
WIFI User Manual

Release v1.0.0

2026-06-27

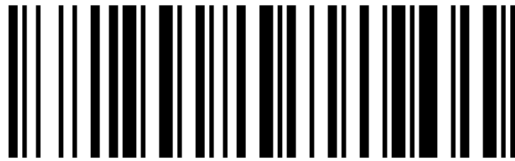
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1 System Settings

1.1 Read firmware version



Read firmware version

1.2 Restore Factory Defaults

Note

If Write Custom Defaults has been performed, Restore Defaults restores those custom defaults; otherwise it restores factory defaults.

Important

Set Factory Defaults clears all custom defaults and restores factory defaults.



Restore custom defaults



Write custom default values



Set factory defaults

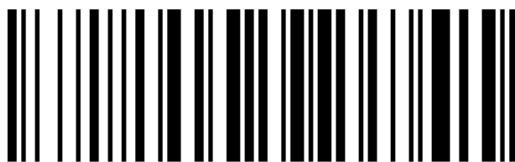
1.3 working mode

Note

During the data upload process, if you scan the “data upload” command again, the current upload will be canceled or stopped.

Note

In wireless transmission mode, if automatic storage is turned on, barcodes that fail to be transmitted will be automatically saved, and the stored data can be read through “data upload” .



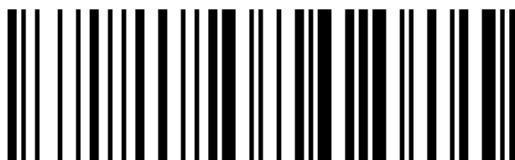
* Normal mode



storage mode



Upload storage data



Read the total number of stored barcodes



Clear storage data after uploading



Read storage space usage



Clear stored barcode



* Autosave mode off



Automatic storage mode is on

2 Power management

2.1 Read sleep time



Read sleep time

2.2 Set sleep time



Hibernate now



Sleep after 1 minute



Sleep after 3 minutes (default)



Sleep after 5 minutes



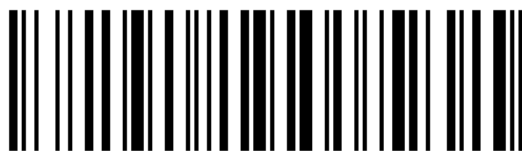
Sleep after 10 minutes



Sleep after 30 minutes



Sleep after 1 hour



Sleep after 2 hours



never sleep

2.3 Get scanner battery level



Get battery level

3 Feedback Indicators

3.1 Buzzer control



mute



* high volume



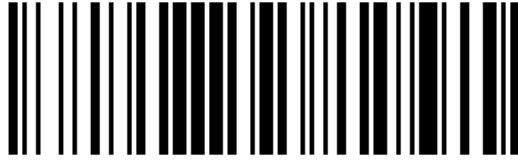
medium volume



low volume



* high pitch



low pitch



* SDK voice response off



SDK voice response enabled



Base connection buzzer prompt switch

3.2 Vibration motor control

Note

The vibration motor works with a beep prompt, not all models support this feature.



Disable



Enable

3.3 Buzzer sound definition

Type	Sound	Description	Audio file
Beep	Single tone (2 pitches)	Storage mode decode; power-off prompt.	storage-mode.m4a, shutdown.m4a
Beep	Single tone (3 pitches)	Power-on prompt; setting saved; upload complete.	startup.m4a, wireless-setting.m4a
Beep	Short single tone	Successful decode.	one-beeps.m4a
Beep	30-second continuous short tone	2.4G pairing waits for the receiver; stops after pairing.	pair2.4G.m4a
Alarm sound	Two tones (same pitch)	Low-battery alarm during decoding.	two-beeps.m4a
Alarm sound	Three tones (same pitch)	Inventory storage error or capacity exceeded.	three-beeps.m4a
Alarm sound	Transmission failure	Alarm when barcode transmission fails.	No audio available
Alarm sound	Five tones (same pitch)	Boot failure caused by low battery.	five-beeps.m4a

3.4 Indicator definition

Indicator	Status
red light / green light	When charging, the red light is on and the green light is off; when fully charged, the red light is off and the green light is on.
blue light	Following the buzzer action, the buzzer lights up when it sounds and goes out when it does not sound; models that support Bluetooth mode are also used to indicate the Bluetooth connection status.

4 wired mode

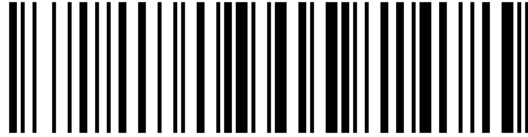
Note

Only applicable to scanners that support wired transmission.

4.1 USB transfer method



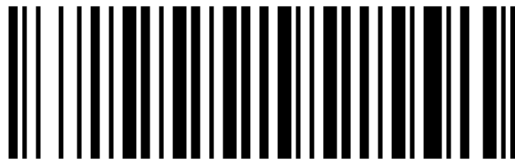
* USB keyboard mode



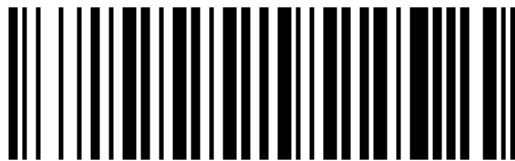
USB virtual serial port mode

Note

After the automatic interface selection is turned on, the device will automatically switch between wired and wireless; when plugging in the USB cable, the wired mode will be used first. When the USB cable is not plugged in or USB is unavailable, the scanner works in 2.4G mode. Some models may not support this feature.



* Wired/wireless automatic selection turns on



Wired/wireless automatic selection off

4.2 USB keyboard transfer speed

Note

This setting also affects the speed of RF and Bluetooth transmission of very long barcodes and stored data uploads.



* top speed



top speed



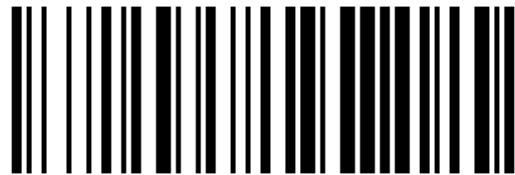
medium speed



medium speed



Read keyboard speed



Read keyboard speed

4.3 USB HID multi-key send settings

Note

The settings in this section are only applicable to Windows systems.



USB HID multi-key sending enabled



* USB HID multi-key sending off

5 Wi-Fi transmission mode

Note

Only applicable to scanners that support Wi-Fi transmission, such as DS2800.

5.1 Modify device ID

5.2 Data Upload Format

Original barcode content

Example

```
{"ID": "680870"}
```



Original barcode content

JSON format content

Example

```
{"id": "C143F123", "msg": "{\"ID\": \"680870\"}"}
```



JSON format content

JSON format + content escaping

Example

```
{"id": "C143F123", "msg": "{\"\\\"ID\\\"\": \"\\\"680870\\\"\"}"}
```



JSON format + content escaping

5.3 Data Receiving Format

Parameter name	Type	Description
ply	Int	Voice code
msg	String	Message content

Listing 1: Response example

```
1 { "ply": 2, "msg": "ABEF" }
```

Voice code

Voice code	Voice content
1	The buzzer sounds once
2	The buzzer sounds twice
3	The buzzer sounds three times

5.4 Data transfer protocol

Transfer data using TCP client

Note

Only applicable to scanners that support Wi-Fi transmission, such as DS2800.

Quick configuration

Note

When you use third-party software to build a TCP server, you can use this tool to generate configuration code.

Demo software

- Click the link below to download the demo software: [Netum Wi-Fi TCP Server](#)

