Low Speed

Note

It is only valid in wireless 2.4G mode and the receiving end receives normally.

5.5 2.4G transmission cache

Note

This command is only available on some Barcode Readers that support this feature. After scanning the Parameter Barcode, two short beeps indicate disabled, and one three-tone beep indicates enabled.

When scanning ordinary barcodes, if the amount of barcode data is large and the scanning interval is short, and the data is not uploaded in time, you can use this Parameter Barcode to turn on or off data caching.



SRAM cache switch

In normal mode, after data caching is turned on, if the device briefly leaves the communication distance and enters offline state, you can use this setting to choose to wait for connection before uploading the cached data, or to clear the cached data.



Offline caching switch

6 Bluetooth Mode

Note

Only suitable for RF+BT Barcode Readers with Bluetooth function.

6.1 Read Interface Settings



Current Interface Settings

6.2 Bluetooth Transmission Mode

Note

The blue light is always on or flashing to indicate that it is currently in Bluetooth mode; the blue light is off to indicate that it is currently in 2.4G mode or USB wired mode.



Bluetooth Transmission

6.3 Bluetooth Operating Mode

Note

Valid only in Bluetooth mode.

Note

Before switching the Bluetooth working mode, you need to clear the pairing information between the host device and the Barcode Reader.



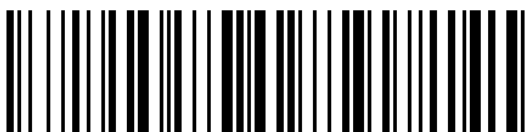
Bluetooth HID Keyboard (Default)



Bluetooth SPP Serial Port



Bluetooth BLE Serial Port



Bluetooth cradle transmission mode

Note

It is suitable for pairing with a Bluetooth cradle that has already been paired. When the barcode on the base is damaged, you can also use the gadget BluetoothAddress.exe to generate a pairing barcode.

6.4 Change Bluetooth Name

After entering the new Bluetooth name, scan the generated QR code to complete the setup. If the host has saved old pairing records after modification, please delete the old pairing first and search for connection again.

If the interactive HTML tool is unavailable, replace the placeholders as described in this section and verify the command.

```
AT+NAME=<bluetooth-name>
```

6.5 Clear Bluetooth HID Pairing

After scanning “Clear Pairing” in Bluetooth transmission mode, the Barcode Reader will disconnect the currently paired device and clear the pairing list, then wait for new devices to be paired. Historically paired devices need to be deleted and paired again.



Clear Bluetooth Pairing

6.6 System Keyboard Functions

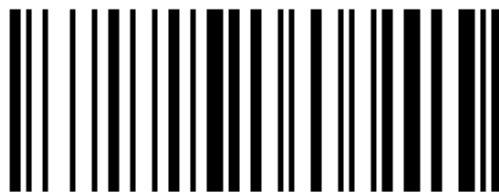
iOS system pop-up keyboard function



iOS pop up/hide keyboard



Press and hold the Trigger Button for 4 seconds to toggle the iOS on-screen keyboard



Double-press the Trigger Button to toggle the iOS on-screen keyboard



Pop up iOS keyboard switch after sending

Windows Caps Lock detection

Note

This command is only available on some Bluetooth Barcode Readers. After scanning the Parameter Barcode, two short beeps indicate disabled, and one three-tone beep indicates enabled.

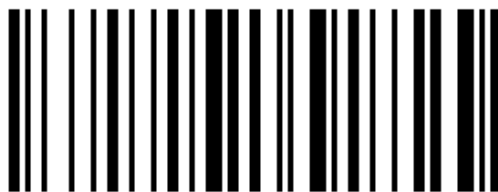


Windows Caps Lock detection switch

6.7 Switch between Bluetooth and 2.4G by pressing and holding for 8 seconds

Note

This command is only available on some RF+BT Barcode Readers (DS, C, RT). When enabled, press and hold the Trigger Button for more than 8 seconds and release it to switch between RF and BT. If you hold it for more than 16 seconds, the Barcode Reader powers off and the mode does not switch. After scanning the Parameter Barcode, two short beeps indicate disabled, and one three-tone beep indicates enabled.

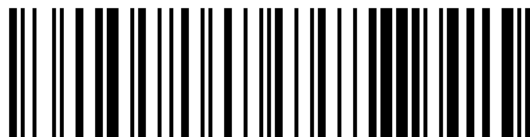


Press and hold the Trigger Button for 8 seconds to toggle RF/BT switching

6.8 Bluetooth keyboard transmission speed

Note

Valid only in Bluetooth mode.



Read Bluetooth HID delay



High speed (2 ms)



High speed (6 ms)



* Medium speed (10 ms)



Medium speed (18 ms)



Low speed (25 ms)

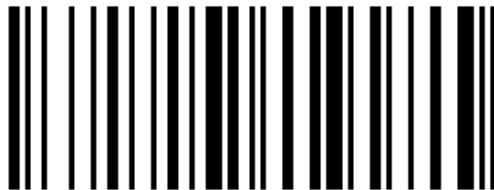


Low speed (30 ms)

6.9 Bluetooth connection status non-sleep setting

Note

After scanning the Parameter Barcode, two short beeps indicate disabled, and one three-tone beep indicates enabled.



Bluetooth connection status non-sleep switch

7 Keyboard Settings

7.1 HID Keyboard General Setting

General HID Settings

Note

The general HID settings in this section apply to USB Keyboard, RF 2.4G Keyboard, and Bluetooth HID Keyboard modes.

Ctrl key combination settings



* Combine-Key Off



Ctrl+ Key Config1



Alt+ Key Config2



Normal-Key Config3



Ctrl+ Key Config4



Alt+ Key Config5

Note

only for ASCII <0x20 chars, Alt+ key only for Windows system.

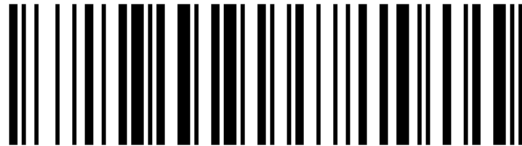
Case settings



normal



Swap case



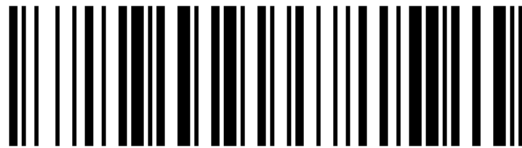
all caps



all lowercase

Case conversion does not apply when the keyboard layout is set to ALT or TH.

Num Lock Settings



Disable Num Lock



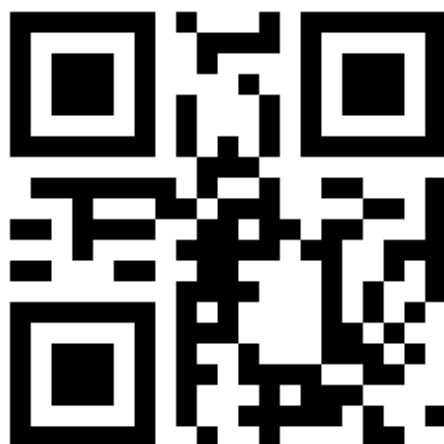
Num Lock on

*When the receiving device is a mobile phone, you need to keep the Num Lock off setting, otherwise the numbers will not be displayed.

Enter character set settings

Note

Applicable only to certain mod' s of 2D Barcode Readers, this setting matches the 2D module' s output character set.