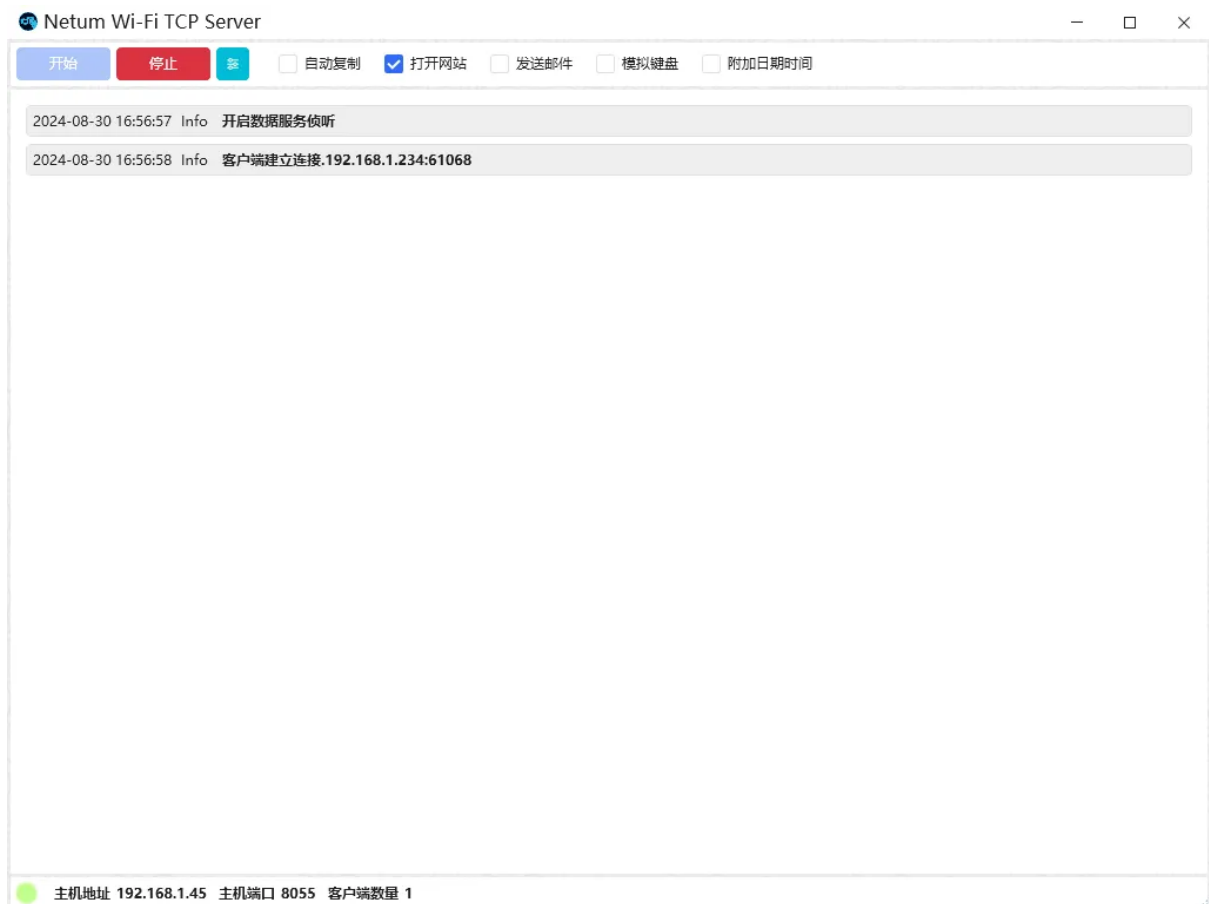
Connect

- Download the demo software and extract it to a local directory.
- Open the demo software, enter the Wi-Fi information and TCP server information that the scanner needs to connect to, and then use the scanner to scan the QR code below.



TCP server configuration QR code example

3. Click Start Service, or start the TCP service programmatically.
4. Wait for the scanner to actively connect to the TCP service provided by the software.



TCP server running example

Note

- Host address: The IP address of the computer where the TCP service is located.
- Host port: The port number that the TCP service listens on.

Transfer data using TCP server

Note

Only applicable to scanners that support Wi-Fi transmission, such as DS2800.

Quick configuration

Note

Use this tool to generate configuration code when you use third-party software to build a TCP client.

Demo software

- Click the link below to download the demo software: [Netum Wi-Fi TCP Client](#)

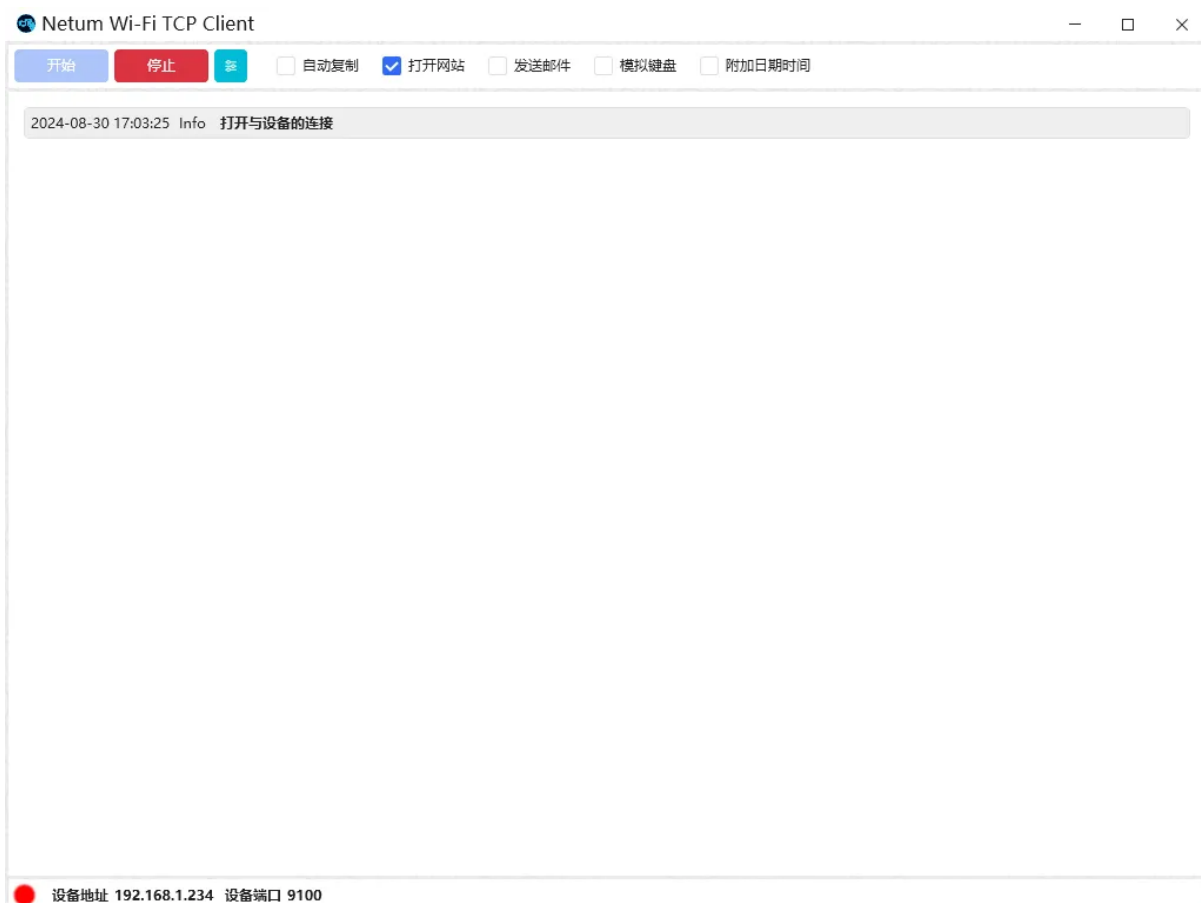
Connect

1. Download the demo software and extract it to a local directory.
2. Open the demo software, enter the Wi-Fi information that the scanner needs to connect to, the IP address of the scanner and the TCP server port, and then use the scanner to scan the QR code below.



TCP client configuration QR code example

3. Click the start button, or start the TCP client through the program to connect to the scanner.
4. After the software establishes a connection with the scanner, the indicator light on the scanner will stay on.



TCP client connection example

Note

- Device address: The IP address of the scanner in the LAN.
- Device port: TCP service port opened by the scanner.

Transfer data using MQTT protocol

Note

Only applicable to scanners that support Wi-Fi transmission, such as DS2800.

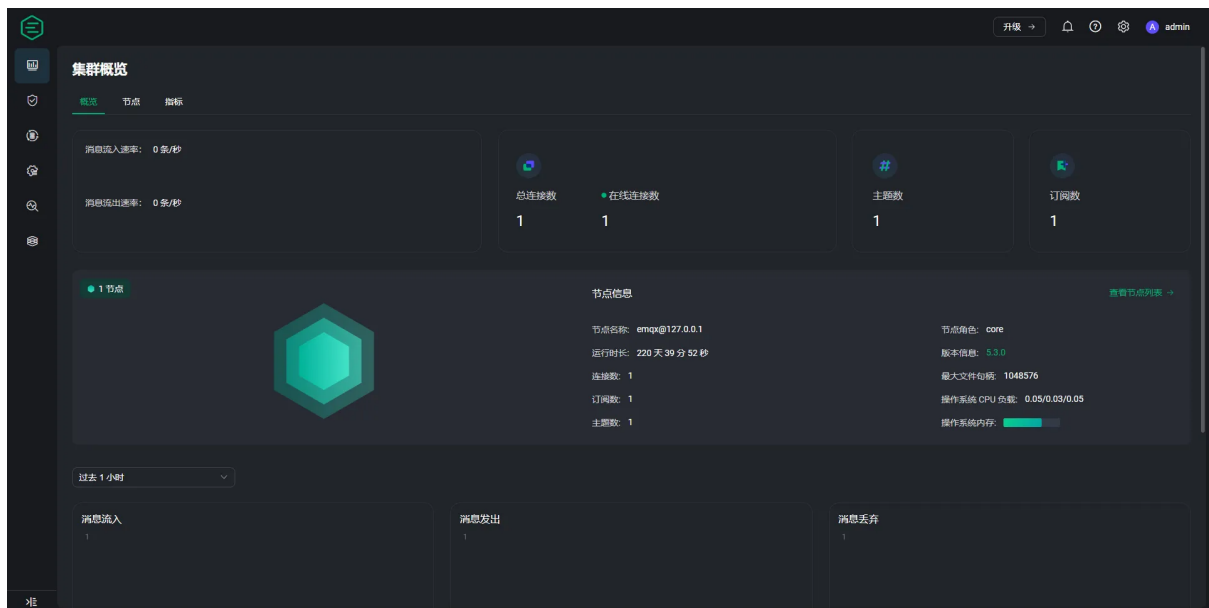
Set up the MQTT broker server

- Use a server to host an MQTT broker; barcode data uploaded by the scanner is forwarded through the server.