Read the current character set settings



Auto



GBK / BIG5 / HANGUL / SJIS



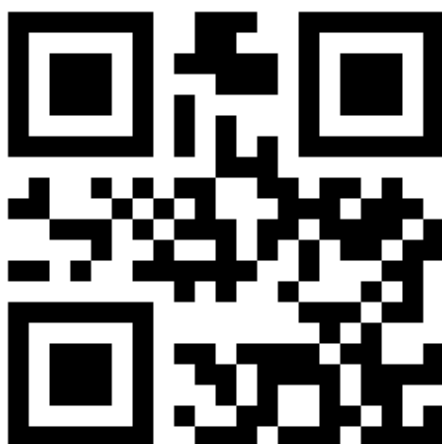
ISO/IEC 8859



UTF8 (Word)



UTF8 (Txt)



Normal mode

Note:

model	Applicable scenarios	Scan Engine Output Character Set	limit
Auto	Automatically select the input character set as UTF8 or ISO/IEC 8859; Word or Txt output is based on the last UTF8 setting.	primitive type	none
GBK	Windows Notepad, Excel Chinese input.	GBK (GB2312) or original type	Applies to Windows systems only.
UTF8 (Word)	Word, QQ Chinese input.	UTF8 or primitive type	Applies to Windows systems only.
ISO/IEC 8859	European single-byte special characters ($\geq C0H$), applicable to FR, GE, TR, PT, ES, CS, IT, UK, HU, SK.	primitive type	Languages not listed need to be added by customization.
UTF8 (Txt)	To input special characters in Windows Notepad, you need to install the Unicode plug-in.	UTF8 or primitive type	Applies to Windows systems only.
Normal	Multi-language special characters, suitable for characters on FR, GE, TR, PT, ES, CS, IT, UK, HU, SK keyboards.	UTF8 or primitive type	Languages not listed need to be added by customization.

Receiving device selection

Note

This section configures how different host devices enter ASCII characters (0x20 to 0x7F). Use it together with [Keyboard Layout Settings](#).



Read the current receiving device settings



Windows device



iPhone/iPad/Mac devices



Android device

*IOS/MAC devices are currently valid: FR, DE, TR, PT, ES, CS, IT, UK, HU, SK. Please refer to the document “MAC iphone ipad keyboard layout for barcode scanner.docx”

*It is recommended to install Google Gboard input method uniformly on Android devices. Please refer to the document “Android device keyboard layout for barcode scanner.docx”

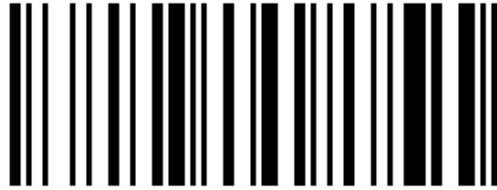
7.2 Keyboard language settings

See also

Keyboard language settings have been split into a separate page: [Keyboard Language Settings](#).

8 Keyboard Language

8.1 Read the current keyboard layout



Read the current keyboard layout

L1 *ENUSA EN key



* US English keyboard

L2 FR France French key



French French keyboard

L3 DE Germany key



german german keyboard

L4 IT Italy Italy key



Italian keyboard

L5 PT Portugal Portugal key



Portuguese keyboard

L6 ES Spain Spain key



spanish keyboard

L7 TR Turkey Turkey key



Turkish Q keyboard



Turkish F keyboard

L8 ENUK UK key



British English keyboard

L9 CS Czech Czech key



Czech keyboard



Czech standard keyboard

L10 HU Hungary Hungary key



Hungarian keyboard

L11 FR Belgium (French) Belgium FR Key



Belgian French keyboard

L12 PT Brazil (Portuguese) Brazil PT Key



Brazilian Portuguese keyboard

L13 FR Canadian French (Traditional) Canadian FR Key



Canadian French (traditional) keyboard

L14 HRCroatia Key



Croatian keyboard

L15 SK Slovak Key



Slovak QWERTY keyboard



Slovak keyboard

L16 DA Denmark Denmark Key



Danish keyboard

L17 FI Finland Key



Finnish keyboard

L18 ES Latin America (Spanish) Latin-America ES Key



Latin American Spanish keyboard

L19 NL Netherlands Netherlands Key



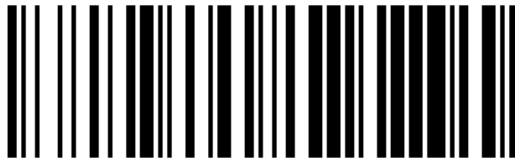
Dutch keyboard

L20 NO Norway Norway Key



Norwegian keyboard

L21 PL Poland Poland Key



Polish keyboard

L22 SR Serbia (Latin) Serbia Key



Serbian Latin keyboard

L23 SL Slovenia Key



Slovenian keyboard

L24 SV Sweden Sweden Key



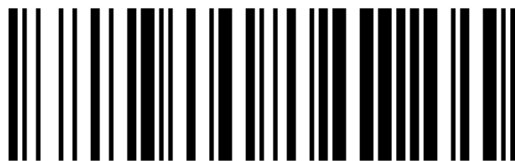
Swedish keyboard

L25 DE Switzerland (German) Swiss DE Key



Swiss German keyboard

L26 JP Japanese Japanese Key



Japanese keyboard

L27 TH Thai Thailand Key

Note

When using a Thai keyboard, set the Scan Engine output to TH as well.



Thai keyboard

See also

Reference file: RF2.4G, Bluetooth Settings_Chinese, Thai, Korean.docx.

L28 ALT International Keyboard ALT Global Key

Note

The ALT international keyboard layout is only available on Windows systems. It is not affected by the host keyboard layout, but it reduces transmission speed.



ALT international keyboard

L29 ALT Single Byte Special Keyboard ALT Single Byte Special Key



ALT single-byte special character keyboard

Note

Languages not listed in this section need to be customized to be supported.

9 Data Editing

9.1 Standard Data Editing Settings

This section describes how to configure common output rules such as prefixes, suffixes, and hidden characters by scanning Parameter Barcodes.

Prefix/Suffix and Hidden Character Settings

You can add up to 10 prefixes and/or 10 suffixes to the output data. To configure them, scan the two-digit hexadecimal Numeric Barcodes that correspond to the required ASCII value (that is, two barcodes per character).

See also

For character values, please refer to *ASCII Function Key Character Reference Table* and *ASCII Character Reference Table*; for parameters that require input of numerical values, please scan *Numeric Barcode*; for specific procedures, see *Add a Prefix or Suffix*.

Can be set to hide the first, middle or last characters of the barcode. After scanning the corresponding hidden Parameter Barcode, scan the two-digit hexadecimal Numeric Barcode corresponding to the length of the characters to be hidden (00~FF, for example, scan 0 and 4 in sequence when hiding 4 characters).

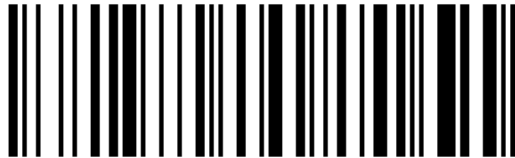
See also

See *Steps to Hide the First/Middle/Tail Characters of a Barcode* for the hidden character process.

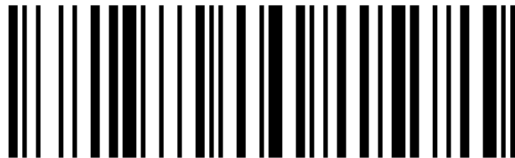
Operation Code



Add Prefix



Add Suffix



Clear all prefixes



Clear all suffixes



Hide Leading Characters



Hide Barcode Middle Start Position



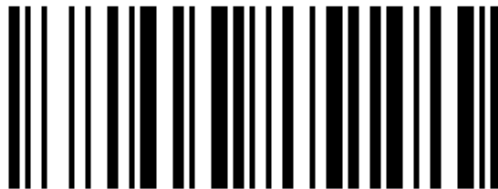
Hide Middle Section Length



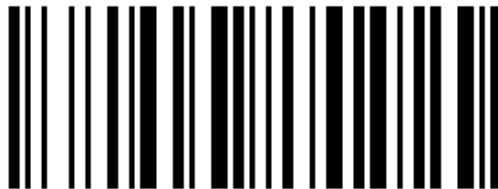
Hide Trailing Characters

Numeric Barcode

For parameters that require a numeric value, scan the corresponding Numeric Barcodes.



Numeric Barcode 0



Numeric Barcode 1



Numeric Barcode 2



Numeric Barcode 3



Numeric Barcode 4



Numeric Barcode 5



Numeric Barcode 6



Numeric Barcode 7



Numeric Barcode 8



Numeric Barcode 9



Numeric Barcode A



Numeric Barcode B



Numeric Barcode C



Numeric Barcode D



Numeric Barcode E



Numeric Barcode F

Output Format Settings

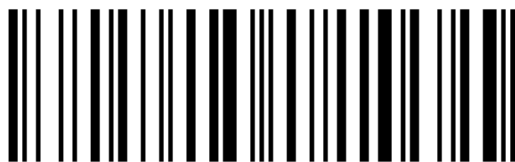
To change the output data format, scan the corresponding Parameter Barcode below.



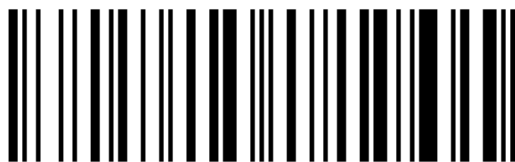
Default Output Format



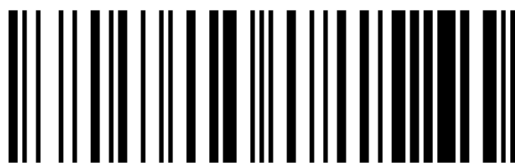
Allow Suffix Output



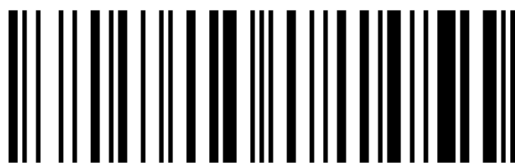
Allow Prefix Output



Allow Hiding Leading Data



Allow Hiding Middle Data



Allow Hiding Trailing Data

Procedure Examples

Add a Prefix or Suffix

1. If prefix and suffix output has not been enabled, please scan the corresponding Output Format Parameter Barcode first.
2. New characters are appended to the existing Prefix/Suffix. To replace the current Prefix/Suffix, first scan “Clear All Prefixes/Suffixes” , then configure the new values.
3. Scan the “Add Prefix” or “Add Suffix” Parameter Barcode.
4. Determines the hexadecimal value of the prefix or suffix to be entered based on *ASCII Function Key Character Reference Table* or *ASCII Character Reference Table*.
5. Scan the corresponding two-digit hexadecimal Numeric Barcode.
6. To continue adding characters, repeat steps 4 and 5.

Example

If you need to add `Ctrl+A` as a prefix, scan “Add Prefix” “9” “7” “4” “1” in sequence.

Example

If you need to add `Ctrl+Alt+A` as a suffix, scan “Add suffix” “9” “7” “9” “9” “4” “1” in sequence.

Steps to Hide the First/Middle/Tail Characters of a Barcode

1. Scan the Parameter Barcode for the barcode header, middle start position, middle length, or trailing characters.
2. Determine the hexadecimal value corresponding to the character length to be hidden (for example, hide 4 characters scan 0, 4; hide 12 characters scan 0, C).
3. Scan the corresponding two-digit hexadecimal Numeric Barcode.
4. Enable or disable the hidden character function through the Output Format Parameter Barcode.

9.2 Extended Data Editing Settings

This section lets you generate data editing Parameter Barcodes from complete commands in one step. It is intended for batch configuration, remote serial-command delivery, or character replacement.

Online One-Code Setup Generator

Note

The online generator is shown only in the HTML manual. After generating a Parameter Barcode, scan the generated barcode to complete the setting, or send the command by serial command using the format below.

Add Prefix

If the interactive HTML tool is unavailable, replace the placeholders as described in this section and verify the command.

```
$DATA#20<length-hex><content>#
```

Add Suffix

If the interactive HTML tool is unavailable, replace the placeholders as described in this section and verify the command.

```
$DATA#10<length-hex><content>#
```

Hide Leading Barcode Characters

If the interactive HTML tool is unavailable, replace the placeholders as described in this section and verify the command.

```
$DATA#50<length-hex>#
```

Hide Middle Barcode Characters

If the interactive HTML tool is unavailable, replace the placeholders as described in this section and verify the command.

```
$DATA#40<position-hex><length-hex>#
```

Hide Trailing Barcode Characters

If the interactive HTML tool is unavailable, replace the placeholders as described in this section and verify the command.

```
$DATA#30<length-hex>#
```

Character Replacement

If the interactive HTML tool is unavailable, replace the placeholders as described in this section and verify the command.

```
$DATA#70<source-length-hex><source><target-length-hex><target>#
```

One-Code Setup Command Format

Edit format:

```
$DATA#nc11xx#
```

n

1 suffix; 2 prefix; 3 hides the tail content of the barcode; 4 hides the middle content of the barcode; 5 hides the first content of the barcode; 7 replaces characters.

c

Code ID currently supports only 0, which indicates all symbologies.

11

Length as a hexadecimal value: Prefix/Suffix 01~0A, hidden characters 01~FF, replacement data 01~05.

xx

ASCII value. Hexadecimal can be represented by \x plus two characters, and the character range is 0~9, A~F.

Table 1: One-Code Setup Examples

Command	Description
\$DATA#1005abcd\x03#	Add 0x05 suffixes: abcd + 0x03.
\$DATA#200ANETUM12345#	Add 0x0A prefix NETUM12345.
\$DATA#3008#	Hide the last 0x08 characters of the barcode.
\$DATA#40050A#	Hides the 0x0A characters after the 0x05 character in the barcode.
\$DATA#5011#	Hide barcode header 0x11 bytes.
\$DATA#7001\x1D02GS#	Replace GS (0x1D) characters with GS.
\$DATA#7002NT01Z#	Replace NT with Z.

Character replacement operation

Format: \$DATA#70 + replaced character length + replaced characters + replacement data length + replacement data #

The sum of the lengths of the replaced characters and the replacement characters is ≤ 6 , supporting 1~6 characters being replaced by 5~0 characters.



Read replacement settings



Clear replacement settings

Example

\$DATA#7001\x1D02GS# means replacing the non-displayable character GS (0x1D) with GS for display.