Demo software

EMQX open-source download: [EMQX](#)

Test service



MQTT Broker test service example

Note

Server connection information

- Host: mqtt.handy.pub
- Port:1883
- Username: netum
- Password: netum@2022

For testing only. Do not use in production.

Configure scanner

Configure Wi-Fi and Broker

Note

- The scanner uses port 1883 by default to connect to the MQTT Broker.
- The default topic content for scanner subscriptions is device ID.

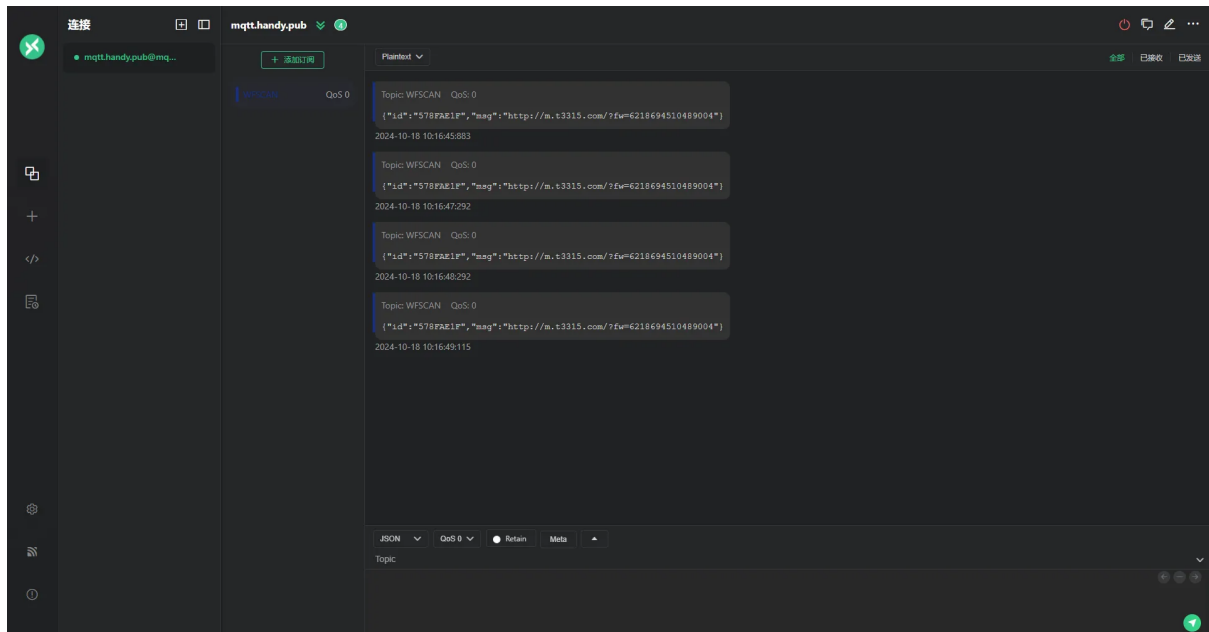
Modify MQTT connection port

Modify scanner publishing topic

Modify scanner subscription topic

Receive data

- Use MQTT client software **MQTTX** to connect to the Broker server and subscribe to the topic where the scanner publishes messages.



MQTTX subscription example

Development reference

- [MQTT client library](#)
- [MQTT Tutorial](#)

Transfer data using HTTP protocol

Note

Only applicable to scanners that support Wi-Fi transmission, such as DS2800.

Create a REST API

Brief description

- Scanner data upload interface.

Request URL

- <https://httpbin.org/post>

Request mode

- POST

Request parameters

Parameter name	Required	Type	Description
ID	Yes	string	device ID
msg	Yes	string	Scan content

Listing 2: Request example

```
1 { "id": "04B9023A", "msg": "1234567890" }
```

Return parameters

See *Data Receiving Format* for details.

Configure scanner

Set Content-Type of scanner request



Application/JSON

Set the data format sent by the scanner



JSON format content

Configure Wi-Fi and API URL addresses

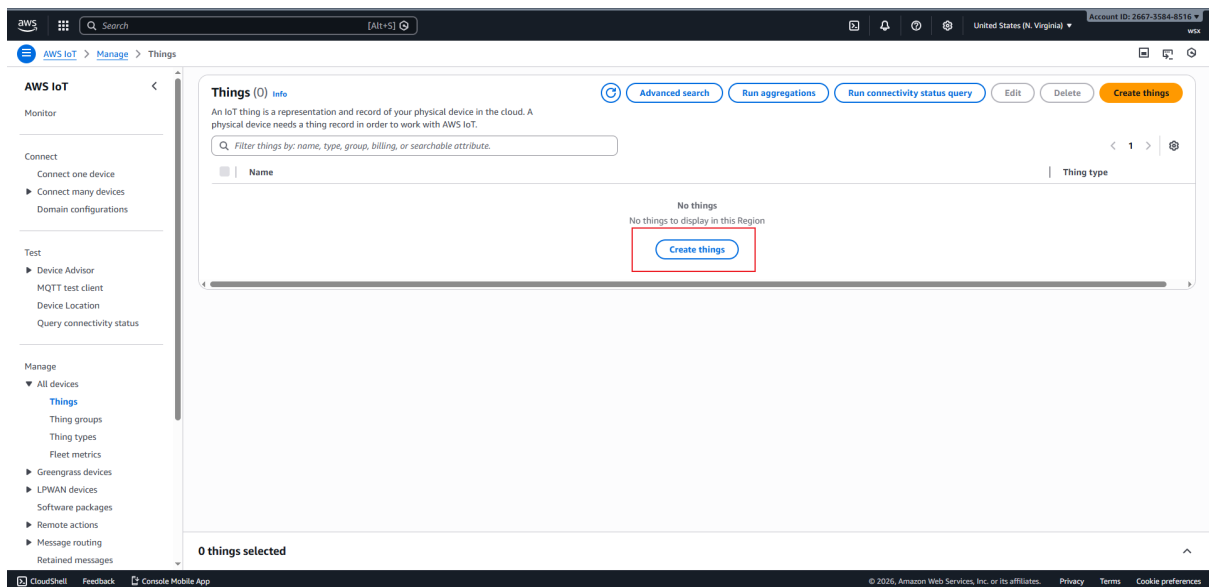
Transfer data to AWS IoT using the MQTTs protocol

Note

Only applicable to scanners that support Wi-Fi transmission, such as DS2800.

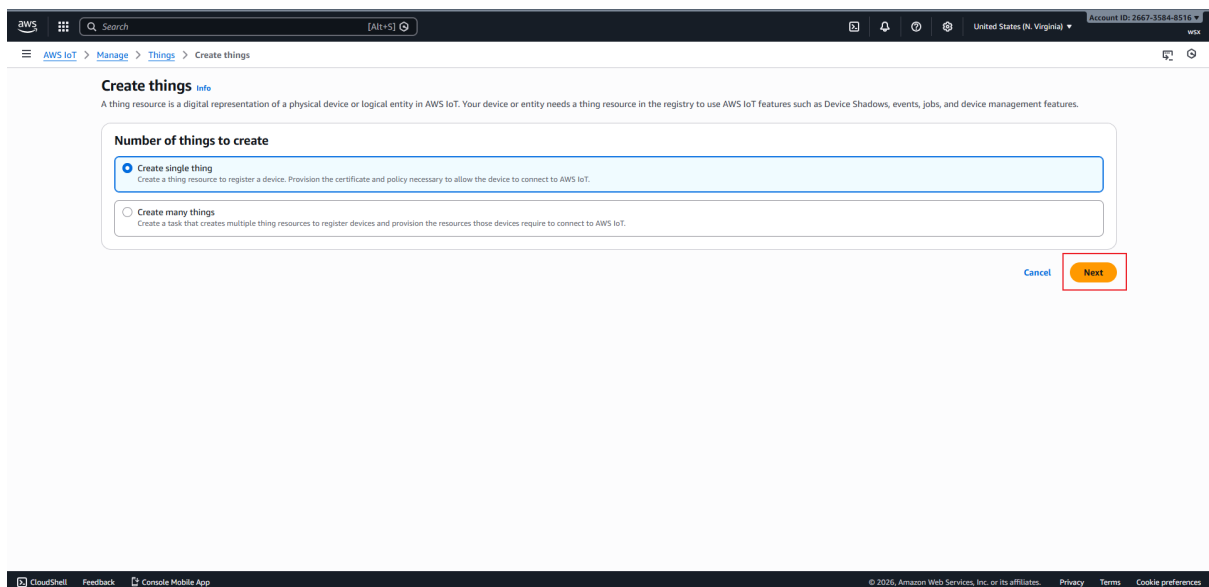
Register the device on the AWS IoT page and obtain the client certificate and private key

- Click [Things](#) to enter the page.