Character replacement operation: GS to text GS

i Example

\$DATA#7001\x0A01\x0D# means replacing LF (0x0A) with CR (0x0D).



Character replacement operation: LF to CR

i Example

\$DATA#7006ABCDEF00# means replacing the string ABCDEF with an empty string, that is, not displaying it.

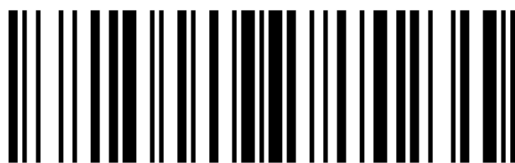
9.3 Terminator Settings

i Note

This terminator is independent of the scan engine suffix and wireless Prefix/Suffix, which facilitates quick setting when the scan engine has no suffix.



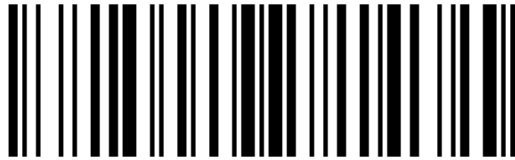
None (Default)



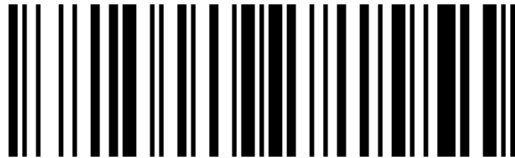
Carriage Return CR



Tab TAB



Carriage Return + Line Feed CRLF

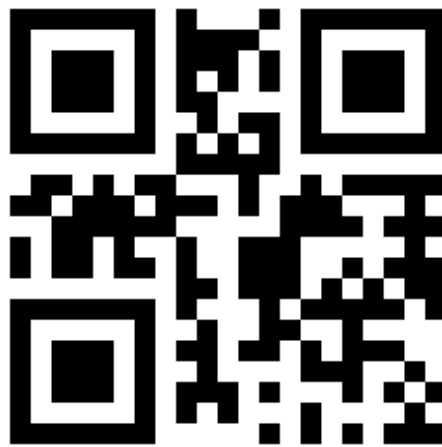


Line Feed LF

9.4 GS1 AI field bracket settings

Note

Only some AI fields are applicable and require special version support.



Raw Format (Default)



Add Parentheses



Add brackets and separate with CR



Add brackets and separate them with TAB

10 Scan Mode

10.1 Barcode Decode Mode



Key scan mode (default)



Continuous scan mode

Note

Continuous Scan Mode is suitable for high-volume scanning workflows. Press the Trigger button once to start or stop scanning.



Key pulse scan mode

Note

Scanning starts when a key-level change is detected and maintained for about 30 ms. Scanning stops when another key-level change is detected, or when a decode succeeds or times out.



Host trigger mode (only applicable to some customized models)

Note

Host trigger mode is only applicable to some customized models.



Batch scanning mode (only applicable to some customized models)

Decode Timeout

This parameter sets the maximum time allowed for decoding during a scan attempt. Enter a four-digit value in milliseconds. Default: 3000 ms; range: 0500-9999 ms.



3 seconds (default)



6 seconds

Scan Interval

This parameter sets the interval between reads in Continuous Mode. Enter a four-digit value in milliseconds. Default: 0500 ms; range: 0100-9999 ms.



0.5 seconds (default)

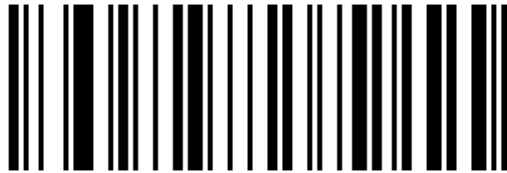


1 second

11 Module Settings

11.1 Interface Settings

GS Control Character Replacement



* Do Not Replace

Important

To output the character “Ç” , first scan “Enable Virtual Keyboard (Mode 1)” , (Mode 2), or (Mode 3).



Replace with Ç



Replace with l



Replace with ^]



Replace with]



Replace with

11.2 Trigger Settings

Scan Mode



* Normal mode



1D Quick Scan Mode

Same Symbol Timeout

Used to configure the interval for decoding the same barcode. If the configured time has not elapsed, the same barcode will be decoded only once.



Same Symbol Timeout: 300 ms



* Same Symbol Timeout: 500 ms



Same Symbol Timeout: 750 ms



Same Symbol Timeout: 1 s



Same Symbol Timeout: 2 s



Same Symbol Timeout: 5 s



Same Symbol Timeout: 10 s

11.3 Engine Output Format

Terminator



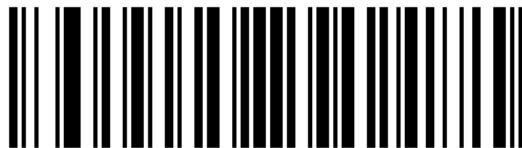
Do Not Use terminator



Set terminator to Carriage Return



Set terminator to Line Feed



* Set terminator to Carriage Return + Line Feed



Set terminator to Tab



Set terminator to ETX

11.4 Barcode Settings

Symbology Selection

Enable/Disable All Barcodes

Note

Enabling all barcode types may reduce decoding speed. Enable only the required barcode types based on your application. All barcode types are enabled by default.

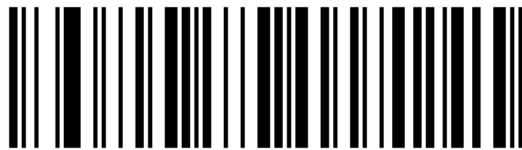


Enable All Barcode Types



Disable All Barcode Types

Enable/Disable All 1D Barcodes



Enable All 1D Symbolologies



Disable All 1D Symbolologies

Enable/Disable All 2D Barcodes



Enable All 2D Symbolologies



Disable All 2D Symbolologies

Codabar

Enable/Disable Symbology



Codabar Enable



Codabar Disable

Codabar Start/Stop Characters



* Do Not Transmit Codabar Start/Stop Characters



Transmit Codabar Start/Stop Characters

Codabar Length Restriction Settings

Note

Length Range: 0–50 digits.



Codabar Minimum Length Restriction

Note

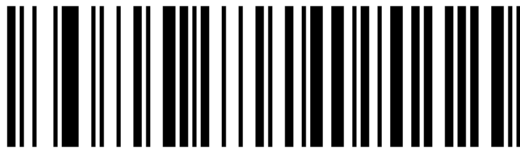
Length Range: 0-50 digits.



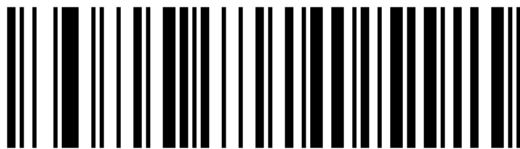
Codabar Maximum Length Restriction

Code 39

Enable/Disable Symbology



Code 39 Enable



Code 39 Disable

Code 39 Check Digit

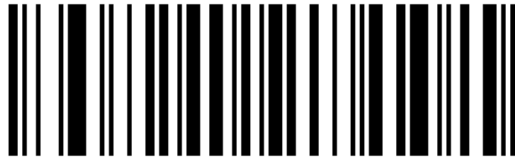


* Disable Code 39 Check Digit

Code 39 Length Limit Settings

Note

Length Range: 0-50 digits.



Code 39 Minimum Length Limit

Note

Length Range: 0-50 digits.