Things page

- Click [Create Things](#) to enter the device creation page.



Create Things page

- Click **Next** to enter the device property setting page.

The screenshot shows the AWS IoT console interface for creating a new thing. The breadcrumb trail is **AWS IoT > Manage > Things > Create things > Create single thing**. On the left, a progress bar shows four steps: **Step 1: Specify thing properties** (active), **Step 2 - optional: Configure device certificate**, **Step 3 - optional: Attach policies to certificate**, and **Step 4 - optional: Attach policies to certificate**. The main content area is titled **Specify thing properties** with an **Info** icon. Below the title, a paragraph explains that a thing resource is a digital representation of a physical device or logical entity in AWS IoT. The form contains three sections: **Thing properties** with a **Thing name** input field (placeholder: `Enter_name`), **Additional configurations** with expandable sections for **Thing type**, **Searchable thing attributes**, **Thing groups**, **Billing group**, and **Packages and versions**, and **Device Shadow** with radio buttons for **No shadow** (selected), **Named shadow**, and **Unnamed shadow (classic)**. The footer includes **CloudShell**, **Feedback**, **Console Mobile App**, and copyright information for 2016.

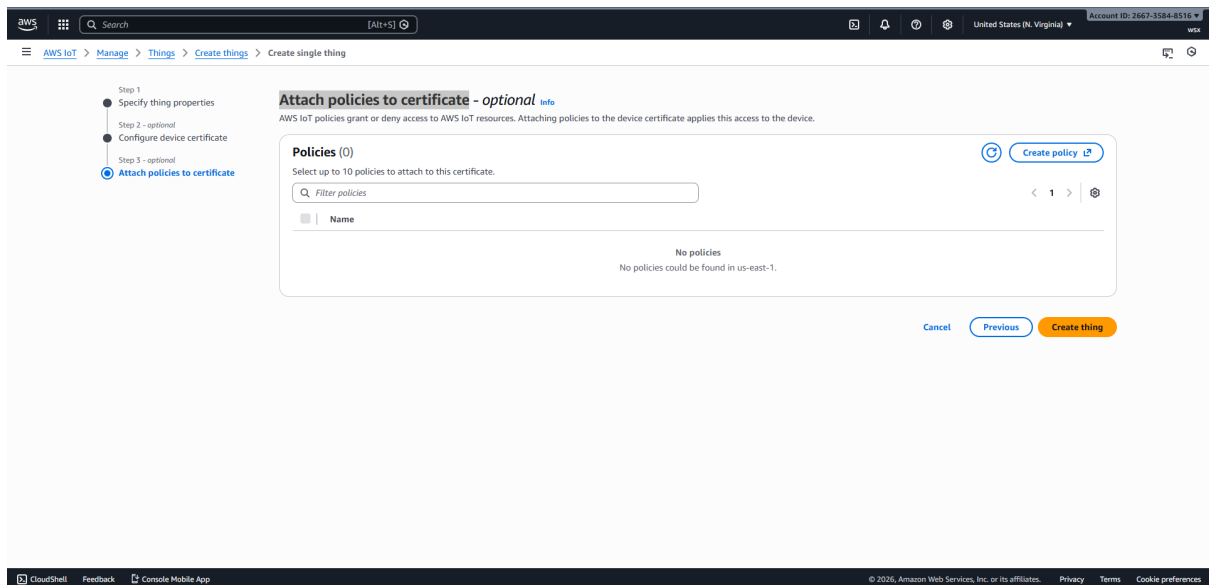
Specify things properties

- After entering the Thing name, click **Next** to enter the device certificate configuration page.

The screenshot shows the AWS IoT console interface for configuring a device certificate. The breadcrumb trail is **AWS IoT > Manage > Things > Create things > Create single thing**. The progress bar on the left shows **Step 1: Specify thing properties**, **Step 2 - optional: Configure device certificate** (active), and **Step 3 - optional: Attach policies to certificate**. The main content area is titled **Configure device certificate - optional** with an **Info** icon. A paragraph explains that a device requires a certificate to connect to AWS IoT. The form contains a **Device certificate** section with four radio button options: **Auto-generate a new certificate (recommended)** (selected), **Use my certificate**, **Upload CSR**, and **Skip creating a certificate at this time**. At the bottom right, there are **Cancel**, **Previous**, and **Next** buttons. The footer is identical to the previous screenshot.

Configure device certificate

- Click **Next** to enter the certificate policy binding page.



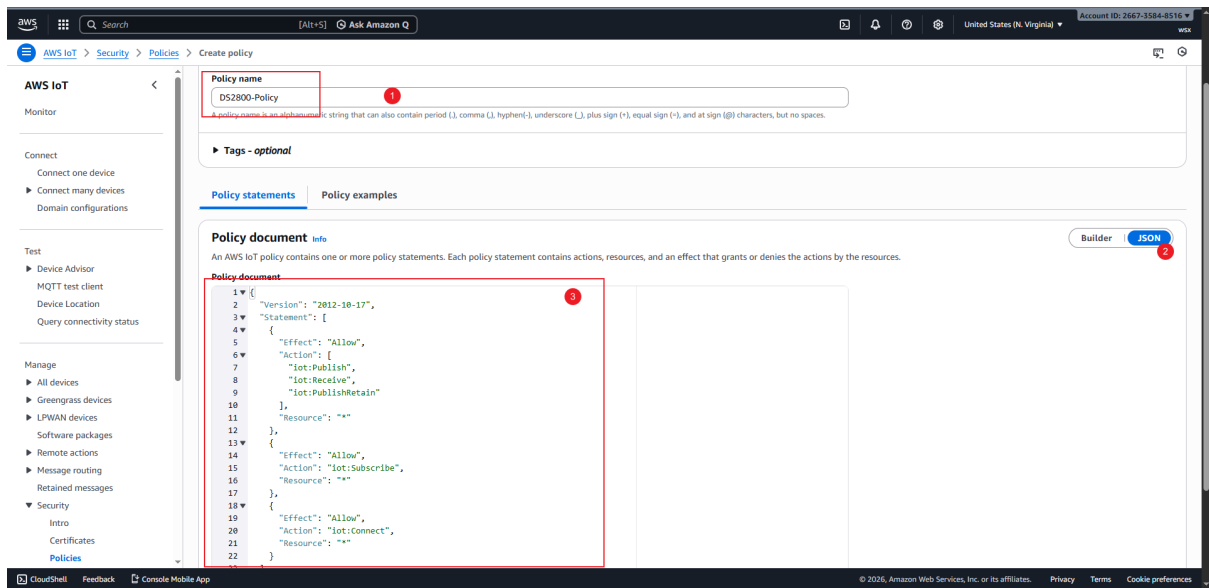
Attach policies to certificate

- Click `Create policy` to enter the policy creation page, enter the policy name, copy the following content into the JSON input box, and then click `Create` to complete creation.

Listing 3: Policy document

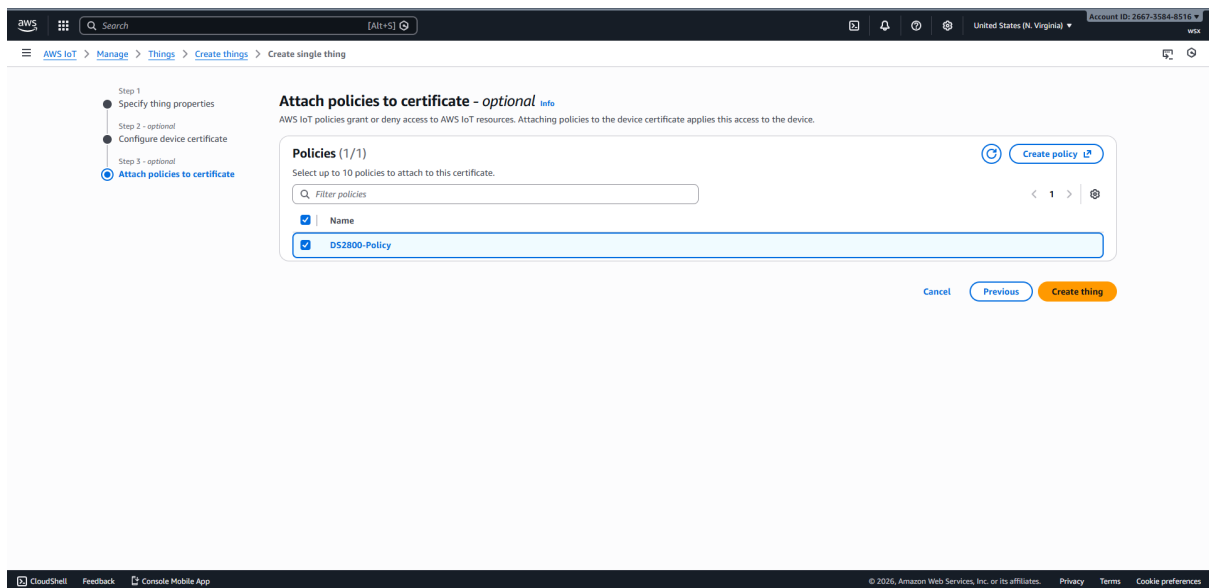
```

1 {
2   "Version": "2012-10-17",
3   "Statement": [
4     {
5       "Effect": "Allow",
6       "Action": [
7         "iot:Publish",
8         "iot:Receive",
9         "iot:PublishRetain"
10      ],
11      "Resource": "*"
12    },
13    {
14      "Effect": "Allow",
15      "Action": "iot:Subscribe",
16      "Resource": "*"
17    },
18    {
19      "Effect": "Allow",
20      "Action": "iot:Connect",
21      "Resource": "*"
22    }
23  ]
24 }
```



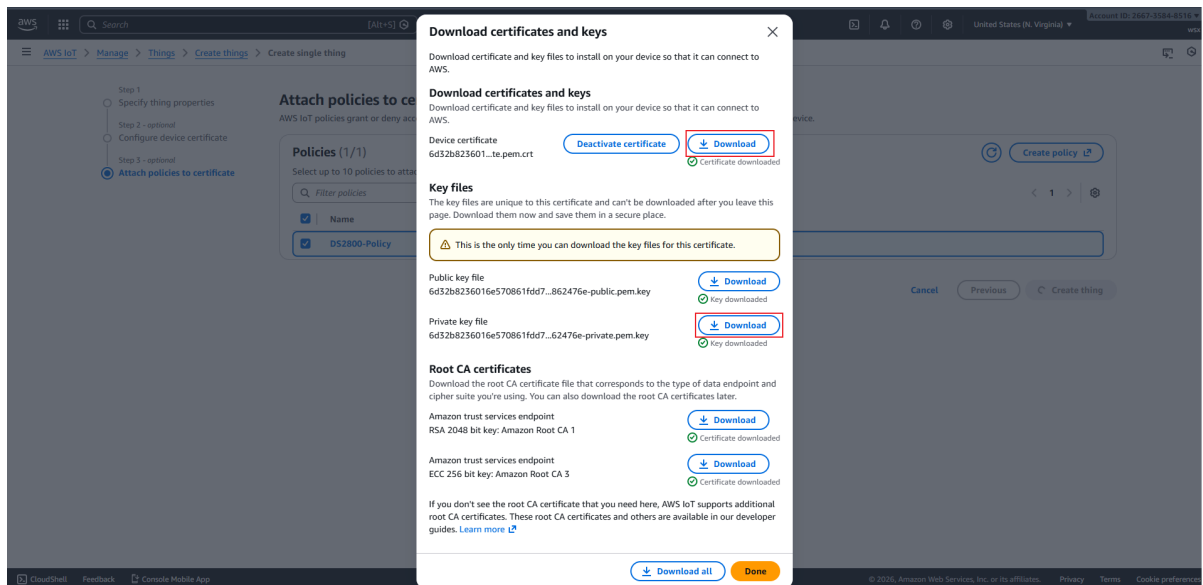
Create policy page

- Return to the **Attach policies to certificate** page, check the newly created policy, and click **Create Things** to complete device creation.



Bind policy and create Thing

- Download the certificate and private key first, then click **Done** to complete the device creation process.



Download certificate and private key

Configure scanner

Set MQTT mode



MQTTs mode

Set MQTT port to 8883



MQTT port 8883

Set client certificate

Tip

If the generated QR code is too large, take a screenshot and send it to your mobile phone first. Then set the phone screen brightness to the highest level and use the scanner to scan the code.

Set private key

Tip

If the generated QR code is too large, take a screenshot and send it to your mobile phone first. Then set the phone screen brightness to the highest level and use the scanner to scan the code.

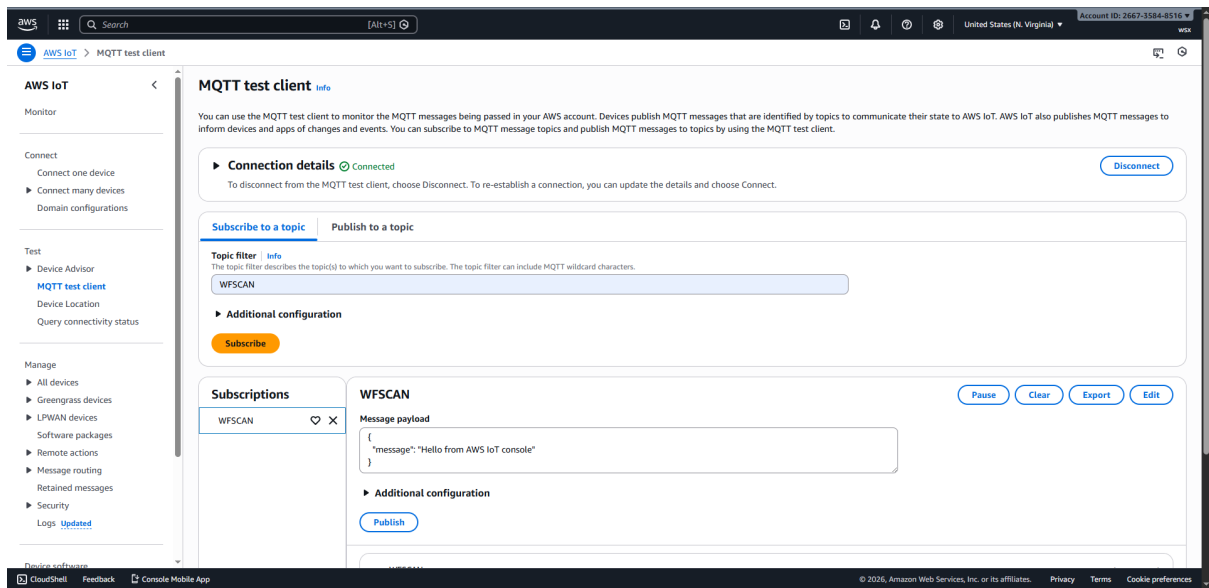
Configure Wi-Fi and Broker

Tip

After entering the corresponding Wi-Fi information and service address, the scanner will actively connect to AWS IoT. After the connection succeeds, the green indicator light on the scanner will stay on.

MQTT test client

- Click [MQTT test client](#) to enter the page.
- After entering the topic to subscribe to and clicking [Subscribe](#), use the scanner to scan a barcode. You can then receive the data uploaded by the scanner.



MQTT test client page

5.5 Network configuration

Network configuration

Note

Only applicable to scanners that support Wi-Fi transmission, such as DS2800.

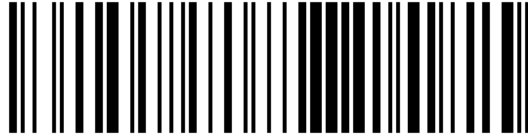
Dynamic IP address configuration

1. Restore Wi-Fi module default settings



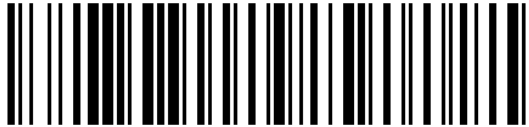
Restore Wi-Fi module default settings

2. Set dynamic IP mode



Set dynamic IP mode

3. Restart the scanner



Restart the scanner

4. Configure transmission method

After configuring the network parameters, you can continue to configure the following transmission methods as needed:

1. *Transfer data using TCP client*
2. *Transfer data using TCP server*
3. *Transfer data using MQTT protocol*
4. *Transfer data using HTTP protocol*

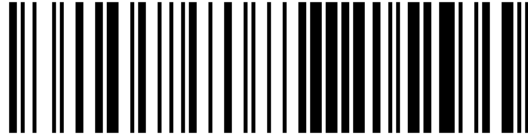
Static IP address configuration

1. Restore Wi-Fi module default settings



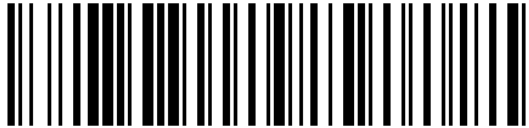
Restore Wi-Fi module default settings

2. Set static IP mode



Set static IP mode

3. Restart the scanner



Restart the scanner

4. Set IP address

5. Set gateway

6. Set subnet mask

7. Configure transmission method

After configuring the network parameters, you can continue to configure the following transmission methods as needed:

1. *Transfer data using TCP client*
2. *Transfer data using TCP server*
3. *Transfer data using MQTT protocol*
4. *Transfer data using HTTP protocol*

6 Bluetooth mode

Note

Only applicable to scanners that support Wi-Fi + Bluetooth transmission, such as DS2800.