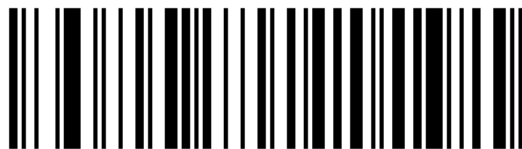
Code 39 Maximum Length Limit

Code 32

Important

Enable Code 39 before using this function.

Enable/Disable Symbology



Code 32 Enable

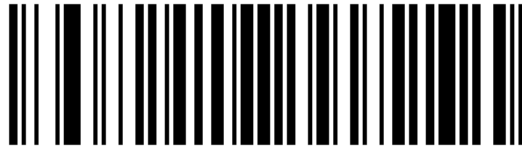


Code 32 Disable

Code 32 prefix



Code 32 Prefix Enable



* Disable Code 32 Prefix

Interleaved 2 of 5 (ITF25)

Enable/Disable Symbology



ITF25 Enable



ITF25 Disable

Interleaved 2 of 5 (ITF25) Check Digit



* Disable ITF25 Check Digit



ITF25 Check Digit Enable Without Transmission



ITF25 Check Digit Enable and Transmit

Interleaved 2 of 5 (ITF25) Length Selection

Note

Length range: 4–24 digits.



* ITF25 Any Length



ITF25 6-Digit Length



ITF25 8-Digit Length



ITF25 10-Digit Length



ITF25 12-Digit Length



ITF25 14-Digit Length



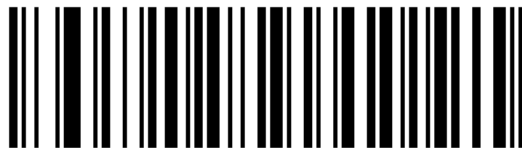
ITF25 16-Digit Length



ITF25 18-Digit Length



ITF25 20-Digit Length



ITF25 22-Digit Length

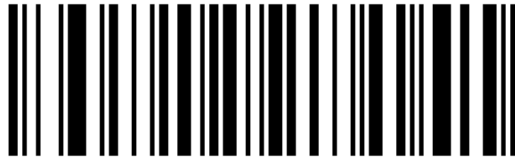


ITF25 24-Digit Length

Interleaved 2 of 5 Length Limit Settings

Note

Length Range: 0–50 digits.



Interleaved 2 of 5 Minimum Length Limit

Note

Length Range: 0–50 digits.



Interleaved 2 of 5 Maximum Length Limit

Industrial 2 of 5 / IATA

Enable/Disable Symbology



Industrial 2 of 5 / IATA Enable

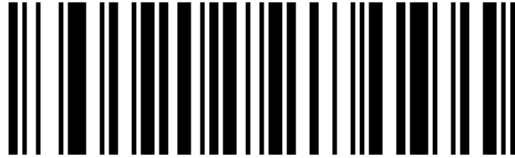


Industrial 2 of 5 / IATA Disable

Industrial 2 of 5 / IATA Length Limit Settings

Note

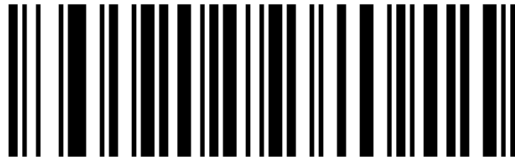
Length Range: 0–50 digits.



Industrial 2 of 5 / IATA Minimum Length Limit

Note

Length Range: 0–50 digits.



Industrial 2 of 5 / IATA Maximum Length Limit

Matrix 2 of 5

Note

Setting range: 4–24 digits.

Enable/Disable Symbology



Matrix 2 of 5 Enable

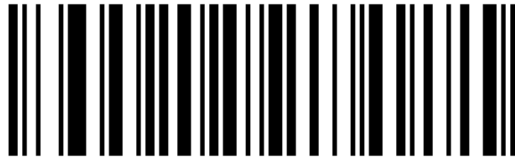


Matrix 2 of 5 Disable

Matrix 2 of 5 Length Limit Settings

Note

Length Range: 0-50 digits.



Matrix 2 of 5 Minimum Length Limit

Note

Length Range: 0-50 digits.



Matrix 2 of 5 Maximum Length Limit

Code 93

Enable/Disable Symbology



Code 93 Enable



Code 93 Disable

Code 93 Length Limit Settings

Note

Length Range: 0–50 digits.



Code 93 Minimum Length Limit

Note

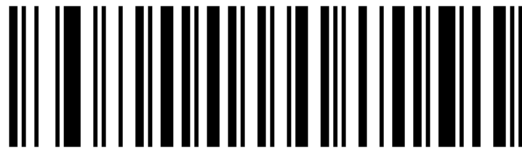
Length Range: 0–50 digits.



Code 93 Maximum Length Limit

Code 11

Enable/Disable Symbology

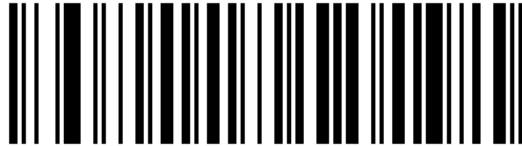


Code 11 Enable

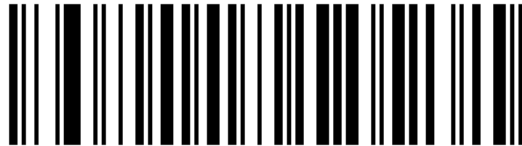


* Code 11 Disable

Code 11 Check Digit Output



Code 11 Check Digit Output Enable



* Disable Code 11 Check Digit Output

Code 11 Check Selection



* Disable Code 11 Check Digit



Code 11 1-Digit Check



Code 11 2-Digit Check

Code 11 Length Limit Settings

Note

Length Range: 0–50 digits.



Code 11 Minimum Length Limit

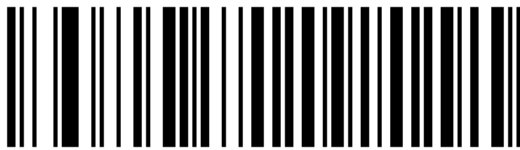
Note

Length Range: 0-50 digits.



Code 11 Maximum Length Limit

Code 128



Code 128 Enable

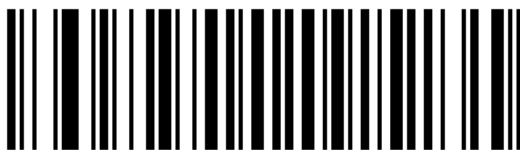


Code 128 Disable

GS1-128



GS1-128 Enable

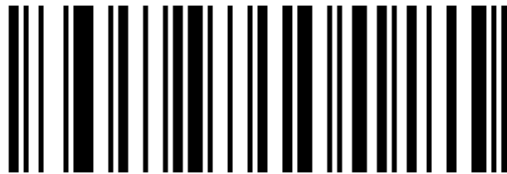


GS1-128 Disable

ISBT-128



ISBT 128 Disable



ISBT 128 Enable

Code 128 Length Limit Settings

Note

Length Range: 0-50 digits.



Code 128 Minimum Length Limit

Note

Length Range: 0-50 digits.



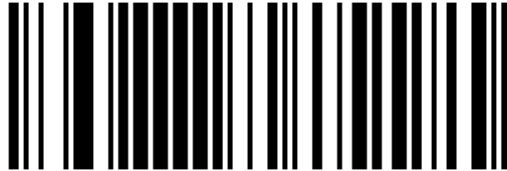
Code 128 Maximum Length Limit

UPC-A

Enable/Disable Symbology



* UPC-A Enable



UPC-A Disable

UPC-A Check Digit



* Transmit UPC-A Check Digit



Do Not Transmit UPC-A Check Digit

UPC-A Leading Character



(UPC-A to EAN-13) UPC-A Transmit Country Code + System Character



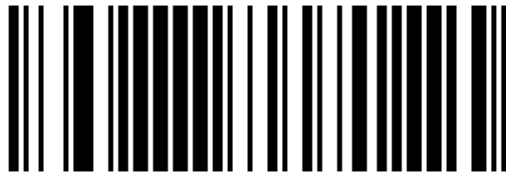
* UPC-A Transmit System Character



Do Not Transmit UPC-A Leading Character

UPC-E

Enable/Disable Symbology



* UPC-E Enable



UPC-E Disable

UPC-E Check Digit

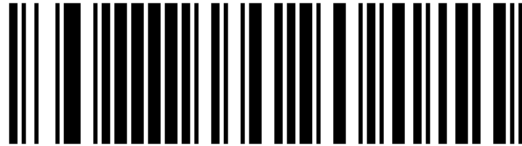


* Transmit UPC-E Check Digit

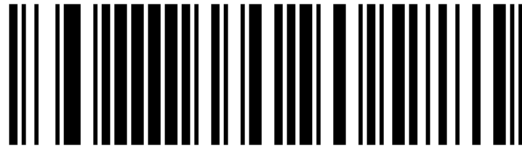


Do Not Transmit UPC-E Check Digit

UPC-E Expand to UPC-A



Enable UPC-E Expand to UPC-A



* Disable UPC-E Expand to UPC-A

UPC-E Leading Character



UPC-E Transmit Country Code + System Character



* UPC-E Transmit System Character



Do Not Transmit UPC-E Leading Character

EAN/JAN-8

Enable/Disable Symbolgy



EAN/JAN-8 Enable



EAN/JAN-8 Disable

EAN-8 Convert to EAN-13

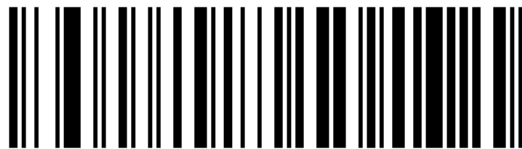


* Disable EAN-8 Convert to EAN-13



Enable EAN-8 Convert to EAN-13

EAN-8 Check Digit



* Transmit EAN-8 Check Digit



Do Not Transmit EAN-8 Check Digit

EAN/JAN-13

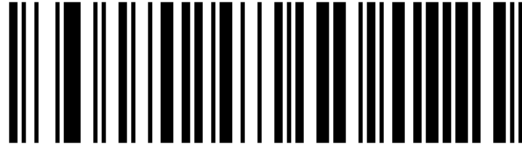


* EAN/JAN-13 Enable

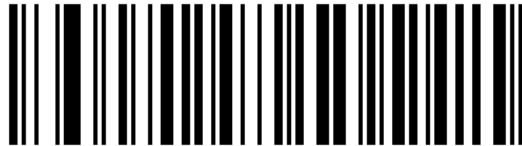


EAN/JAN-13 Disable

EAN-13 Check Digit



* Transmit EAN-13 Check Digit

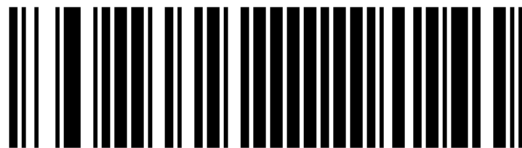


Do Not Transmit EAN-13 Check Digit

UPC/EAN/JAN Supplemental Code



* Ignore UPC/EAN/JAN Supplemental Code



Decode UPC/EAN/JAN Supplemental Code

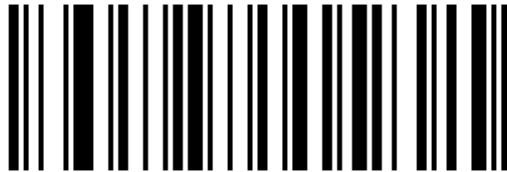


Adaptive UPC/EAN/JAN Supplemental Code

EAN-13 Convert to ISBN



Enable EAN-13 to ISBN Conversion



* Disable EAN-13 to ISBN Conversion

EAN-13 Convert to ISSN



Enable EAN-13 to ISSN Conversion



* Disable EAN-13 to ISSN Conversion

GS1 DataBar (RSS14)



GS1 DataBar Enable



* GS1 DataBar Disable

GS1 DataBar Limited



GS1 DataBar Limited Enable



* GS1 DataBar Limited Disable

GS1 DataBar Expanded



GS1 DataBar Expanded Enable



* GS1 DataBar Expanded Disable

MSI

Enable/Disable MSI Symbology



MSI Enable



MSI Disable

MSI Check Digit Output

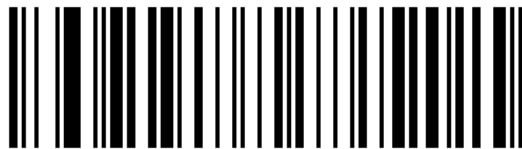


MSI Check Digit Output Enable

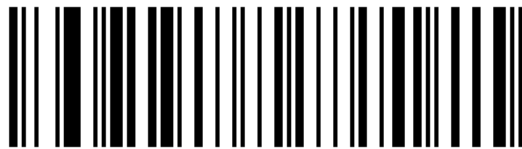


MSI Check Digit Output Disable

MSI Check Digit Selection



MSI 1-Digit Check Digit



MSI 2-Digit Check Digit

MSI 2-Digit Check Selection



MOD10/MOD10

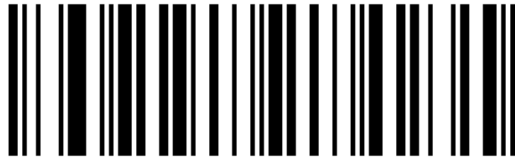


MOD10/MOD11

MSI Length Limit Settings

Note

Length range: 0~50.



MSI Minimum Length

Note

Length range: 0~50.



MSI Maximum Length

Febraban

Important

Disable the AIM ID function before enabling the Febraban function.

Enable/Disable Febraban Symbology (ITF25)

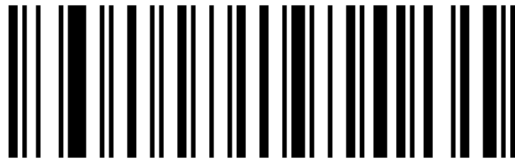


Febraban (ITF25) Enable



* Febraban (ITF25) Disable

Enable/Disable Febraban Symbology (Code 128)



Febraban (Code 128) Enable



* Febraban (Code 128) Disable

Febraban Check



Febraban Check Enable



* Febraban Check Disable

PDF417

Enable/Disable PDF417



PDF417 Enable

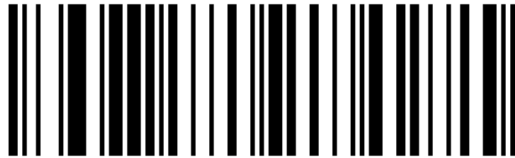


PDF417 Disable

PDF417 Length Limit Settings

Note

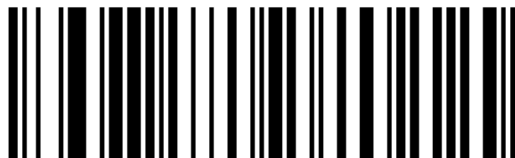
Length range: 1~2750.