- After scanning the “Bluetooth Mode” setting code, press the button to start the device and switch to Bluetooth transmission.
- After enabling Bluetooth search on the host device and completing pairing, data can be transferred via Bluetooth.
- Common default Bluetooth names are `barcode scanner` or `NETUM Bluetooth`.

Note

The meaning of the blue indicator light is as follows:

① The blue light flashes, indicating that it is not connected. ② The blue light is always on, indicating that it is connected.

6.1 Bluetooth HID



* Bluetooth HID

6.2 Bluetooth SPP



Bluetooth SPP

6.3 Bluetooth BLE

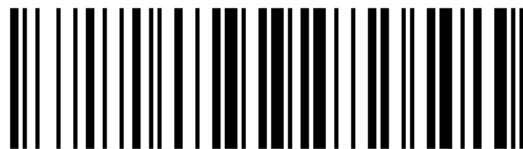


Bluetooth BLE

Note

Bluetooth SPP and Bluetooth BLE are mainly used for software integration; if you need to search and pair directly in the system Bluetooth, please use *Bluetooth HID*.

6.4 Clear pairing information

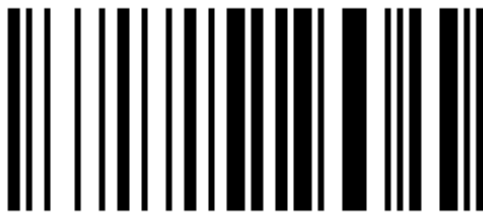


Clear pairing information

Note

To re-pair with a new device, or if pairing fails, you can scan the setup code and pair again.

6.5 iOS pop up/hide keyboard



iOS pop up/hide keyboard

Note

You can also press the scan button twice in succession to pop up or hide the keyboard without scanning the setting code. This function only supports Bluetooth pairing scenarios under iOS systems.

6.6 Bluetooth keyboard transmission speed



Read Bluetooth keyboard transmission speed

High speed



High speed

Medium speed



Medium speed

Low speed



Low speed

6.7 Modify Bluetooth name

7 Keyboard Settings

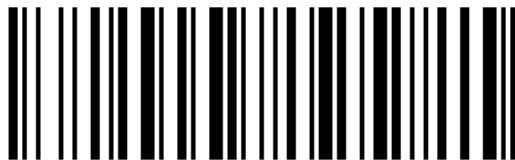
7.1 HID Keyboard General Setting

HID common settings

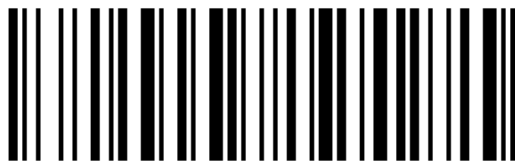
Note

The general HID mode settings in this section are applicable to USB keyboard, RF2.4G keyboard, and BT HID keyboard.

Ctrl key combination settings



* Combine-Key Off



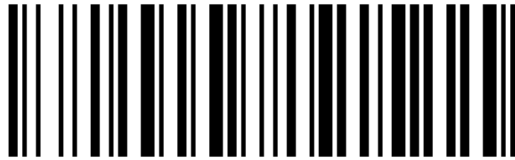
Ctrl+ Key Config1



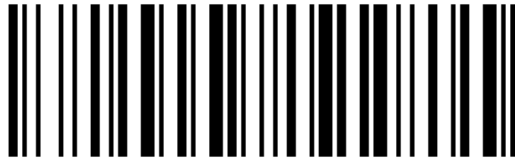
Alt+ Key Config2



Normal-Key Config3



Ctrl+ Key Config4



Alt+ Key Config5

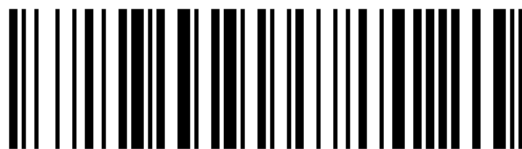
Note

only for ASCII <0x20 chars, Alt+ key only for Windows system.

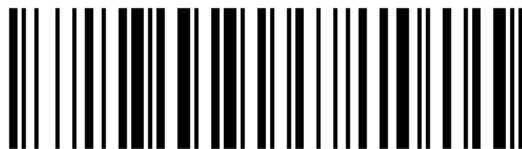
Case settings



normal



Swap case



all caps



all lowercase

*When set to ALT, TH keyboard language, the case setting does not apply.

Num Lock Settings



Num Lock Settings



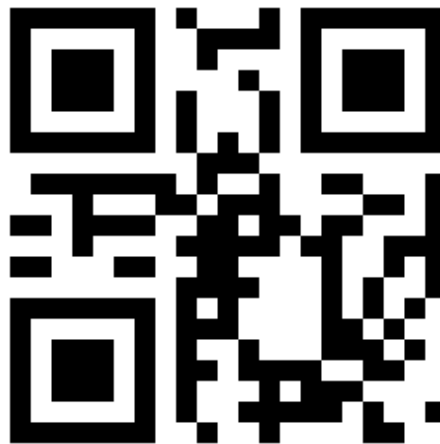
Num Lock on

*When the receiving device is a mobile phone, you need to keep the Num Lock off setting, otherwise the numbers will not be displayed.

Enter character set settings

Note

Applicable only to certain mod's of 2D scanners, this setting matches the 2D module's output character set.



Read the current character set settings



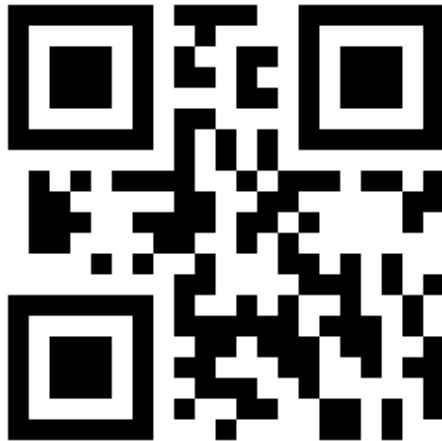
automatic



GBK / BIG5 / HANGUL / SJIS



ISO/IEC 8859



UTF8 (Word)



UTF8 (Txt)



Normal mode

illustrate:

model	Applicable scenarios	Code scan engine output character set	limit
Auto	Automatically select the input character set as UTF8 or ISO/IEC 8859; Word or Txt output is based on the last UTF8 setting.	primitive type	none
GBK	Windows Notepad, Excel Chinese input.	GBK (GB2312) or original type	Applies to Windows systems only.
UTF8 (Word)	Word, QQ Chinese input.	UTF8 or primitive type	Applies to Windows systems only.
ISO/IEC 8859	European single-byte special characters ($\geq C0H$), applicable to FR, GE, TR, PT, ES, CS, IT, UK, HU, SK.	primitive type	Languages not listed need to be added by customization.
UTF8 (Txt)	To input special characters in Windows Notepad, you need to install the Unicode plug-in.	UTF8 or primitive type	Applies to Windows systems only.
Normal	Multi-language special characters, suitable for characters on FR, GE, TR, PT, ES, CS, IT, UK, HU, SK keyboards.	UTF8 or primitive type	Languages not listed need to be added by customization.

Receiving device selection

Note

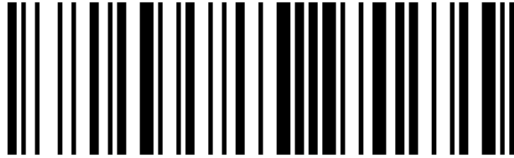
This section is used to set the way different receiving devices input ASCII characters (0x20 to 0x7F) and needs to be used in conjunction with [Keyboard Language Settings](#).



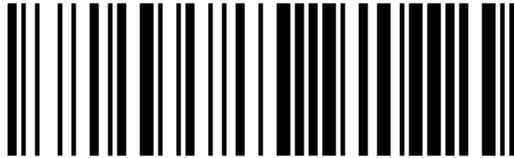
Read the current receiving device settings



Windows device



iPhone/iPad/Mac devices



Android device

*IOS/MAC devices are currently valid: FR, DE, TR, PT, ES, CS, IT, UK, HU, SK. Please refer to the document “MAC iphone ipad keyboard layout for barcode scanner.docx”

*It is recommended to install Google Gboard input method uniformly on Android devices. Please refer to the document “Android device keyboard layout for barcode scanner.docx”

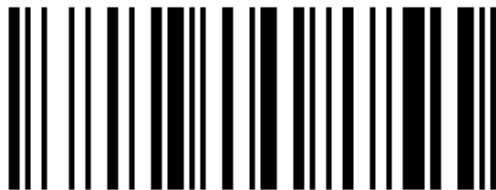
7.2 Keyboard language settings

See also

Keyboard language settings have been split into a separate page: [Keyboard Language Settings](#).