PDF417 Minimum Length Limit

Note

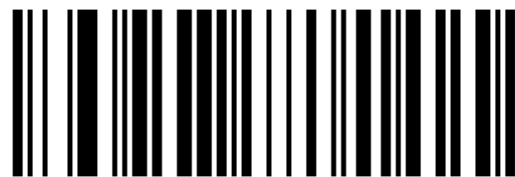
Length range: 1~2750.



PDF417 Maximum Length Limit

MicroPDF417

Enable/Disable MicroPDF417



MicroPDF417 Enable



MicroPDF417 Disable

MicroPDF417 Length Limit Settings

Note

Length range: 1~366.



MicroPDF417 Minimum Length Limit

Note

Length range: 1~366.



MicroPDF417 Maximum Length Limit

QR Code

Enable/disable QR Code



QR Code Enable

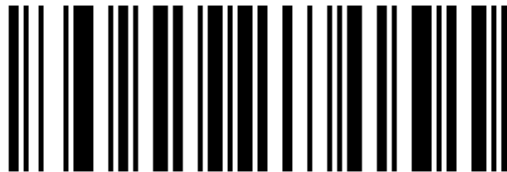


QR Code Disable

QR Code Length Limit Settings

Note

Length range: 1~7089.



QR Code Minimum Length Limit

Note

Length range: 1~7089.



QR Code Maximum Length Limit

QR Code URL Link



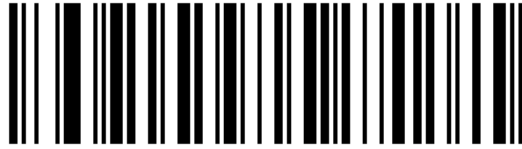
QR Code URL Link Disable



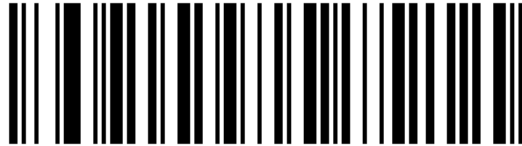
QR Code URL Link Enable

Micro QR

Enable/Disable Micro QR



Micro QR Enable

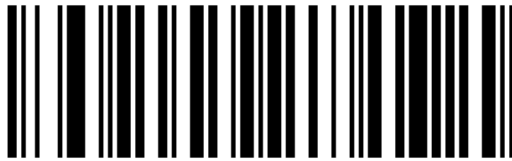


Micro QR Disable

Micro QR Length Limit Settings

Note

Length range: 1~35.



Micro QR Minimum Length Limit

Note

Length range: 1~35.



Micro QR Maximum Length Limit

Data Matrix

Enable/Disable Data Matrix

Note

Length range: 1~3116.



Data Matrix Enable

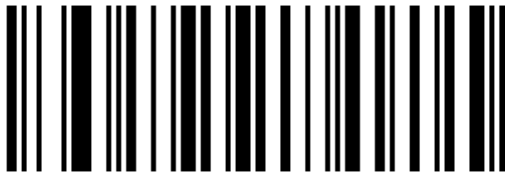


Data Matrix Disable

Data Matrix Length Limit Settings

Note

Length range: 1~3116.



Data Matrix Minimum Length Limit

Note

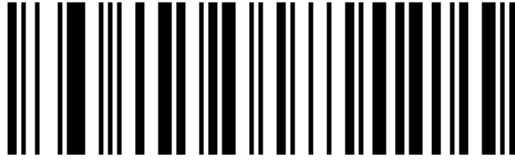
Length range: 1~3116.



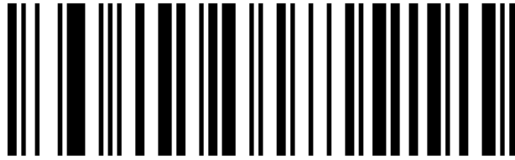
Data Matrix Maximum Length Limit

Aztec Code

Enable/Disable Aztec Code



Aztec Code Enable

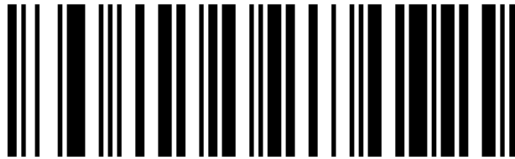


Aztec Code Disable

Aztec Code Length Limit Settings

Note

Length range: 1~3832.



Aztec Code Minimum Length Limit

Note

Length range: 1~3832.



Aztec Code Maximum Length Limit

Decode Enhancement Options

Performance Demo Barcode

Note

This is a temporary setting and becomes invalid after restart.



Enable Performance Demo Mode

Inverse Barcode Decode Options

(For 1D barcodes / Data Matrix / Aztec Code)



* Decode Normal Barcodes Only



Decode Inverse Barcodes Only



Decode Both Normal and Inverse Barcodes

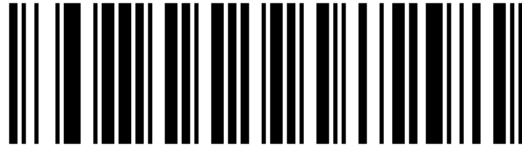
Non-standard Barcode Options

Warning

When non-standard barcode decoding is enabled, compatibility with some poorly printed barcodes is improved, but the probability of decoding errors also increases.



* Non-standard Barcode Decoding Disable

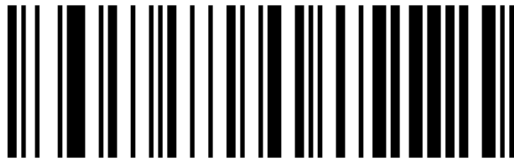


Non-standard Barcode Decoding Enable

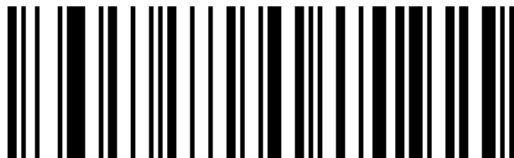
11.5 Engine Code ID

Code ID

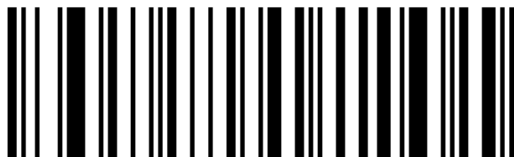
Output Options



* Disable Code ID



Enable Code ID Before Barcode Data



Enable Code ID After Barcode Data

Edit



Custom Code ID

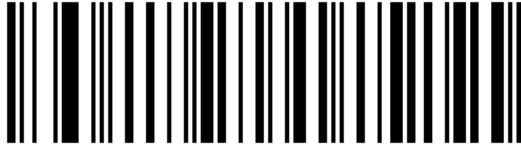
See also

After scanning this Parameter Barcode, refer to *Barcode Type ID Table* and *Character Reference Table* to complete the remaining input.