8 Keyboard Language

8.1 Read the current keyboard layout



Read the current keyboard layout

L1 *ENUSA EN key



* US English keyboard

L2 FR France French key



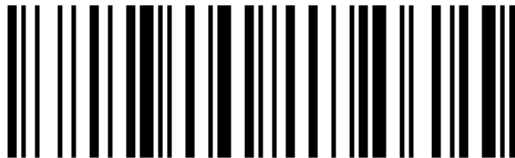
French French keyboard

L3 DE Germany key



german german keyboard

L4 IT Italy Italy key



Italian keyboard

L5 PT Portugal Portugal key



Portuguese keyboard

L6 ES Spain Spain key

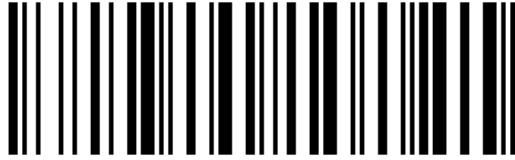


spanish keyboard

L7 TR Turkey Turkey key



Turkish Q keyboard



Turkish F keyboard

L8 ENUK UK key

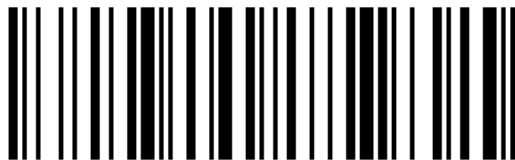


British English keyboard

L9 CS Czech Czech key



Czech keyboard



Czech standard keyboard

L10 HU Hungary Hungary key



Hungarian keyboard

L11 FR Belgium (French) Belgium FR Key



Belgian French keyboard

L12 PT Brazil (Portuguese) Brazil PT Key



Brazilian Portuguese keyboard

L13 FR Canadian French (Traditional) Canadian FR Key



Canadian French (traditional) keyboard

L14 HRCroatia Key



Croatian keyboard

L15 SK Slovak Key



Slovak QWERTY keyboard



Slovak keyboard

L16 DA Denmark Denmark Key



Danish keyboard

L17 FI Finland Key



Finnish keyboard

L18 ES Latin America (Spanish) Latin-America ES Key



Latin American Spanish keyboard

L19 NL Netherlands Netherlands Key



Dutch keyboard

L20 NO Norway Norway Key



Norwegian keyboard

L21 PL Poland Poland Key



Polish keyboard

L22 SR Serbia (Latin) Serbia Key



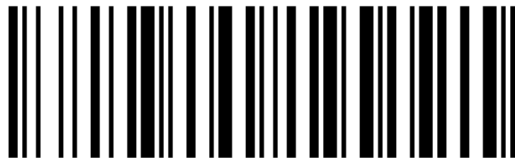
Serbian Latin keyboard

L23 SL Slovenia Key



Slovenian keyboard

L24 SV Sweden Sweden Key



Swedish keyboard

L25 DE Switzerland (German) Swiss DE Key



Swiss German keyboard

L26 JP Japanese Japanese Key



Japanese keyboard

L27 TH Thai Thailand Key

Note

When using a Thai keyboard, the code scan engine also needs to be set to TH output.



Thai keyboard

See also

Reference file: RF2.4G, Bluetooth Settings_Chinese, Thai, Korean.docx.

L28 ALT International Keyboard ALT Global Key

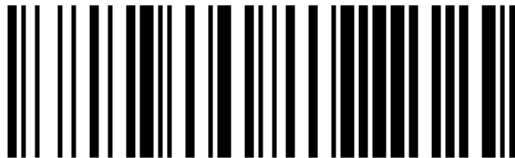
Note

The ALT international keyboard layout is only available on Windows systems. It is not affected by the host keyboard layout, but it reduces transmission speed.



ALT international keyboard

L29 ALT Single Byte Special Keyboard ALT Single Byte Special Key



ALT single-byte special character keyboard

Note

Languages not listed in this section need to be customized to be supported.

9 Data Editing

9.1 Standard Data Editing Settings

This section describes how to configure common output rules such as prefixes, suffixes, and hidden characters by scanning setup codes.

Prefix/Suffix and Hidden Character Settings

You can add up to 10 prefixes and/or 10 suffixes to the output data. To configure them, scan the two-digit hexadecimal numeric setup codes that correspond to the required ASCII value (that is, two barcodes per character).

➡ See also

For character values, please refer to *ASCII Function Key Character Reference Table* and *ASCII Character Reference Table*; for parameters that require input of numerical values, please scan *Numeric Setup Codes*; for specific procedures, see *Add a Prefix or Suffix*.

Can be set to hide the first, middle or last characters of the barcode. After scanning the corresponding hidden setting barcode, scan the two-digit hexadecimal setting barcode corresponding to the length of the characters to be hidden (00~FF, for example, scan 0 and 4 in sequence when hiding 4 characters).

➡ See also

See *Steps to Hide the First/Middle/Tail Characters of a Barcode* for the hidden character process.

Operation Code



Add Prefix



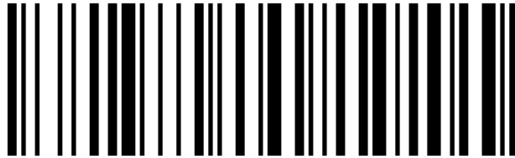
Add Suffix



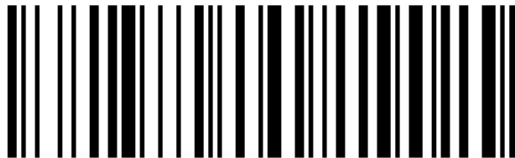
Clear all prefixes



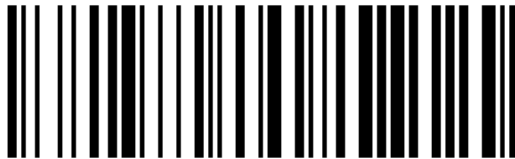
Clear all suffixes



Hide Leading Characters



Hide Middle Section Start Position



Hide Middle Section Length



Hide Trailing Characters

Numeric Setup Codes

For parameters that require a numeric value, scan the corresponding numeric setup codes.



Numeric Setup Code 0



Numeric Setup Code 1



Numeric Setup Code 2



Numeric Setup Code 3



Numeric Setup Code 4



Numeric Setup Code 5



Numeric Setup Code 6



Numeric Setup Code 7



Numeric Setup Code 8



Numeric Setup Code 9



Numeric Setup Code A



Numeric Setup Code B



Numeric Setup Code C



Numeric Setup Code D



Numeric Setup Code E



Numeric Setup Code F

Output Format Settings

To change the output data format, scan the corresponding setup barcode below.



Default Output Format



Allow Suffix Output



Allow Prefix Output



Allow Hiding Leading Data



Allow Hiding Middle Data



Allow Hiding Trailing Data

Procedure Examples

Add a Prefix or Suffix

1. If prefix and suffix output has not been enabled, please scan the corresponding output formatting code first.
2. The new characters will be appended to the existing suffixes; if you want to abandon the original suffixes, please scan “Clear all prefixes/suffixes” and then reset them.
3. Scan the “Add Prefix” or “Add Suffix” setting barcode.
4. Determines the hexadecimal value of the prefix or suffix to be entered based on *ASCII Function Key Character Reference Table* or *ASCII Character Reference Table*.
5. Scan the corresponding two-digit hexadecimal setting barcode.
6. To continue adding characters, repeat steps 4 and 5.

Example

If you need to add `Ctrl+A` as a prefix, scan “Add Prefix” “9” “7” “4” “1” in sequence.

Example

If you need to add `Ctrl+Alt+A` as a suffix, scan “Add suffix” “9” “7” “9” “9” “4” “1” in sequence.

Steps to Hide the First/Middle/Tail Characters of a Barcode

1. Scan the setting barcode that hides the header, middle starting bit, middle length or trailing characters of the barcode.
2. Determine the hexadecimal value corresponding to the character length to be hidden (for example, hide 4 characters scan 0, 4; hide 12 characters scan 0, C).
3. Scan the corresponding two-digit hexadecimal setting barcode.
4. Enable or disable the hidden character function through the output formatting code.

9.2 Extended Data Editing Settings

This section lets you generate data editing setup codes from complete commands in one step. It is intended for batch configuration, remote serial-command delivery, or character replacement.

Online One-Code Setup Generator

Note

The online generator is shown only in the HTML manual. After generating a setup code, scan the generated barcode to complete the setting, or send the command by serial command using the format below.

Add Prefix

Add Suffix

Hide Leading Barcode Characters

Hide Middle Barcode Characters

Hide Trailing Barcode Characters

Character Replacement

One-Code Setup Command Format

Edit format:

```
$DATA#ncllxx#
```

n

1 suffix; 2 prefix; 3 hides the tail content of the barcode; 4 hides the middle content of the barcode; 5 hides the first content of the barcode; 7 replaces characters.

c

Code ID currently supports only 0, which indicates all symbologies.

ll

Length, hexadecimal value: 01~0A, hide 01~FF, replace 01~05.

xx

ASCII value. Hexadecimal can be represented by \x plus two characters, and the character range is 0~9, A~F.