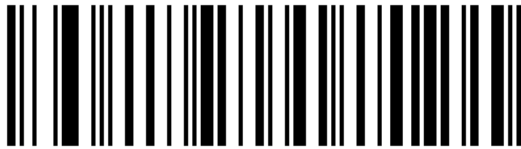


Clear All Custom Code IDs

AIM ID



* Disable AIM ID



Enable AIM ID Before Barcode Data



Enable AIM ID After Barcode Data

Barcode Type ID Table

Symbology Type	Hex Value	Default Code ID
All Symbologies	99	
Codabar	61	a
Code 128	6A	j
Code 32	3C	<
Code 93	69	i
Code 39	62	b
Code 11	48	H
EAN-13	64	d
EAN-8	64	d
GS1 DataBar	52	R
GS1-128 (EAN-128)	6A	j
2 of 5		
Interleaved 2 of 5	65	e
Matrix 2 of 5	76	v
Industrial 2 of 5/IATA	44	D
UPC-A	63	c
UPC-E	63	c
ISBN	42	B
ISSN	6E	n
MSI	6D	m
Aztec Code	7A	z
Data Matrix	75	u
PDF417	72	r
MicroPDF417	53	S
QR Code	51	Q
Micro QR	51	Q

AIM ID Table

Symbology Type	AIM ID	Description
Codabar	JFm	m: 0~1
Code 128	JCm	m: 0, 1, 2, 4
Code 32	JA0	
Code 93	JG0	
Code 39	JAm	m: 0, 1, 3, 4, 5, 7
Code 11	JHm	m: 0, 1, 3, 8, 9
EAN-13 / EAN-8	JEm	m: 0, 1, 3, 4
GS1 DataBar	Je0	
GS1-128 (EAN-128)	JC1	
Interleaved 2 of 5	JIm	m: 0, 1, 3
Matrix 2 of 5	JX0	
Industrial 2 of 5/IATA	JS0	
UPC-A/ UPC-E	JEm	m: 0, 3
ISBN	JX0	
ISSN	JX0	
MSI	JMm	m: 0, 1
Aztec Code	Jz0	
Data Matrix	Jdm	m: 0~6
PDF417 / MicroPDF417	JLm	m: 0~5
QR Code / Micro QR	JQm	m: 0~6

12 Appendix

12.1 Character Reference Table

ASCII Function Key Character Reference Table

00H-0FH

HEX	CODE	*Config0	Config3	Con- fig1	Con- fig4	Config2 Win- dows	Config5 Win- dows
00H	NUL	NUL	NUL	Ctrl+@	Ctrl+@	ALT+000	ALT+000
01H	SOH	NUL	NUL	Ctrl+A	Ctrl+A	ALT+001	ALT+001
02H	STX	NUL	NUL	Ctrl+B	Ctrl+B	ALT+002	ALT+002
03H	ETX	NUL	NUL	Ctrl+C	Ctrl+C	ALT+003	ALT+003
04H	EOT	NUL	NUL	Ctrl+D	Ctrl+D	ALT+004	ALT+004
05H	ENQ	NUL	NUL	Ctrl+E	Ctrl+E	ALT+005	ALT+005
06H	ACK	NUL	NUL	Ctrl+F	Ctrl+F	ALT+006	ALT+006
07H	BEL	NUL	NUL	Ctrl+G	Ctrl+G	ALT+007	ALT+007
08H	BS	Backspace	Backspace	Ctrl+H	Ctrl+H	ALT+008	ALT+008
09H	HT	TAB	TAB	TAB	Ctrl+I	ALT+009	ALT+009
0AH	LF	NUL	Enter	Ctrl+J	Ctrl+J	ALT+010	ALT+010
0BH	VT	TAB	TAB	Ctrl+K	Ctrl+K	ALT+011	ALT+011
0CH	FF	NUL	NUL	Ctrl+L	Ctrl+L	ALT+012	ALT+012
0DH	CR	Enter	Enter	Enter	Ctrl+M	Enter	ALT+013
0EH	SO	NUL	NUL	Ctrl+N	Ctrl+N	ALT+014	ALT+014
0FH	SI	NUL	NUL	Ctrl+O	Ctrl+O	ALT+015	ALT+015

10H-1FH

HEX	CODE	*Config0/3	Config1/4	Config2/5 Windows
10H	DLE	NUL	Ctrl+P	ALT+016
11H	DC1	NUL	Ctrl+Q	ALT+017
12H	DC2	NUL	Ctrl+R	ALT+018
13H	DC3	NUL	Ctrl+S	ALT+019
14H	DC4	NUL	Ctrl+T	ALT+020
15H	NAK	NUL	Ctrl+U	ALT+021
16H	SYN	NUL	Ctrl+V	ALT+022
17H	ETB	NUL	Ctrl+W	ALT+023
18H	CAN	NUL	Ctrl+X	ALT+024
19H	EM	NUL	Ctrl+Y	ALT+025
1AH	SUB	NUL	Ctrl+Z	ALT+026
1BH	ESC	ESC	Ctrl+[	ALT+027
1CH	FS	NUL	Ctrl+\	ALT+028
1DH	GS	NUL	Ctrl+]	ALT+029
1EH	RS	NUL	Ctrl+^	ALT+030
1FH	US	NUL	Ctrl+-	ALT+031

Note

On Mac systems, the Ctrl key corresponds to the Command key.

ASCII Character Reference Table**20H-5FH**

HEX	ASCII	HEX	ASCII	HEX	ASCII	HEX	ASCII
20H	Space	30H	0	40H	@	50H	P
21H	!	31H	1	41H	A	51H	Q
22H	"	32H	2	42H	B	52H	R
23H	#	33H	3	43H	C	53H	S
24H	\$	34H	4	44H	D	54H	T
25H	%	35H	5	45H	E	55H	U
26H	&	36H	6	46H	F	56H	V
27H	'	37H	7	47H	G	57H	W
28H	(	38H	8	48H	H	58H	X
29H	)	39H	9	49H	I	59H	Y
2AH	*	3AH	:	4AH	J	5AH	Z
2BH	+	3BH	;	4BH	K	5BH	[
2CH	,	3CH	<	4CH	L	5CH	\
2DH	-	3DH	=	4DH	M	5DH	]
2EH	.	3EH	>	4EH	N	5EH	^
2FH	/	3FH	?	4FH	O	5FH	_

60H-9DH

HEX	ASCII	HEX	ASCII	HEX	Fun Key	HEX	Fun Key
60H	`	70H	p	80H	F1	90H	End
61H	a	71H	q	81H	F2	91H	Page Down
62H	b	72H	r	82H	F3	92H	Right Arrow
63H	c	73H	s	83H	F4	93H	Left Arrow
64H	d	74H	t	84H	F5	94H	Down Arrow
65H	e	75H	u	85H	F6	95H	Up Arrow
66H	f	76H	v	86H	F7	96H	Print Screen
67H	g	77H	w	87H	F8	97H	*Ctrl
68H	h	78H	x	88H	F9	98H	*Shift
69H	i	79H	y	89H	F10	99H	*Left Alt
6AH	j	7AH	z	8AH	F11	9AH	*Right Alt
6BH	k	7BH	{	8BH	F12	9BH	1s Delay
6CH	l	7CH		8CH	Insert	9CH	*Win-GUI
6DH	m	7DH	}	8DH	Home	9DH	*Keystroke
6EH	n	7EH	~	8EH	Page Up		
6FH	o	7FH	DEL	8FH	Delete		

 Note

When Ctrl, Shift, Alt, GUI are set as prefix or suffix, they will be output in combination with the next character (not supported when set to ALT, TH keyboard). The character after Keystroke is directly output as the key value.