Table 1: One-Code Setup Examples

Command	Description
\$DATA#1005abcd\x03#	Add 0x05 suffixes: abcd + 0x03.
\$DATA#200ANETUM12345#	Add 0x0A prefix NETUM12345.
\$DATA#3008#	Hide the last 0x08 characters of the barcode.
\$DATA#40050A#	Hides the 0x0A characters after the 0x05 character in the barcode.
\$DATA#5011#	Hide barcode header 0x11 bytes.
\$DATA#7001\x1D02GS#	Replace GS (0x1D) characters with GS.
\$DATA#7002NT01Z#	Replace NT with Z.

Character replacement operation

Format: \$DATA#70 + replaced character length + replaced characters + replacement data length + replacement data #

The sum of the lengths of the replaced characters and the replacement characters is ≤ 6 , supporting 1~6 characters being replaced by 5~0 characters.



Read replacement settings



Clear replacement settings

i Example

\$DATA#7001\x1D02GS# means replacing the non-displayable character GS (0x1D) with GS for display.



Character replacement operation: GS to text GS

i Example

\$DATA#7001\x0A01\x0D# means replacing LF (0x0A) with CR (0x0D).



Character replacement operation: LF to CR

i Example

`$DATA#7006ABCDEF00#` means replacing the string `ABCDEF` with an empty string, that is, not displaying it.

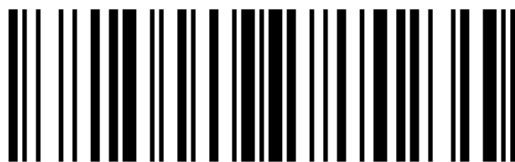
9.3 Terminal character settings

i Note

This terminal character is independent of the scan engine suffix and wireless suffix, which facilitates quick setting when the scan engine has no suffix.



None (Default)



Carriage Return CR



Tab TAB



Carriage Return + Line Feed CRLF



Line Feed LF

9.4 GS1 AI field bracket settings

Note

Only some AI fields are applicable and require special version support.



Raw Format (Default)



Add Parentheses



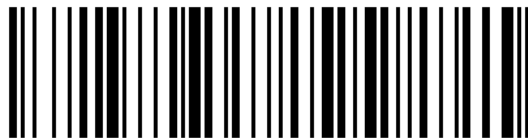
Add brackets and separate with CR



Add brackets and separate them with TAB

10 Scan Mode

10.1 Barcode Decode Mode



Key scan mode (default)



Continuous scan mode

Note

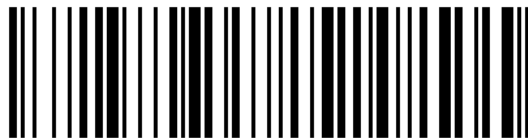
Continuous Scan Mode is suitable for high-volume scanning workflows. Press the Trigger button once to start or stop scanning.



Key pulse scan mode

Note

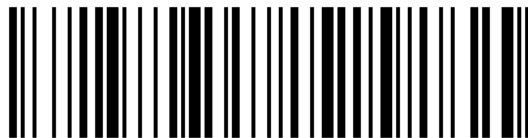
Scanning starts when a key-level change is detected and maintained for about 30 ms. Scanning stops when another key-level change is detected, or when a decode succeeds or times out.



Host trigger mode (only applicable to some customized models)

Note

Host trigger mode is only applicable to some customized models.



Batch scanning mode (only applicable to some customized models)

Decoding timeout

This parameter sets the maximum time that decoding processing lasts during a scan attempt. Default: 3000ms, range: 0500-9999ms.



3 seconds (default)



6 seconds

Scan Interval

The interval between two readings in continuous mode. Default: 500ms, range: 0100-9999ms.



0.5 seconds (default)



1 second

11 Appendix

11.1 Character Reference Table

ASCII Function Key Character Reference Table

0FH

HEX	CODE	*Config0	Config3	Con-fig1	Con-fig4	Config2 Win-dows	Config5 Win-dows
00H	NUL	NUL	NUL	Ctrl+@	Ctrl+@	ALT+000	ALT+000
01H	SOH	NUL	NUL	Ctrl+A	Ctrl+A	ALT+001	ALT+001
02H	STX	NUL	NUL	Ctrl+B	Ctrl+B	ALT+002	ALT+002
03H	ETX	NUL	NUL	Ctrl+C	Ctrl+C	ALT+003	ALT+003
04H	EOT	NUL	NUL	Ctrl+D	Ctrl+D	ALT+004	ALT+004
05H	ENQ	NUL	NUL	Ctrl+E	Ctrl+E	ALT+005	ALT+005
06H	ACK	NUL	NUL	Ctrl+F	Ctrl+F	ALT+006	ALT+006
07H	BEL	NUL	NUL	Ctrl+G	Ctrl+G	ALT+007	ALT+007
08H	BS	Backspace	Backspace	Ctrl+H	Ctrl+H	ALT+008	ALT+008
09H	HT	TAB	TAB	TAB	Ctrl+I	ALT+009	ALT+009
0AH	LF	NUL	Enter	Ctrl+J	Ctrl+J	ALT+010	ALT+010
0BH	VT	TAB	TAB	Ctrl+K	Ctrl+K	ALT+011	ALT+011
0CH	FF	NUL	NUL	Ctrl+L	Ctrl+L	ALT+012	ALT+012
0DH	CR	Enter	Enter	Enter	Ctrl+M	Enter	ALT+013
0EH	SO	NUL	NUL	Ctrl+N	Ctrl+N	ALT+014	ALT+014
0FH	SI	NUL	NUL	Ctrl+O	Ctrl+O	ALT+015	ALT+015

1FH

HEX	CODE	*Config0/3	Config1/4	Config2/5 Windows
10H	DLE	NUL	Ctrl+P	ALT+016
11H	DC1	NUL	Ctrl+Q	ALT+017
12H	DC2	NUL	Ctrl+R	ALT+018
13H	DC3	NUL	Ctrl+S	ALT+019
14H	DC4	NUL	Ctrl+T	ALT+020
15H	NAK	NUL	Ctrl+U	ALT+021
16H	SYN	NUL	Ctrl+V	ALT+022
17H	ETB	NUL	Ctrl+W	ALT+023
18H	CAN	NUL	Ctrl+X	ALT+024
19H	EM	NUL	Ctrl+Y	ALT+025
1AH	SUB	NUL	Ctrl+Z	ALT+026
1BH	ESC	ESC	Ctrl+[	ALT+027
1CH	FS	NUL	Ctrl+\	ALT+028
1DH	GS	NUL	Ctrl+]	ALT+029
1EH	RS	NUL	Ctrl+^	ALT+030
1FH	US	NUL	Ctrl+-	ALT+031

Note

On Mac systems, the Ctrl key corresponds to the Command key.

ASCII Character Reference Table**5FH**

HEX	ASCII	HEX	ASCII	HEX	ASCII	HEX	ASCII
20H	Space	30H	0	40H	@	50H	P
21H	!	31H	1	41H	A	51H	Q
22H	"	32H	2	42H	B	52H	R
23H	#	33H	3	43H	C	53H	S
24H	\$	34H	4	44H	D	54H	T
25H	%	35H	5	45H	E	55H	U
26H	&	36H	6	46H	F	56H	V
27H	'	37H	7	47H	G	57H	W
28H	(	38H	8	48H	H	58H	X
29H	)	39H	9	49H	I	59H	Y
2AH	*	3AH	:	4AH	J	5AH	Z
2BH	+	3BH	;	4BH	K	5BH	[
2CH	,	3CH	<	4CH	L	5CH	\
2DH	-	3DH	=	4DH	M	5DH	]
2EH	.	3EH	>	4EH	N	5EH	^
2FH	/	3FH	?	4FH	O	5FH	_

9DH

HEX	ASCII	HEX	ASCII	HEX	Fun Key	HEX	Fun Key
60H	`	70H	p	80H	F1	90H	End
61H	a	71H	q	81H	F2	91H	Page Down
62H	b	72H	r	82H	F3	92H	Right Arrow
63H	c	73H	s	83H	F4	93H	Left Arrow
64H	d	74H	t	84H	F5	94H	Down Arrow
65H	e	75H	u	85H	F6	95H	Up Arrow
66H	f	76H	v	86H	F7	96H	Print Screen
67H	g	77H	w	87H	F8	97H	*Ctrl
68H	h	78H	x	88H	F9	98H	*Shift
69H	i	79H	y	89H	F10	99H	*Left Alt
6AH	j	7AH	z	8AH	F11	9AH	*Right Alt
6BH	k	7BH	{	8BH	F12	9BH	1s Delay
6CH	l	7CH		8CH	Insert	9CH	*Win-GUI
6DH	m	7DH	}	8DH	Home	9DH	*Keystroke
6EH	n	7EH	~	8EH	Page Up		
6FH	o	7FH	DEL	8FH	Delete		

 Note

When Ctrl, Shift, Alt, GUI are set as prefix or suffix, they will be output in combination with the next character (not supported when set to ALT, TH keyboard). The character after Keystroke is directly output as the key value.